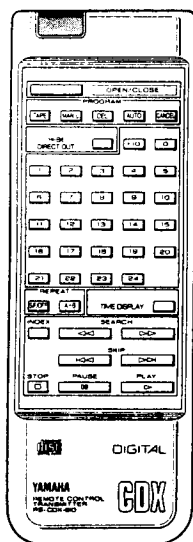
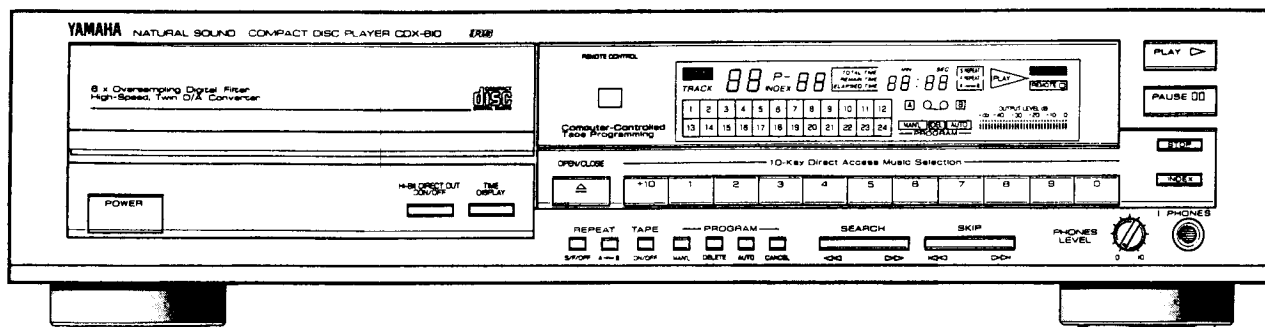


COMPACT DISC PLAYER CDX-810/U

SERVICE MANUAL



IMPORTANT NOTICE

This manual has been provided for the use of authorized Yamaha Retailers and their service personnel. It has been assumed that basic service procedures inherent to the industry, and more specifically Yamaha Products, are already known and understood by the users, and have therefore not been restated.

WARNING: Failure to follow appropriate service and safety procedures when servicing this product may result in personal injury, destruction of expensive components and failure of the product to perform as specified. For these reasons, we advise all Yamaha product owners that all service required should be performed by an authorized Yamaha Retailer or the appointed service representative.

IMPORTANT: The presentation or sale of this manual to any individual or firm does not constitute authorization, certification or recognition of any applicable technical capabilities, or establish a principle-agent relationship of any form.

The data provided is believed to be accurate and applicable to the unit(s) indicated on the cover. The research, engineering, and service departments of Yamaha are continually striving to improve Yamaha products. Modifications are, therefore, inevitable and specifications are subject to change without notice or obligation to retrofit. Should any discrepancy appear to exist, please contact the distributor's Service Division.

WARNING: Static discharges can destroy expensive components. Discharge any static electricity your body may have accumulated by grounding yourself to the ground buss in the unit (heavy gauge black wires connect to this buss).

IMPORTANT: Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.

CONTENTS

TO SERVICE PERSONNEL	1/2	ADJUSTMENTS	9 ~ 19
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100171

YAMAHA

YAMAHA CORPORATION
PO Box 1, Hamamatsu, Japan
3.2k-793 Printed in Japan '88.4

■ TO SERVICE PERSONNEL

1. Critical Components Information.

Components having special characteristics are marked and must be replaced with parts having specifications equal to those originally installed.

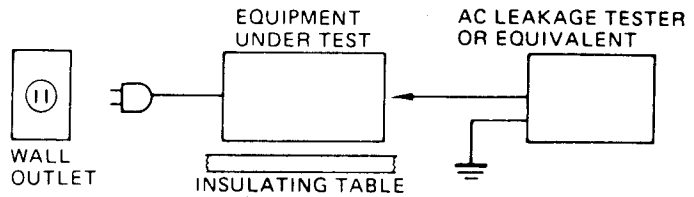
2. Leakage Current Measurement (For 120V Model Only).

When service has been completed, it is imperative that you verify that all exposed conductive surfaces are properly insulated from supply circuits.

- Meter impedance should be equivalent to 1500 ohm shunted by 0.15 μ F
- Leakage current must not exceed 0.5mA.
- Be sure to test for leakage with the AC plug in both polarities.

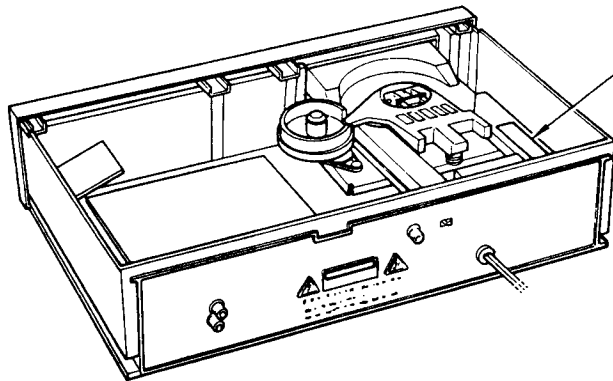
• POLARIZATION (U. C models)

This CD player product is equipped with a polarized alternating-current line plug (a plug having one blade wider than the other). This plug will fit into the power outlet only one way. This is a safety feature.



CAUTION – USE OF CONTROLS, ADJUSTMENTS, OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN, MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

THE COMPACT DISC PLAYER SHOULD NOT BE ADJUSTED OR REPAIRED BY ANYONE EXCEPT PROPERLY QUALIFIED SERVICE PERSONNEL.



U model
DANGER—Invisible laser radiation when open and interlock failed or defeated.
AVOID DIRECT EXPOSURE TO BEAM. (CA08537-1)

C model
CAUTION HAZARDOUS LASER AND ELECTROMAGNETIC RADIATION WHEN OPEN AND INTERLOCK DEFEATED
ATTENTION RAYONNEMENT LASER ET ELECTROMAGNETIQUE DANGEREUX SI OUVERT AVEC L'ENCLÈMEMENT DE SECURITE ANNULE (08547)

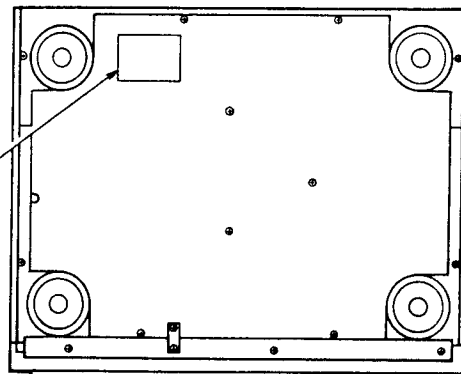
U model

THIS PRODUCT COMPLIES WITH OHHS RULES 21 CFR SUBCHAPTER J APPLICABLE AT DATE OF MANUFACTURE.

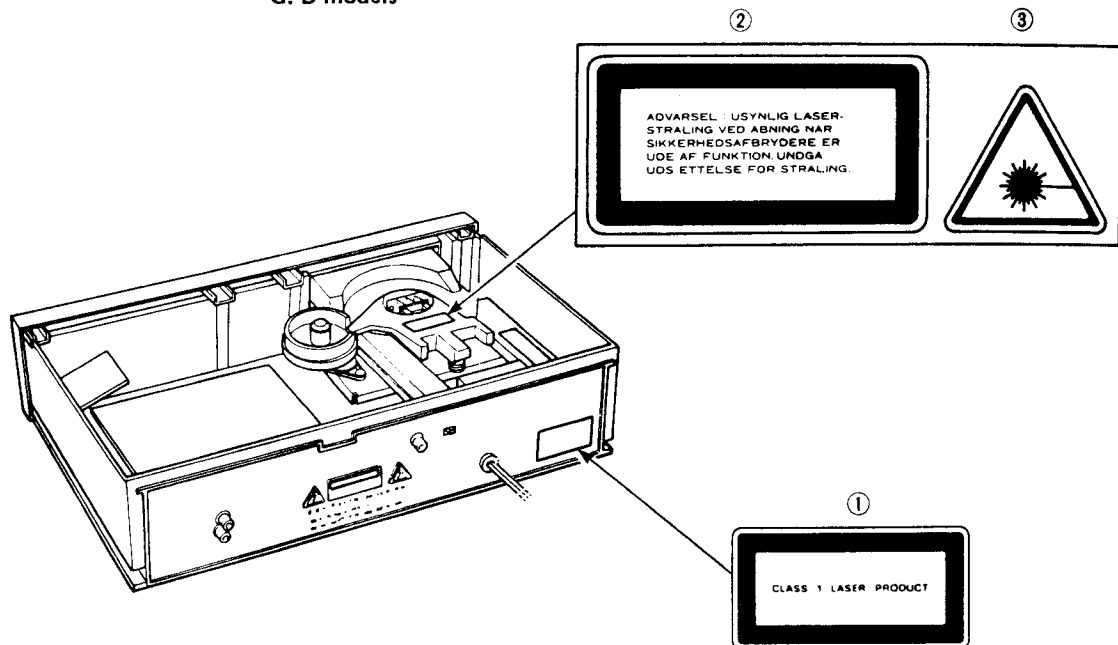
MANUFACTURED BY
 YAMAHA CORPORATION
 10-1 NAKAZAWA-CHO.
 HAMAMATSU-SHI.
 SHIZUOKA-KEN, JAPAN

MANUFACTURED:

BOTTOM SIDE



G. B models

*English*

- ① THIS LABEL IS ATTACHED AT THE PLACE ILLUSTRATED TO INFORM THAT THE APPARATUS CONTAINS A LASER COMPONENT.
- ② THIS LABEL IS ATTACHED IN THE POSITION SHOWN IN THE ILLUSTRATION TO WARN THAT ANY FURTHER PROCEDURE WILL BRING THE USER INTO EXPOSURE WITH THE LASER BEAM.
- ③ THE WARNING LABEL INFORMING OF RADIATION IS PLACED INSIDE THE UNIT AS SHOWN IN THE ILLUSTRATION, TO WARN AGAINST FURTHER MEASURES ON THE UNIT. THE EQUIPMENT CONTAINS A LASER COMPONENT RADIATING LASER RAYS EXCEEDING THE LIMIT OF LASER PRODUCTS OF CLASS 1.

CAUTION—USE OF CONTROLS, ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN, MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

Swedish

- ① PÅSKRIFTEN SITTE PÅ APPARATEM SOM VISAS SOM EN UPPMANING OM ATT APPARATEN OMFATTAR EN INBYGGD LASERKOMPONENT.
- ② TEXTSKYLTEN FÖR LASERN ÄR PLACERAD PÅ APPARATEN SOM EN UPPMANING OM ATT APPARATEN INNEHÅLLER EN LASERKOMPONENT.
- ③ VARNINGSSKYLTEN FÖR STRÅLNING HAR PLACERATS I APPARATEN, SOM BILDEN VISAR, SOM EN VARNING OM YTTRELLIGARE INGREPP I APPARATEN. MATERIELEN INNEHÅLLER EN LASERKOMPONENT SOM AVGER LASERSTRÅLNING ÖVERSTIGANDE GRÄNSEN FÖR LASERKLASS 1.

VARNING—INGREPP I APPARATEN BÖR ENDAST FÖRETAS AV FACKMAN MED KUNSKAP OM ATT RISK FÖRELIGGER FÖR RADIOAKTIV STRÅLNING.

Danish

- ① DETTE MÆRKAT ER ANBRAGT SOM VIST I ILLUSTRATIONEN FOR AT ADVARE BRUGEREN OM AT APPARATET INDEHOLDER EN LASERKOMPONENT.
- ② DETTE MÆRKAT OM LASEREN ER ANBRAGT PÅ APPARATET SOM EN OPLYSNING OM AT APPARATET INDEHOLDER ET LASERKOMPONENT.
- ③ ADVARSELSKILTET OM STRÅLING ER PLACERET INDENI APPARATET, SOM VIST I ILLUSTRATIONEN, SOM EN ADVARSEL OM YDERLIGERE INDGREG I APPARATET. APPARATET INDEHOLDER ET LASERKOMPONENT SOM AVGIVER LASESTRÅLING DER OVERSTIGER GÆNSEVERDIEN FOR LASERKLASSE 1.

ADVARSEL! INDGREG BØR KUN FORETAGES AF EN FAGMAND DA DER ER RISIKO FOR RADIOAKTIV STRÅLING.

Finnish

- ③ "VAROITUS! LAITE SISÄLTÄÄ LASERDIODIN, JOKA LÄHETTÄÄ (NÄKYMÄTÖNTÄ) SILMILLE VAARALLISTA LASERSÄTEILYÄ:"

INTERLOCK OPERATION

The Digital Compact Disc Player reads the disc signals by laser beam detection. It must be avoided for the human body to be directly exposed to the laser beam. Human eyes are especially badly affected by the laser beam. This unit is therefore equipped with an interlock to prevent unnecessary laser output.

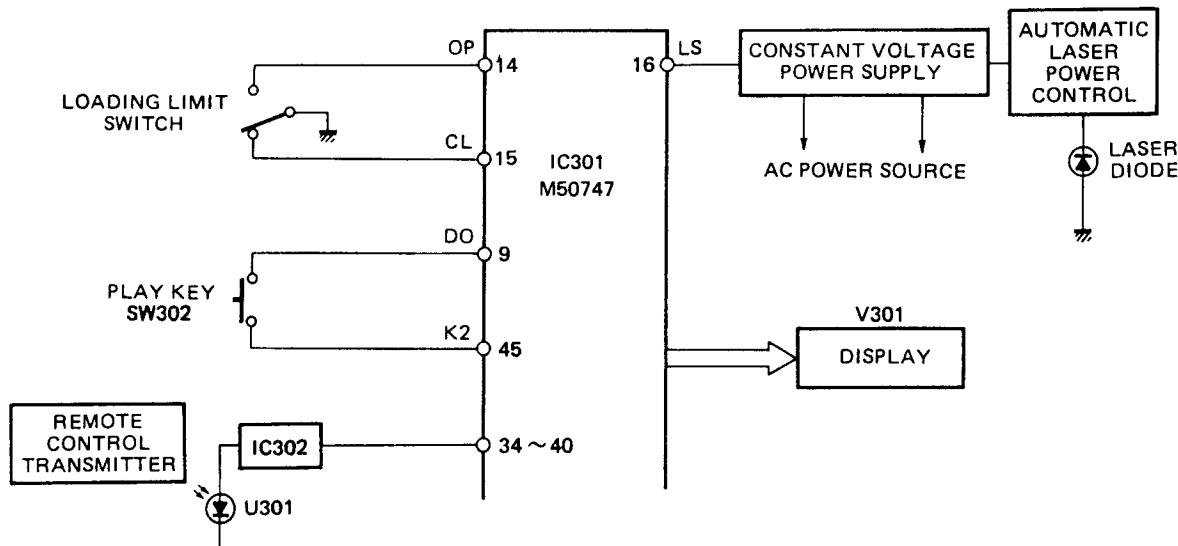
Laser output is controlled by the injection or cutoff of the constant voltage source to the laser diode at Pin 16 (LS) of IC301 (M50747), and also by Automatic Laser Power Control Circuit. When Pin 16 is in "H" (High) level, the laser emits the beam. When Pin 16 is in "L" (Low) level, the laser does not emit the beam.

Pin 16 is set in "H" level when the unit is loaded with the disc and it reads the index signals or when the unit is set in the play mode after that. When the unit reads the index signals and the following two conditions are met, the laser emits the beam.

- 1) When the Loading Limit Switch is set in "CL" side. (The disc tray is closed.)
- 2) The pickup is located at the area of minimum internal circumference.

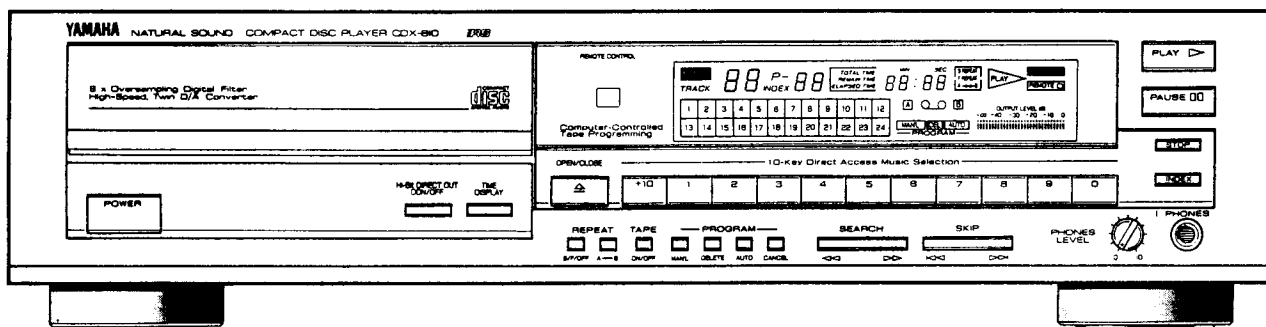
After the above conditions are met and the index signals have been read, the laser emits the beam when the following two conditions are met.

- 1) when the PLAY key (SW302) or that of Remote Control Transmitter is pressed.
- 2) when the **▶** display is ON.

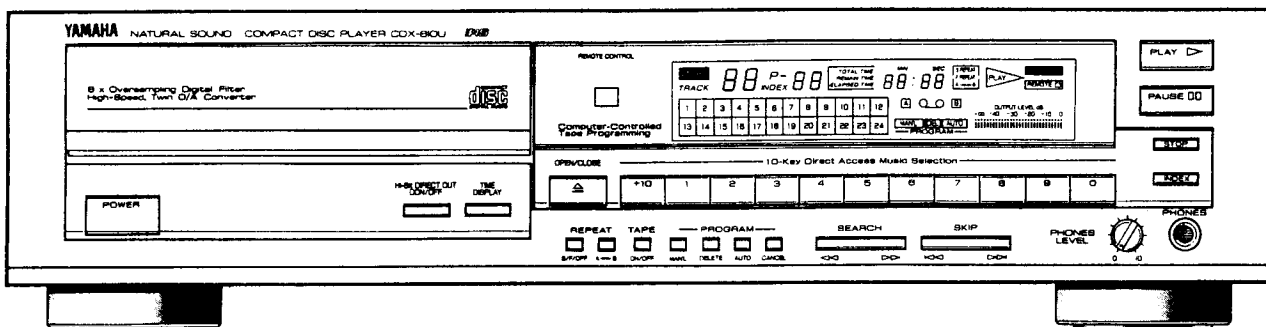


FRONT PANELS

• CDX-810

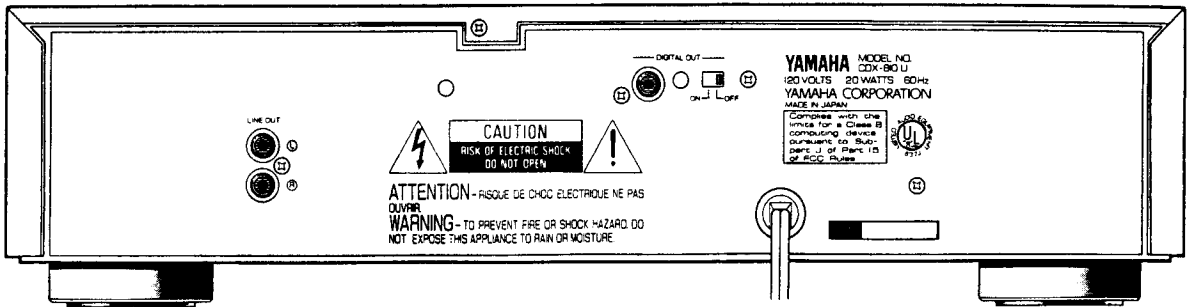


• CDX-810U

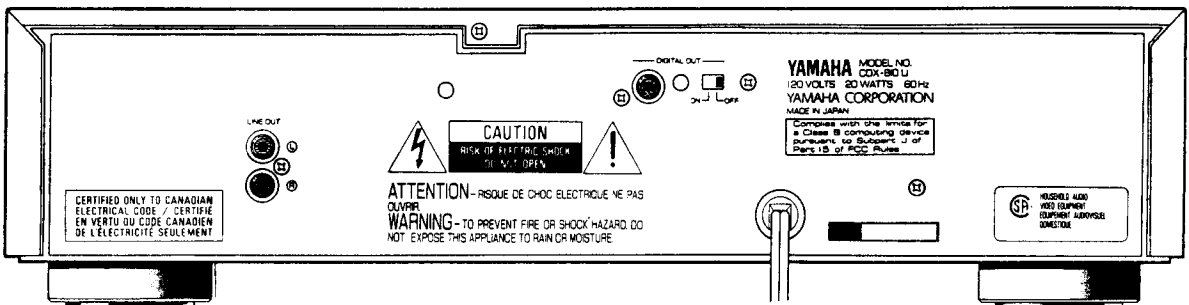


REAR PANELS

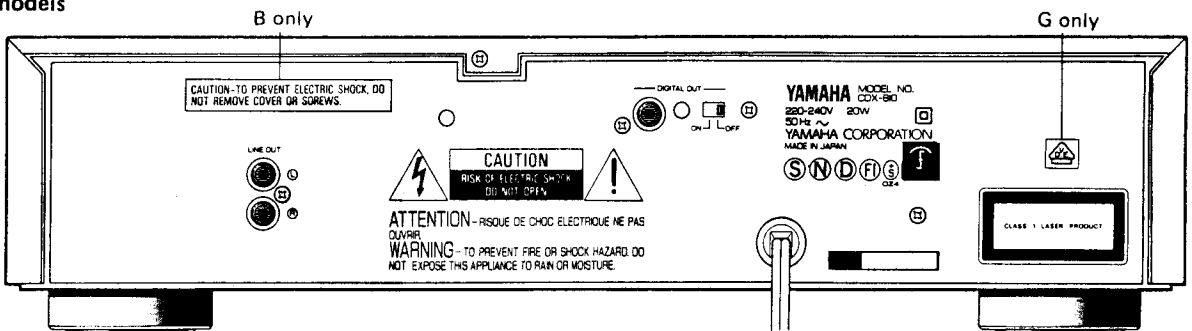
U model



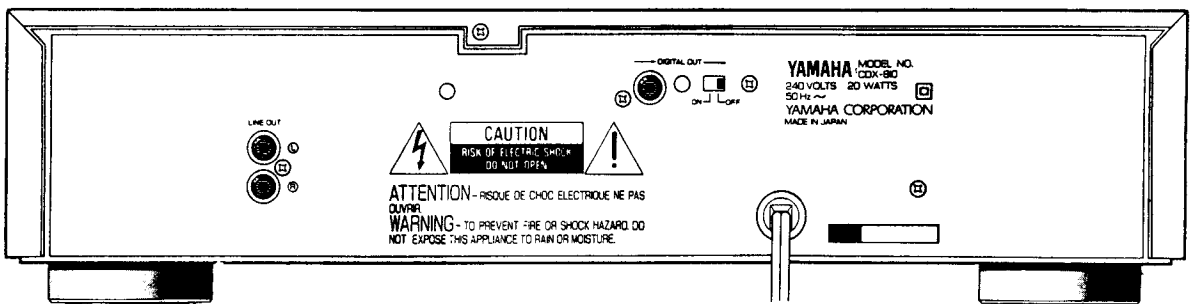
C model



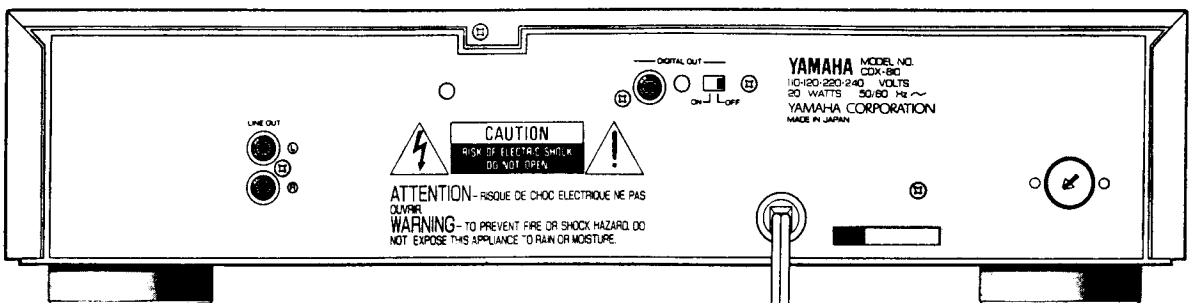
G, B models



A model



R model



■ SPECIFICATIONS

■ AUDIO SECTION

Frequency Response	2Hz ~ 20kHz ± 0.3dB
De-Emphasis Equalization	± 0.3dB (EIAJ)
Harmonic Distortion + Noise	Less than 0.003%, 1kHz (EIAJ)
S/N Ratio	106dB (EIAJ)
Dynamic Range	More than 100dB (EIAJ)
Wow & Flutter	Unmeasurable
Channel Separation	More than 96dB, 1kHz (EIAJ)
Output Voltage	2V (EIAJ)
Output Impedance	2.2kΩ
Headphone Output	450mV/150Ω (-20dB)

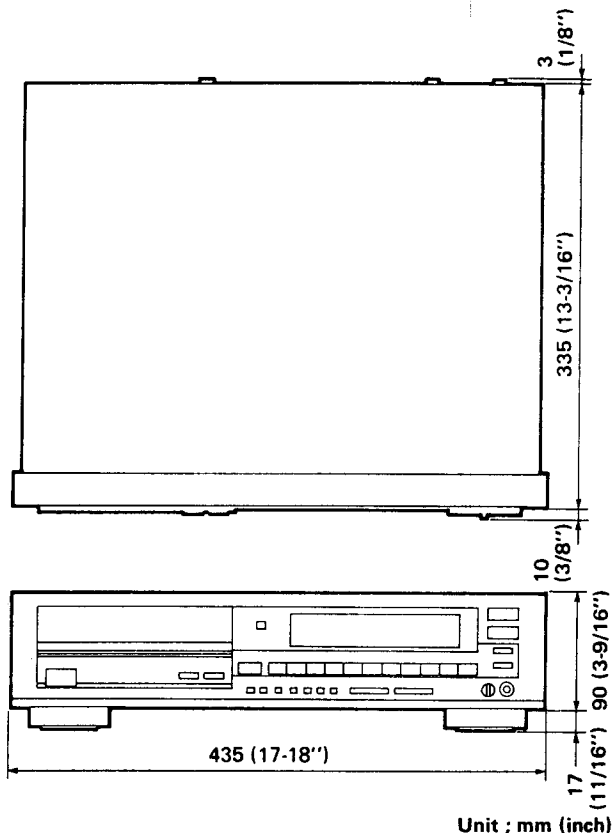
■ INTERNAL SYSTEMS

Optical Pick-up	3-beam laser
Error Correction System	CIRC, dual error correction system
D/A Conversion	16 bit floating (L, R twin)
Filter	Digital filter and 3rd order new active filter

■ GENERAL

Power Requirements	
U, C models	120V AC, 60Hz
G, B models	220-240V AC, 50Hz
A model	240V AC, 50Hz
R model	110-120/220-240V AC, 50/60Hz
Power Consumption	20W
Dimensions (W x H x D)	435 x 107 x 348 mm (17-1/8" x 4-3/16" x 13-11/16")
Weight	5.5 kg (12 lbs 2 oz.)
Accessories	Pin plug cord Remote control transmitter (RS-CDX810) Dry-cell: X2 (Size "AA", "R06")

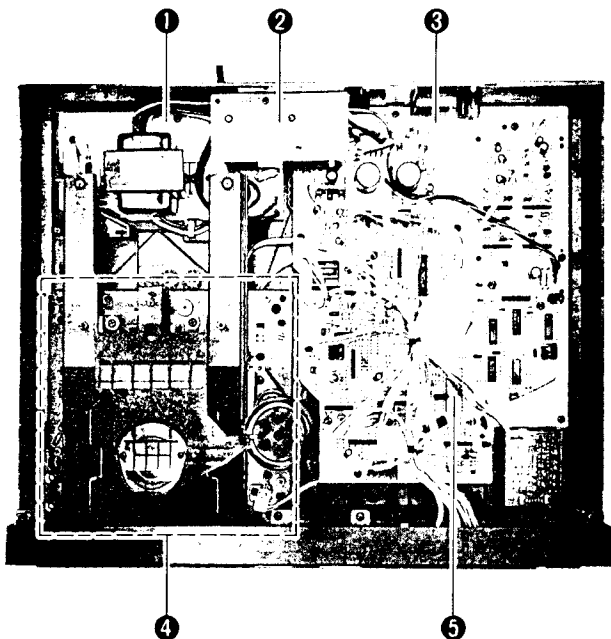
● DIMENSION



*Specification subject to change without notice.

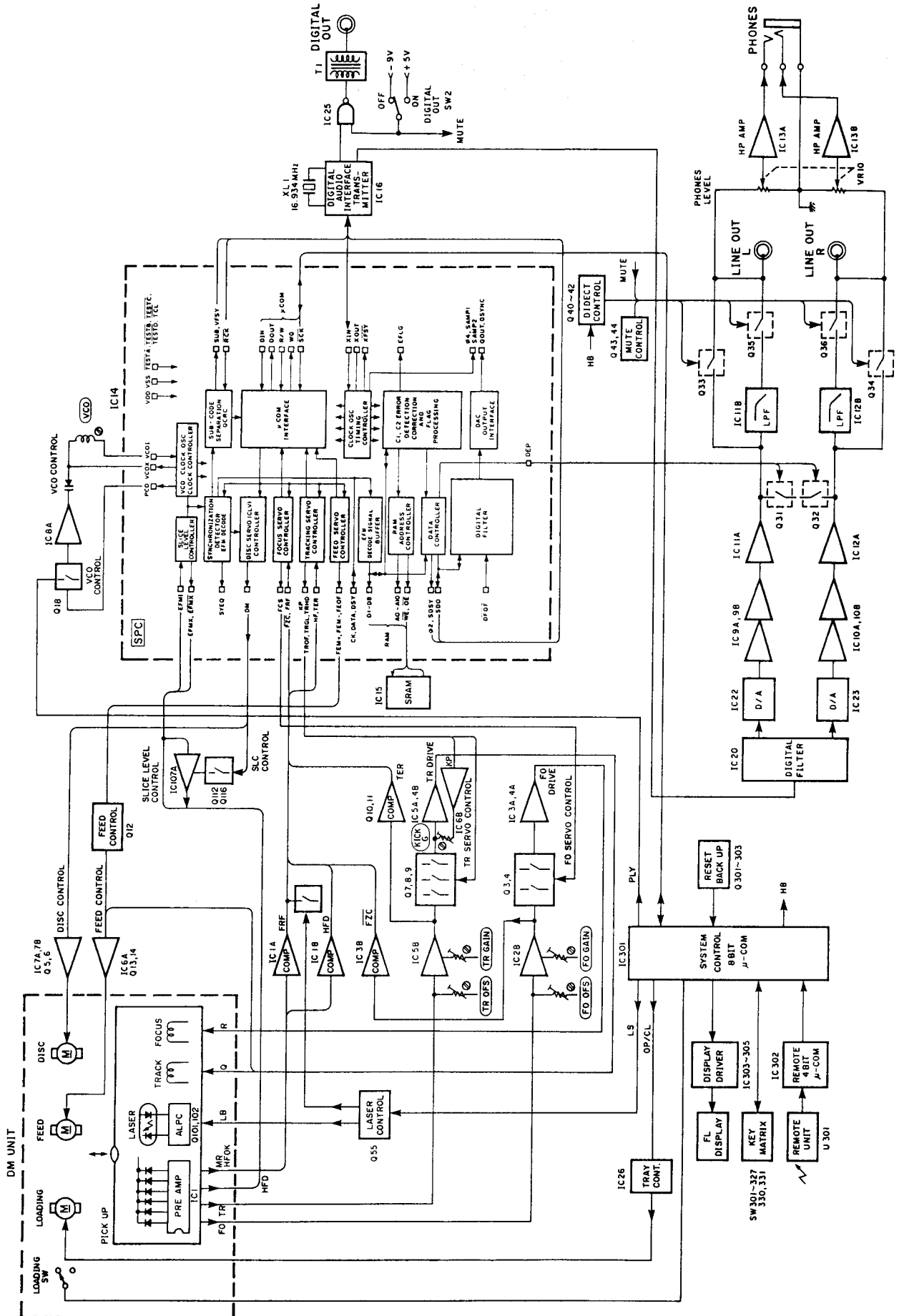
- U U. S. A. model
- C Canadian model
- B British model
- A Australian model
- G European model
- R General model

■ INTERNAL VIEW



- ① POWER SUPPLY UNIT
- ② MAIN CIRCUIT BOARD (2)
- ③ MAIN CIRCUIT BOARD (1)
- ④ DISC MECHANISM UNIT
- ⑤ IC16 : YM3613B
(Digital Audio Interface Transmitter)

BLOCK DIAGRAM



DISASSEMBLY PROCEDURES

(Remove parts in disassembly order as numbered.)

1. Removal of Top Cover

- a. Remove 5 screws (①) in Fig. 1, and slide the Top Cover to the back side.

2. Removal of Front Panel

- a. Remove 9 screws (②) in Fig. 1, and pull the Front Panel forward.

3. Removal of Bottom Cover

- a. Remove 12 screws (③) in Fig. 1.

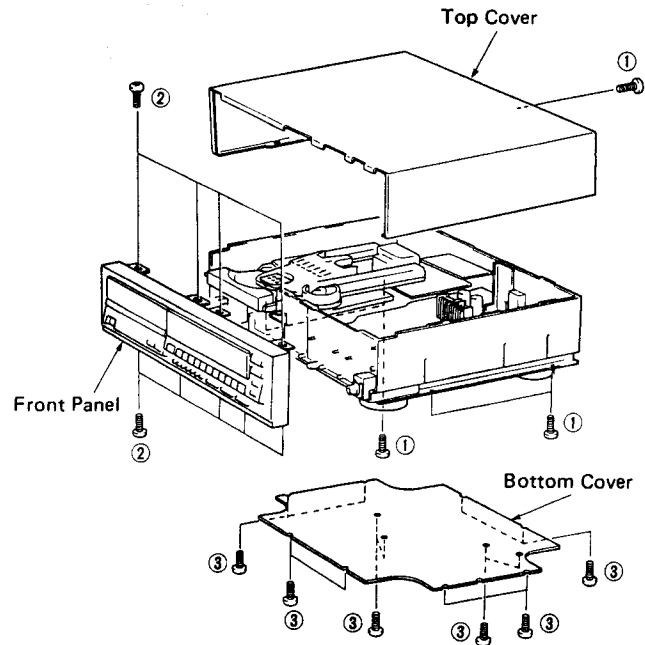


Fig. 1

4. Removal of Disc Tray Ass'y

- a. Pull out the Disc Tray Ass'y by turning the loading cam and remove it by pressing the hook.

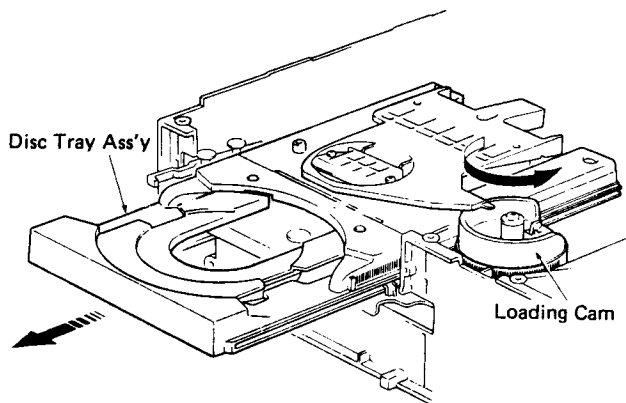


Fig. 2

5. Removal of Disc Mechanism Unit

- a. Remove 4 screws (④) in Fig. 4.

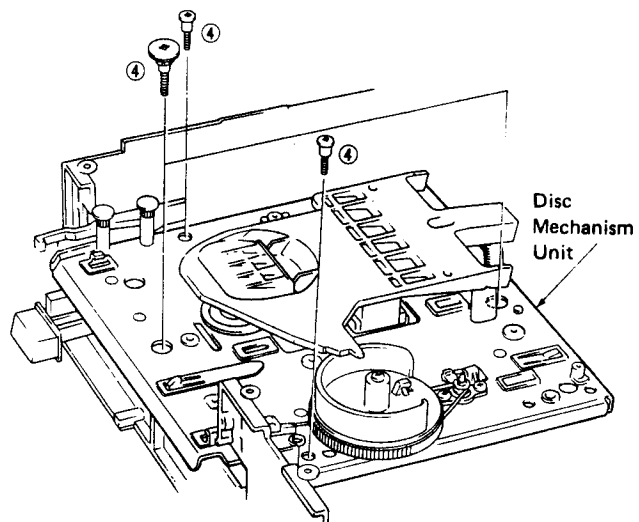


Fig. 4

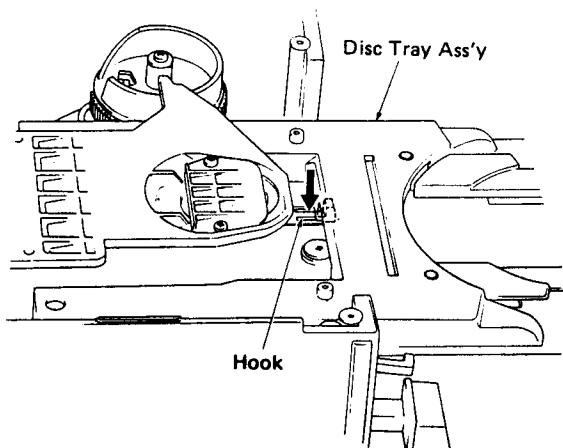


Fig. 3

6. Removal of Disc Motor

- a. Remove 2 screws (⑤) fixing Flapper in Fig. 5 and then remove the flapper.

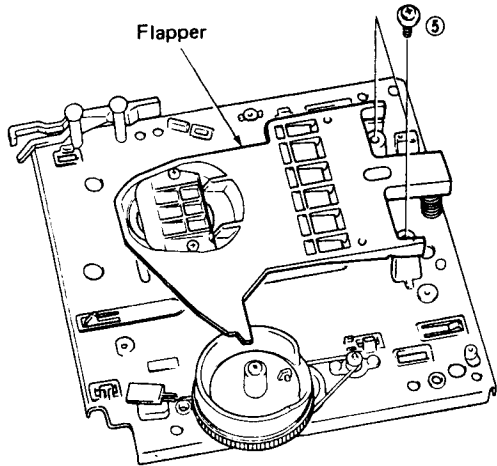


Fig. 5

- b. Pull off the disc table and remove 2 screws (⑥) in Fig. 6.

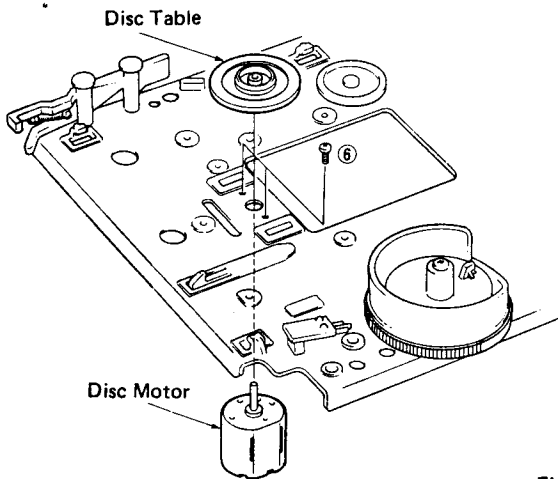
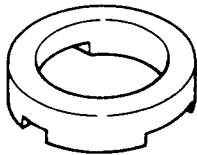


Fig. 6

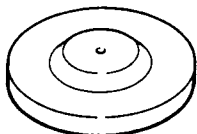
● **Installation of disc table**

※ The following tools are necessary for installation.

Height adjustment gauge (TX913130)



Disc table installer (TX913140)



- a. Install the height adjustment gauge as shown in Fig.7.

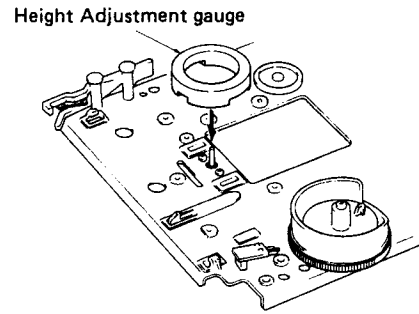


Fig. 7

- b. Carefully apply a small amount of anaerobic glue to motor shaft (Loc-Tite # 638).
- c. Install turntable onto motor shaft with disc table installer as shown in Fig. 8.
- d. Clean excess glue from top of turntable.
- e. Allow 5 minutes for glue to cure before removing disc table installer and height gauge.

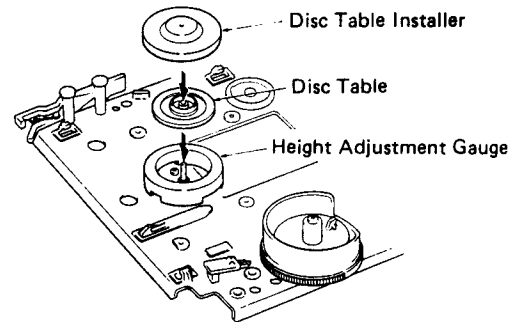


Fig. 8

- f. Check that the disc table height is as specified below.

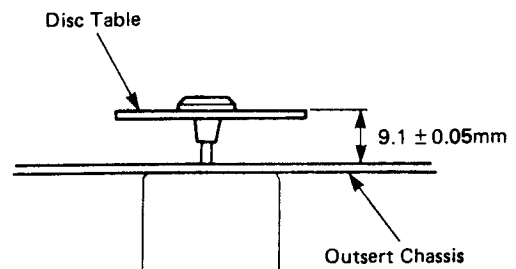


Fig. 9

ADJUSTMENTS

Necessary items

Measuring instruments

- Oscilloscope : x 2
(At least one shall have a bandwidth of 50 MHz or more)
- Audio frequency oscillator (A.F. OSC) : x 1
- Laser power meter : x 1
(LEADER LPM-8000 (P/N TX915140) or equivalent)
- AC voltmeter (ACVM) : x 2
(One dual channel or two single channel meters)
- DC voltmeter (DCVM) : x 1
- Frequency counter (FC) : x 1

Jigs

- Test disc : x 1
(YEDS-18 P/N TX911730, YEDS-7 P/N TX911320 or Philips test sample disc)
- Filter (See Fig. A) : x 1
- Shorting cord : x 1

Tools

- Screwdriver : x 1
(For-Pre-Set Potentiometer adjustment)
- Core screwdriver : x 1

Precautions or Special Notes

1. Measure the output level at the output terminal of the AF oscillator.
2. When disc tray has been removed from the mechanism, make sure the position of the loading cam and the leaf switch are correct.
3. The unit should always be in a horizontal position while performing adjustments.

Adjustment jig (with internal filter)

Connect the filter in Fig. A before measurement.

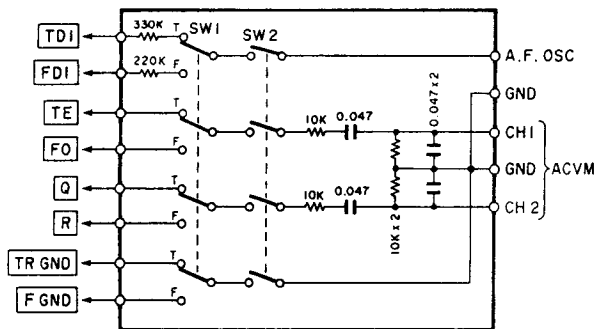
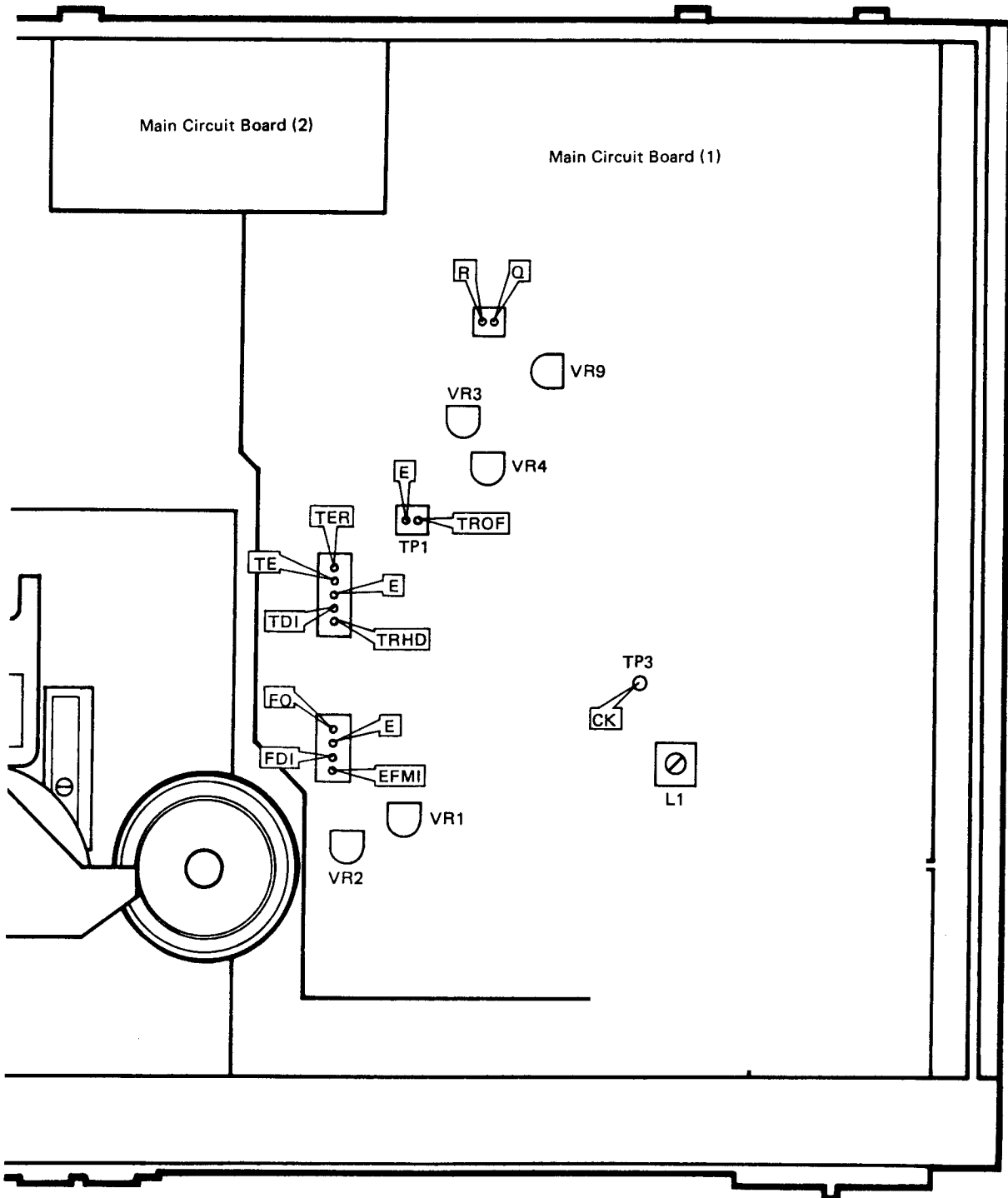


Fig. A

- SW1 : FOCUS gain and TRACKING gain switching
- SW2 : Filter ON/OFF switch

• Test Point



★ Carry out following adjustments in order as numbered.

Step 1. Confirmation of Laser Output.

Step 2. Confirmation of Focus Actuator Operation.

Step 3. Adjustment of VCO.

Step 4. Adjustment of Tracking Gain

Step 5. Adjustment of Focus Gain

Step 6. Adjustment of Tracking Offset

Step 7. Adjustment of Focus Offset

Step 8. Adjustment of Kick Gain

Step 9. Confirmation of Jitter

Step 10. Confirmation of Skip Search Operation

Confirmation of Laser Output (Step 1)

- ① Do not load the disc.
- ② Remove the disc tray.
- ③ Remove the flapper.
- ④ Apply the laser power meter's sensor to the pick-up head as shown in Fig. B.

- ⑤ Press POWER key. (POWER ON)
- ⑥ Measure the laser output during the 5 seconds of FOCUS search mode.

Rating: Laser output = 0.1mW to 0.5mW

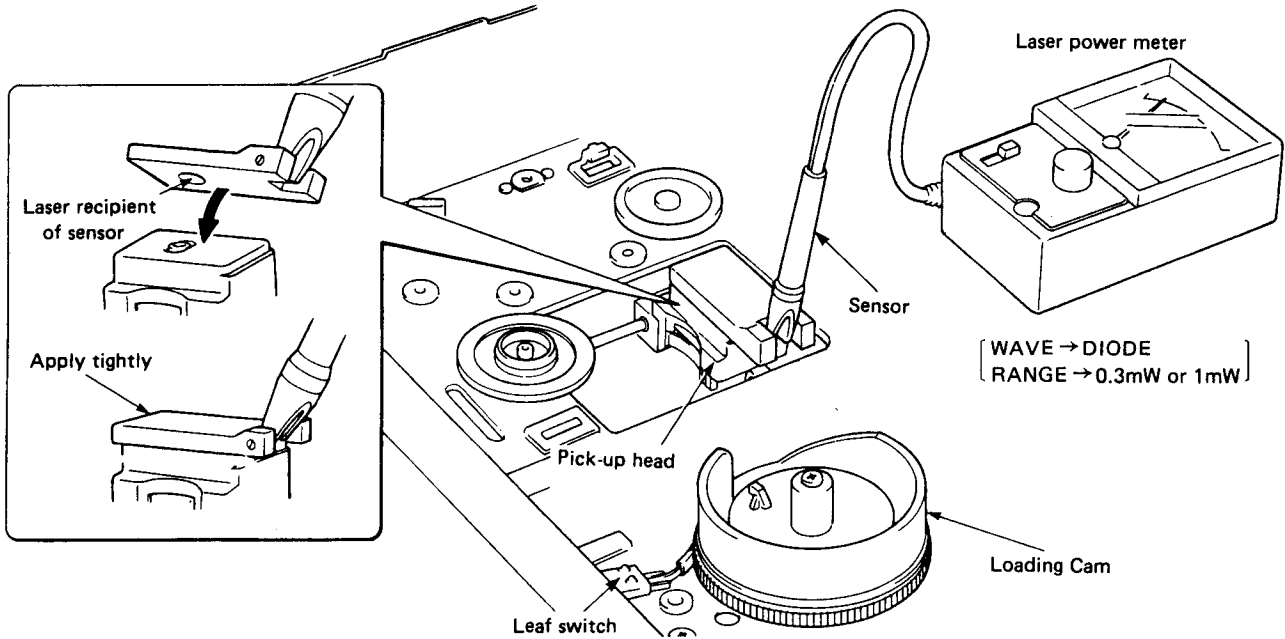


Fig. B

Precautions in handling pick-up head

- (1) No soldering necessary for the unit.
- (2) Since laser light is near-infrared, visual confirmation is difficult. While light is emitted, for safety make sure your eyes are at least 30 cm away from the objective lens.
- (3) Do not disassemble it.
- (4) Do not drop or apply shock to it.
- (5) Do not leave it under high temperature or humidity.
- (6) Do not touch the objective lens. Should there be dirt on the lens, clean using a blower for cameras.

Confirmation of Focus Actuator Operation (Step 2)

Oscilloscope (1) setting

- DC coupling
- 1V/div range (Vertical)
(0.1/div when 10:1 probe is used)
- 0.5 sec/div time (Horizontal)

- ① Do not load a disc.
- ② Connect the oscilloscope (1) to **R** and **E** terminals.
- ③ Press POWER key. (POWER ON)
- ④ After confirming that loading cam position is correct press OPEN/CLOSE key for CLOSE operation.
- ⑤ During 5 seconds of FOCUS search, confirm that the waveform is as shown in Fig. C.
- ⑥ Confirm that the pick-up head's objective lens moves smoothly between the lowest and highest points.

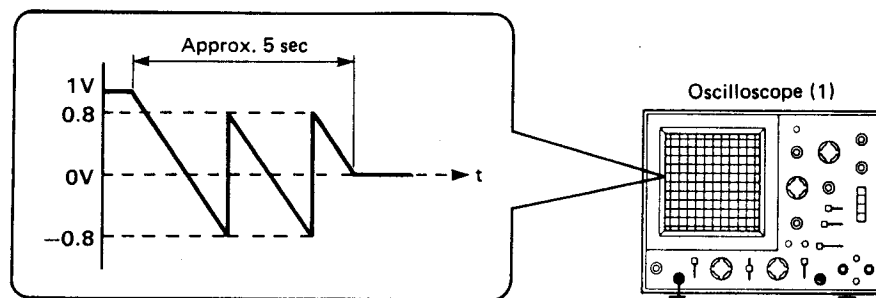
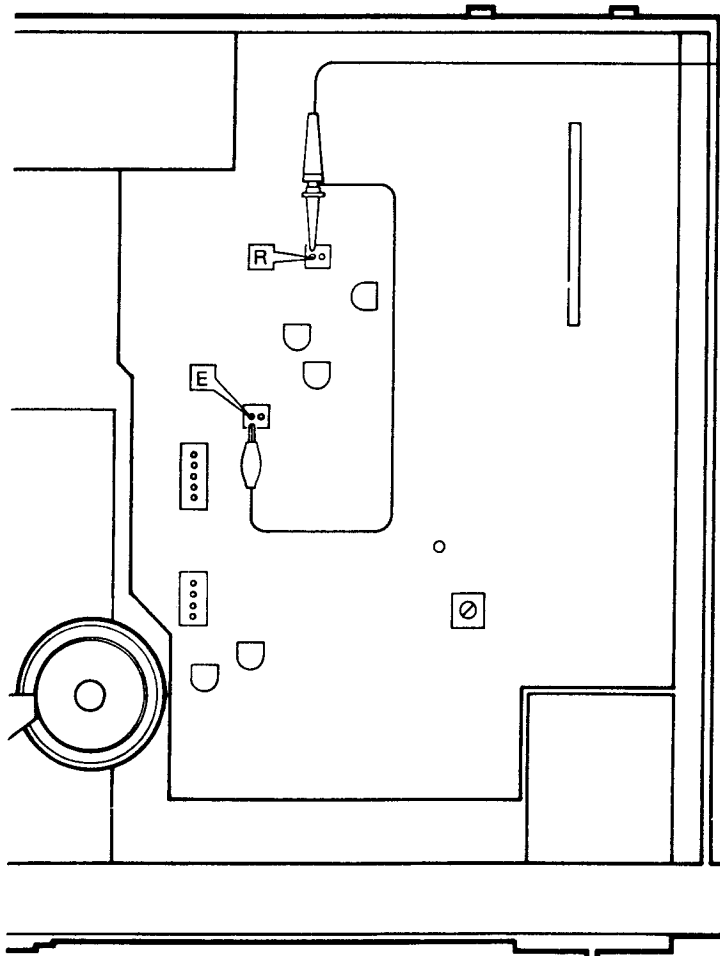


Fig. C



Adjustment of VCO (Step 3)

- ① Connect the shorting cord and measuring instruments, as shown in Fig. D.
- ② Do not load a disc.
- ③ Press POWER key. (POWER ON)
- ④ While observing the frequency counter indication (FVCO), adjust L1 so that it satisfies the rating.
Rating: $F_{VCO} = 4.3218 \text{ MHz} \pm 10 \text{ kHz}$

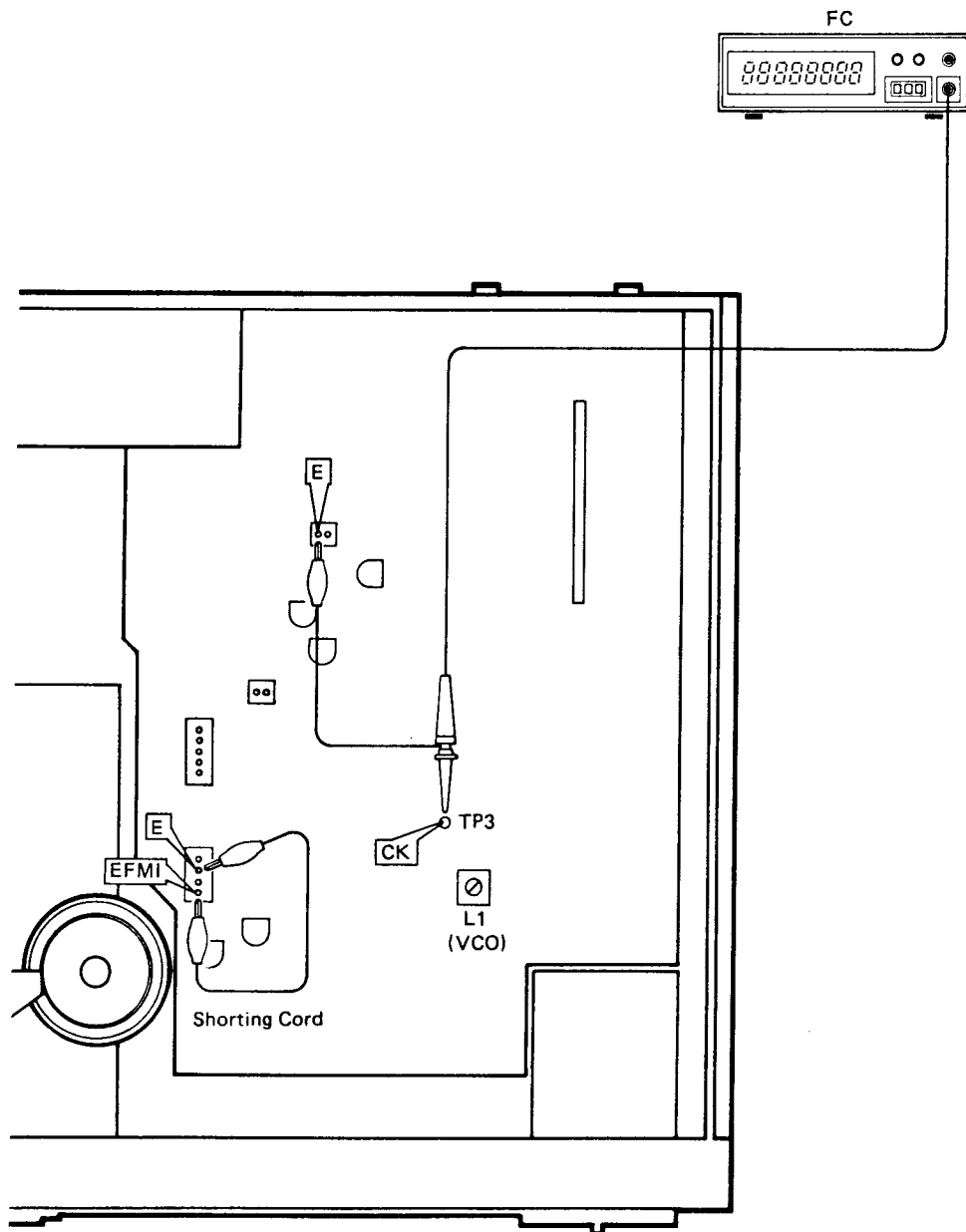


Fig. D

Adjustment of Tracking Gain (Step 4)

* This adjustment requires use of two single channel AC voltmeters or one dual channel AC voltmeter.

- ① Connect the filter and measuring instruments, as shown in Fig. E.

Apply a 800 Hz, 100 mVrms signal from the AF oscillator to **TDI** terminal via the resistor (330 kilohms) in the filter.

- ② Set SW2 to OFF.
 ③ Set SW1 to T (TRACKING).
 ④ Press POWER key. (POWER ON)
 ⑤ Load the test disc.
 ⑥ Press PLAY key.

- ⑦ Set SW2 to ON.

- ⑧ While observing the indications of the AC voltmeters (CH1: E_{TE} , CH2: E_Q), adjust VR3 (TRACKING GAIN) so that they satisfy the rating.

Rating: $E_{TE} - E_Q = 17\text{dB}$

Example [0dBV = 1V]

$E_Q = -30\text{dBV}$ (30mV)

$E_{TE} = -13\text{dBV}$ (223mV)

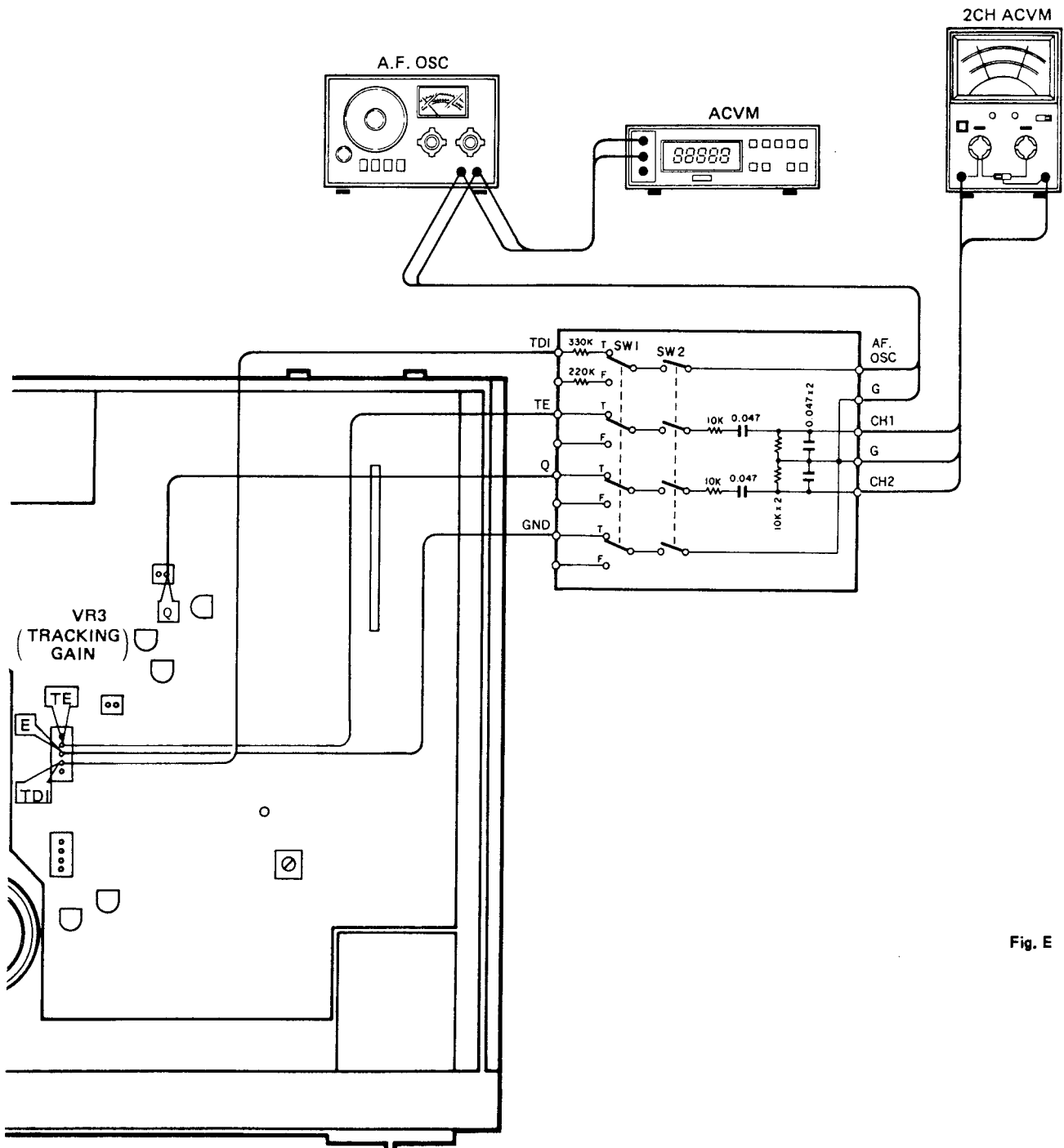


Fig. E

Adjustment of Focus Gain (Step 5)

* This adjustment requires use of two single channel voltmeter or one dual channel AC voltmeter.

① Connect the filter and measuring instruments, as shown in Fig. F.

Apply an 800 Hz, 4.5 Vrms signal from the AF oscillator to **FDI** terminal via the resistor (220 kilohms) in the filter.

- ② Set SW2 to OFF.
- ③ Set SW1 to F (FOCUS).
- ④ Press POWER key. (POWER ON)
- ⑤ Load the test disc.

⑥ Press PLAY Key.

⑦ Set SW2 to ON.

⑧ Read the indications of the AC voltmeters (CH1: E_{FO} , CH2: E_R), adjust VR2 (FOCUS GAIN) so that they satisfy the rating.

Rating: $E_{FO} - E_R = 8\text{dB}$

Example	[0dBV = 1V]
$E_{FO} = -16\text{dBV}$	(160mV)
$E_R = -24\text{dBV}$	(63mV)

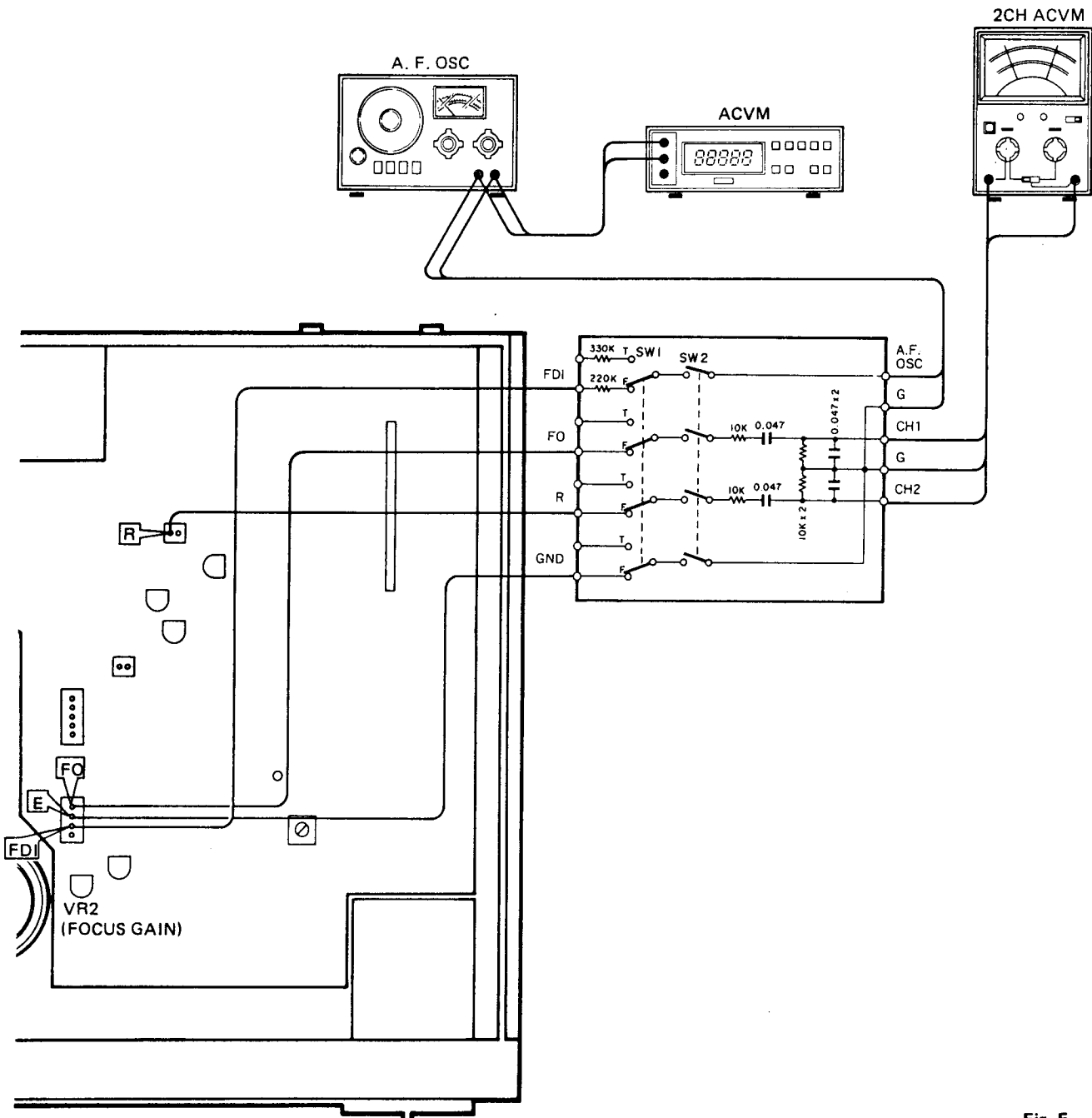


Fig. F

Adjustment of Tracking Offset (Step 6)

- ① Connect a DC voltmeter to **Q** and **E** terminals.
- ② Press POWER key. (POWER ON)
- ③ Press STOP key.
- ④ Short between the **TROF** and **E** terminals. (Laser OFF)
- ⑤ While observing the indication (E_Q) of the DC voltmeter, adjust VR4 (TRACKING OFFSET) so that it satisfies the rating.

Rating: $E_Q = 0 \text{ V DC} \pm 25\text{mV DC}$

Adjustment of Focus Offset (Step 7)

- ① Connect a DC voltmeter to **R** and **E** terminals.
- ② Press POWER key. (POWER ON)
- ③ Press STOP key.
- ④ Short between the **TROF** and **E** terminals. (Laser OFF)
- ⑤ While observing the indication (E_R) of the DC voltmeter, adjust VR1 (FOCUS OFFSET) so that it satisfies the rating.

Rating: $E_R = 0 \text{ V DC} \pm 25\text{mV DC}$

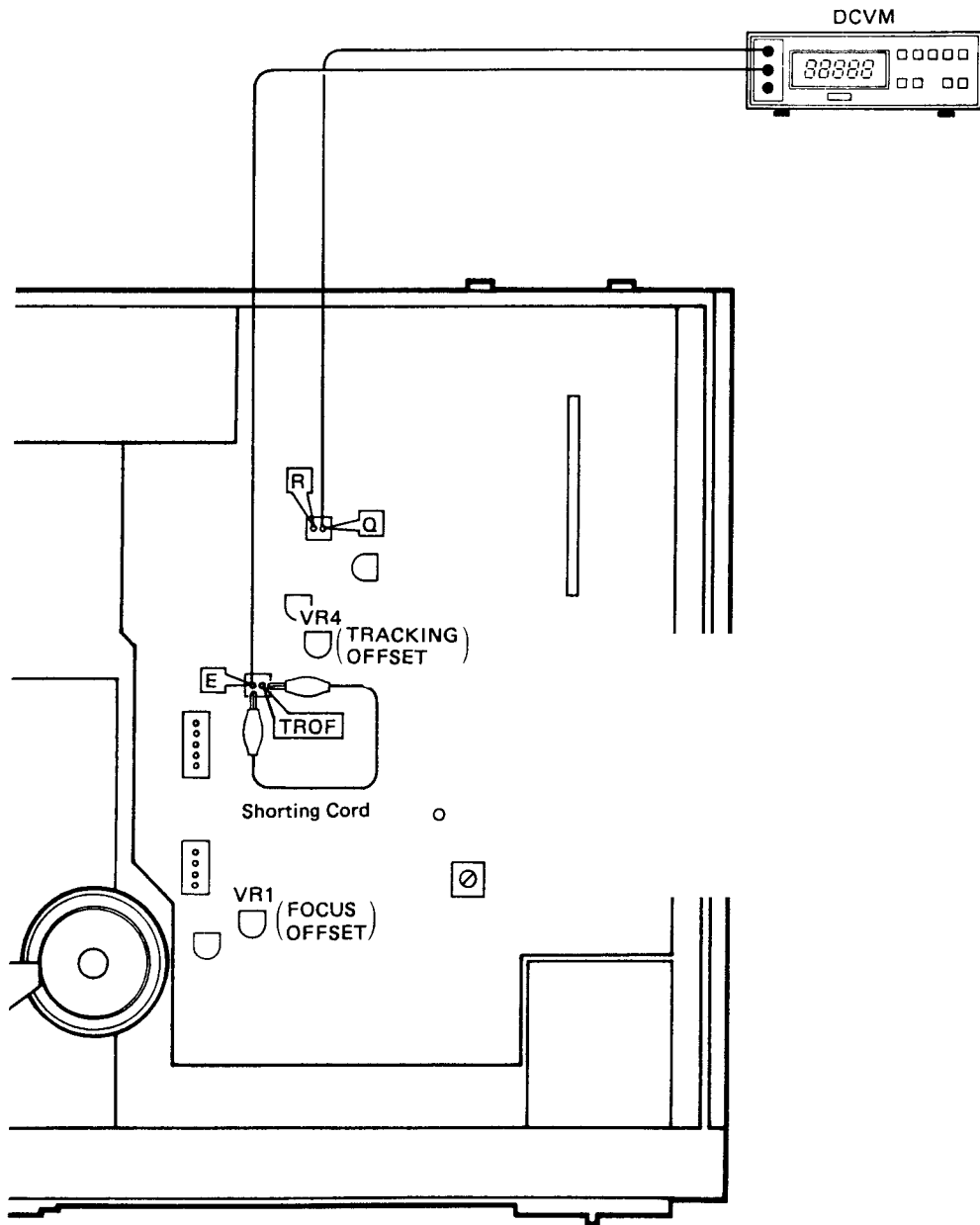


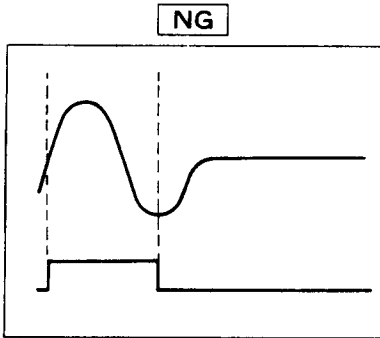
Fig. G

Adjustment of Kick Gain (Step 8)

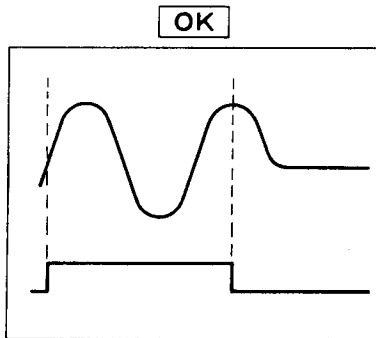
Oscilloscope (1) (2-ch oscilloscope) Settings

- DC coupling
- CH1 → **TER** terminal: 0.1V/div (Vertical)
(10 mV/div when 10 : 1 probe is used)
- CH2 → **TRHD** terminal: 5V/div (Vertical)
(0.5V/div when 10 : 1 probe is used)
- TRIGGER MODE: 2 CH
- 0.2msec/div time (Horizontal)

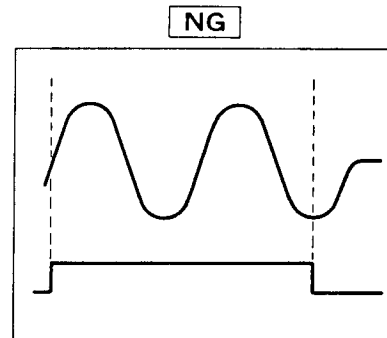
- ① Connect the measuring instruments, as shown in Fig. H.
- ② Press POWER key. (POWER ON)
- ③ Load the test disc.
- ④ Press PLAY key.
- ⑤ Observe waveform while pressing Fast Forward mode key (▶) for 3 seconds.
- ⑥ Adjust VR9 (KICK GAIN) so that the **TER** signal cycle is 1.0 when **TRHD** signal level is High.
* Adjust at the inner circumference of the disc.
- ⑦ Press Reverse mode key (◀) for 3 seconds and confirm that **TER** signal cycle is within the above specification but in reverse phase.



This shows about 0.75 cycle which is incorrect

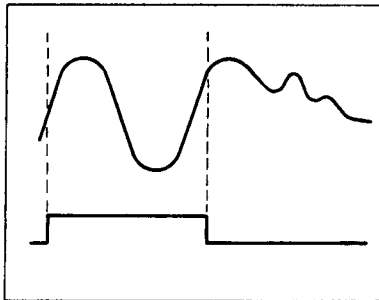


This shows about 1.25 cycle which is within specification.



This shows about 1.75 cycle which is incorrect

* The TER waveform after the TRHD rise should converge gently.



NG

Not converging gently

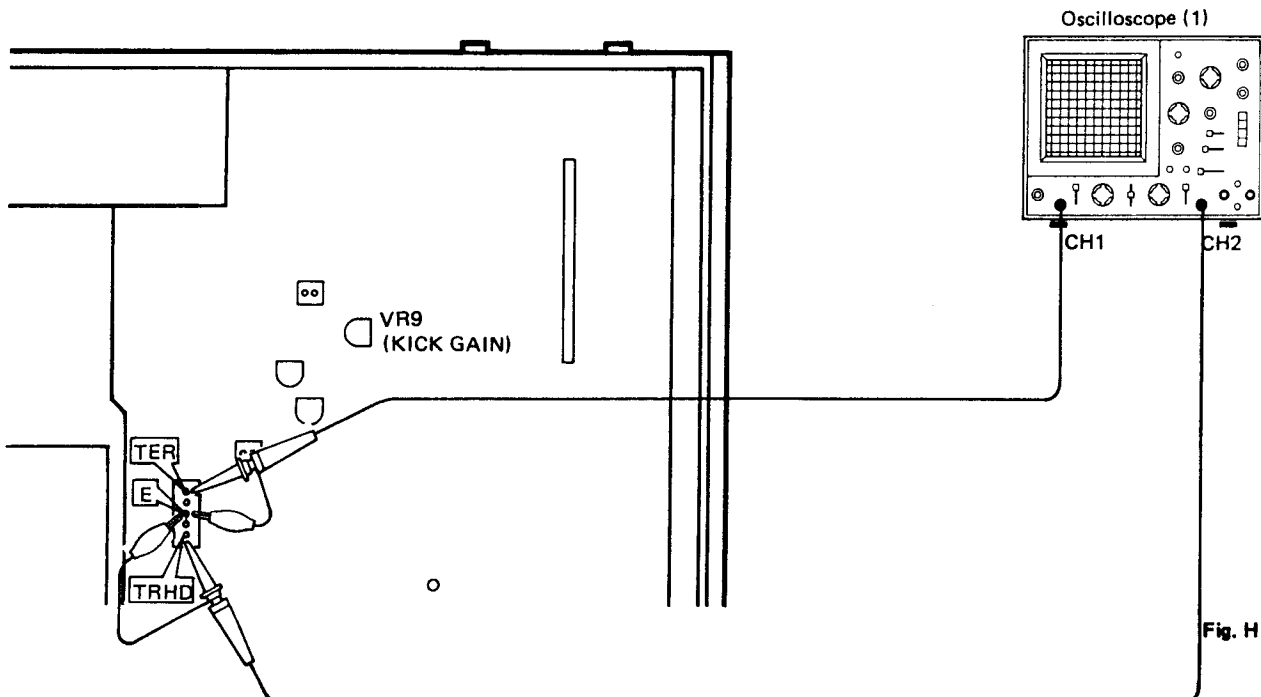


Fig. H

Confirmation of Jitter (Step 9)

Oscilloscope (2) Settings

- AC coupling
- 0.2 V/div range (Vertical)
(50 mV/div when 10 : 1 probe is used)
- 0.2 ~ 0.5 μ sec/div time (Horizontal)

- ① Connect oscilloscope (2) to **EFMI** terminal, as shown in Fig. F.
 - ② Press **POWER** key. (**POWER ON**)
 - ③ Load the test disc.
 - ④ Press **PLAY** key.
 - ⑤ Confirm that the **EFMI** signal (eye-pattern) waveform is distinct and clear.
- * Confirm at the center of the disc.

Oscilloscope (2)

Eye pattern

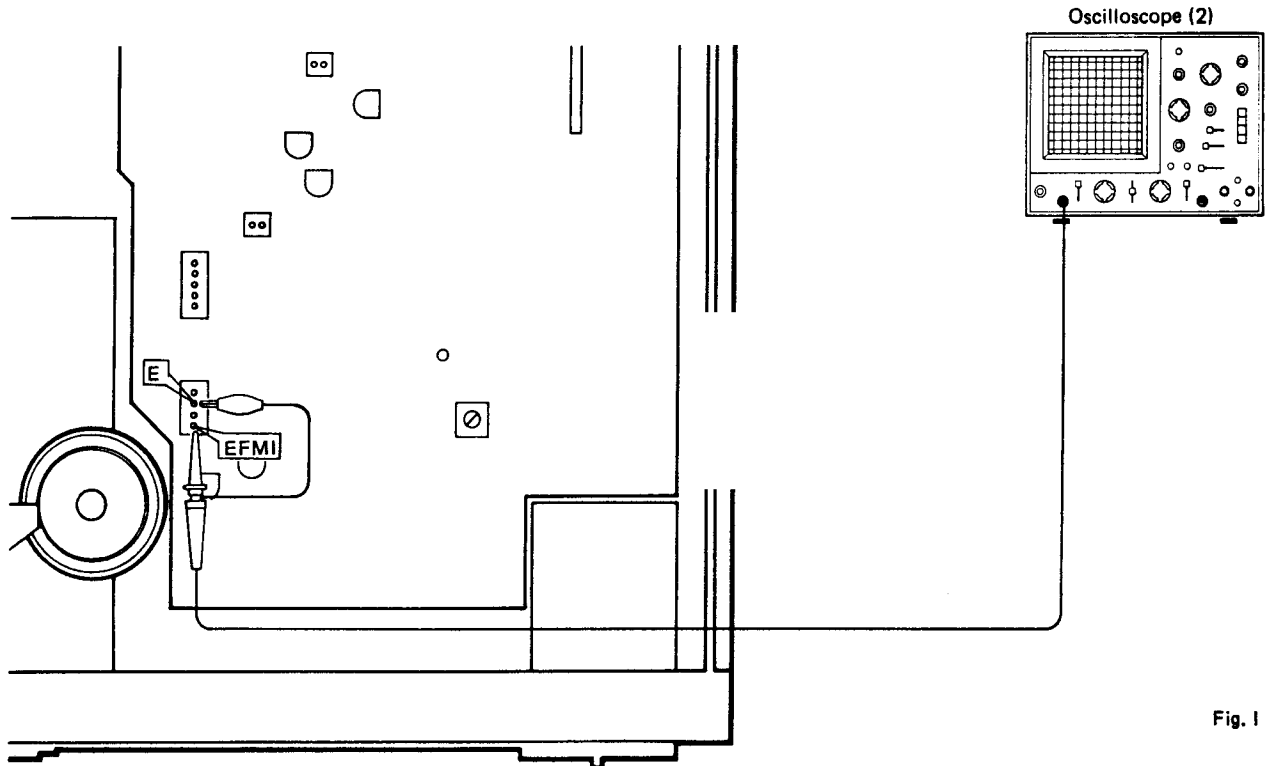
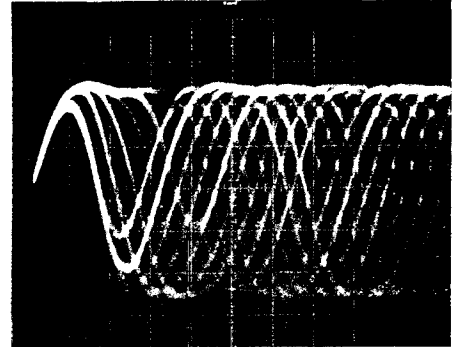
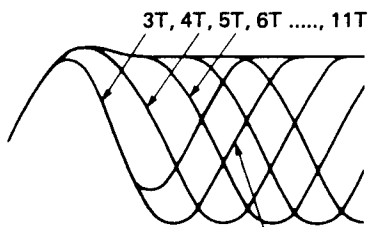


Fig. I

Waveforms 3T – 11T.



The abnormal eye pattern has less distinct lines and smaller amplitude than that of the good waveform.

Good waveform



Abnormal waveform

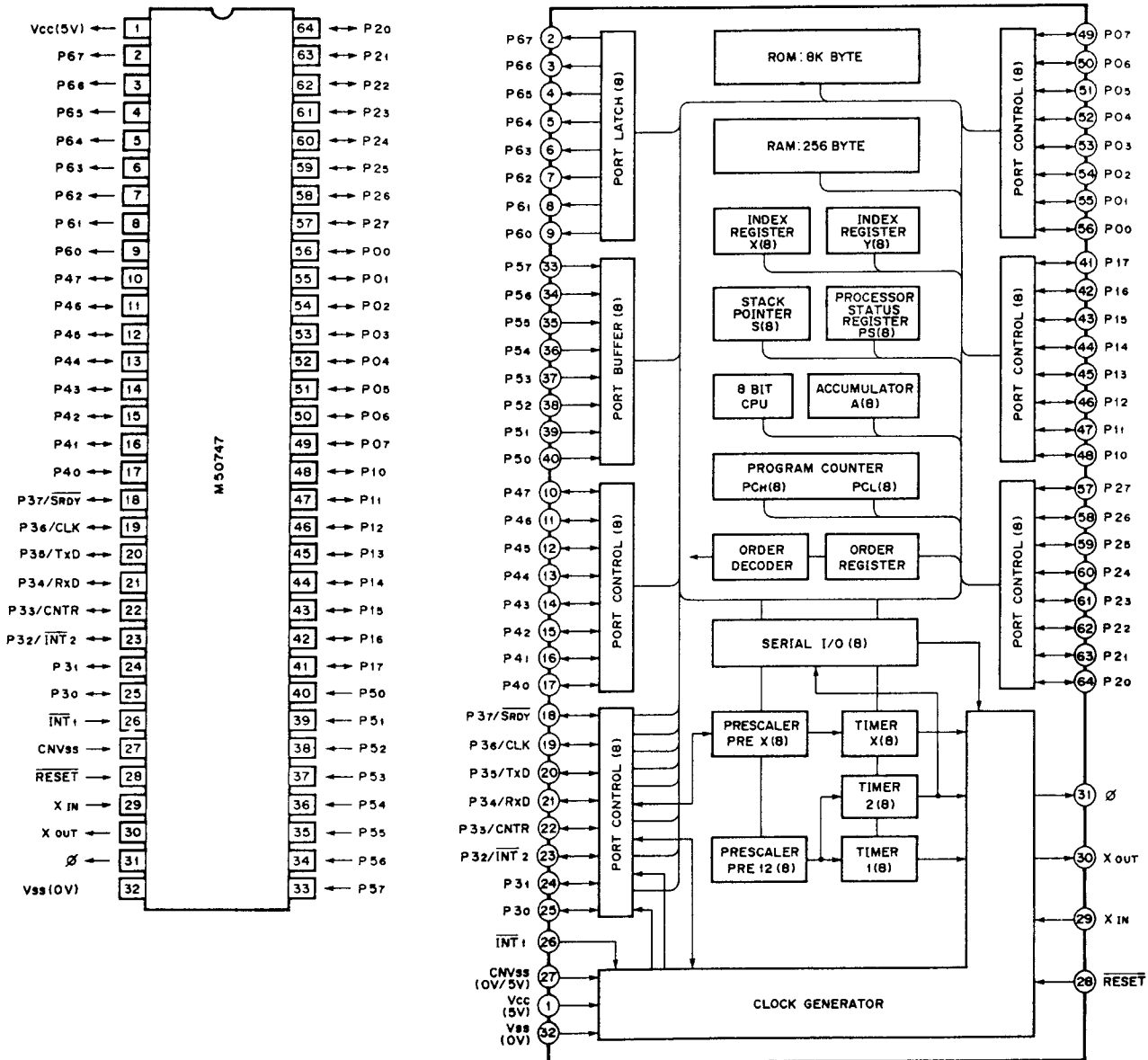


Confirmation of Skip Search Operation (Step 10)

- ① Load the disc.
- ② Press the PLAY key.
- ③ Press the skip key (\gg) or 10 key to start searching.
- ④ Confirm that the skip is searched properly.

IC DATA

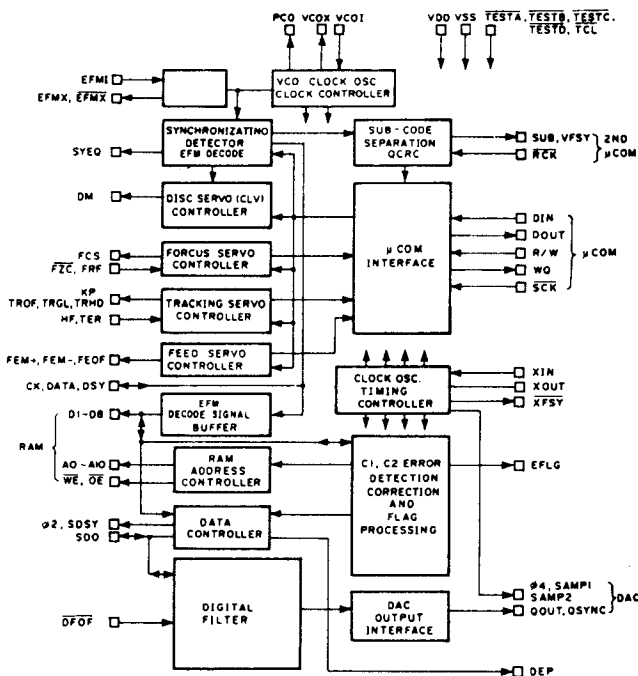
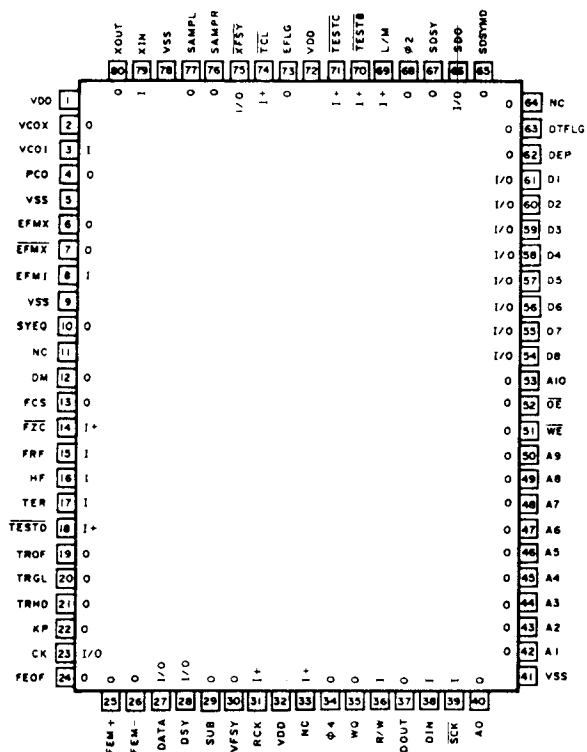
IC301 : M50747
8 bit μ -COM



Pin No.	Pin Name	Description	I/O	Active	Function
1	Vcc				5V
2	P67 (O)				N. C.
3	P66 (O)	Sg	O	H	FLT segment n
4	P65 (O)	Sf	O	H	" m
5	P64 (O)	Se	O	H	" l
6	P63 (O)	Sd	O	H	" k
7	P62 (O)	Sc	O	H	" j
8	P61 (O)	Sb	O	H	" i
9	P60 (O)	Sa	O	H	" h
10	P47	D2	O	H	Digit line D2
11	P46	D1	O	H	" D1
12	P45	D0	O	H	" D0
13	P44	BAK	O	H	Back-up DET
14	P43	OPEN	O	H	Open switch
15	P42	CLOSE	O	H	Close switch
16	P41	LASER	O	H	Laser switch
17	P40	PLAY	O	H	PLAY mode output
18	P37/SRDY				N. C.
19	P36/CLK		I/O		} SPC Interface
20	P35/TXD	SOUT	O		
21	P34/RXD	SIN	I		
22	P33/CNTR	R_W	O		
23	P32/INT2	MODE	I	H/L	Mode switch
24	P30	WQ	I		} SPC Interface
25	P31	CLK	O		
26	INT1				N. C.
27	CNVSS				GND
28	RESET		I		Reset
29	XIN		I		} 8 MHz Clock
30	XOUT		O		
31	φ		O		Timing output
32	VSS				GND
33	P57 (I)	CD_STOP	I	L	} System input
34	P56 (I)	CD_PLAY	I	L	
35	P55 (I)	QUICKRV	I	H	
36	P54 (I)	RM4	I		} Remote control interface
37	P53 (I)	RM3	I		
38	P52 (I)	RM2	I		
39	P51 (I)	RM1	I		
40	P50 (I)	RM0	I		
41	P17	K7	I		} Key input line
42	P16	K6	I		
43	P15	K5	I		
44	P14	K4	I		
45	P13	K3	I		
46	P12	K2	I		
47	P11	K1	I		
48	P10	K0	I		
49	P07	CLOSESW	O	L	END switch (close)
50	P06	OPENSW	O	L	END switch (open)
51	P05	Su	O	H	FLT segment u
52	P04	St	O	H	" t
53	P03	Ss	O	H	" s
54	P02	Sr	O	H	" r
55	P01	Sg	O	H	" g
56	P00	Sp	O	H	" p
57	P27	So	O	H	" o
58	P26	Sn	O	H	" g
59	P25	Sm	O	H	" f
60	P24	Sl	O	H	" e
61	P23	Sk	O	H	" d
62	P22	Sj	O	H	" c
63	P21	Si	O	H	" b
64	P20	Sh	O	H	" a

IC14 : YM3616
Signal Processor & Controller

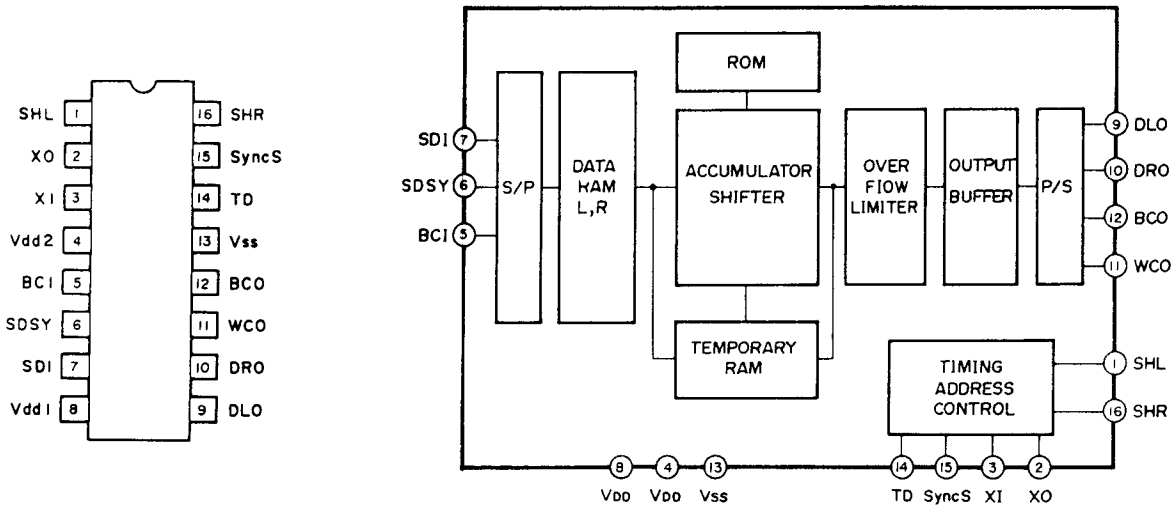
YM3616 is a CMOS LSI for signal processing and servo control of the compact disc player. It executes such signal processing as demodulation of the EFM signal from the optical pick-up, detection and correction of the erroneous signal and digital filtering which helps to improve the sound quality, as well as such intelligent servo controlling as focus, disc, tracking and feeding.



Pin No.	Pin Name	I/O	Function
1	VDD		Power Supply
2	VCOX	O	Clock Playback Circuit 4PCO
3	VCOI	I	
4	PCO	O	
5	VSS		GND
6	EFMX	O	EFM Signal External Circuit
7	EFMX	O	
8	EFMI	I	
9	VSS		GND
10	SYEQ	O	Synchronized Uniform Signal
11	N.C.		Not Use
12	DM	O	Disc Servo { LOW (0V): FORWARD OPEN (2.5V): STOP HIGH (5V): REVERSE
13	FCS	O	Focus Servo System Input
14	FZC	I	
15	FRF	I	
16	HF	I	Tracking Servo System Input
17	TER	I	
19	TROF	O	
20	TRGL	O	
21	TRMD	O	
22	KP	O	{ LOW (0V): REW OPEN (2.5V): STOP HIGH (5V): FF

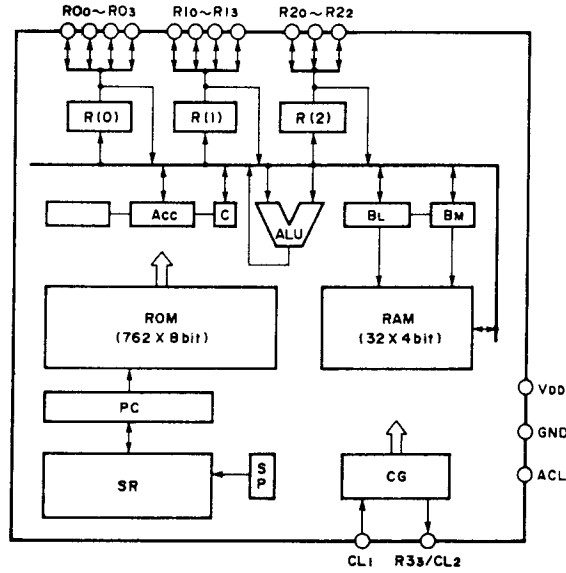
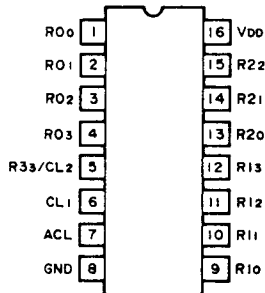
Pin No.	Pin Name	I/O	Function
23	CK		EFM Demodulated Signal Check Output (4.3218MHz, clock)
24	FEOF	O	Feed Servo System
25	FEM+	O	
26	FEM-	O	
23	CK	I/O	EFM Demodulated Signal Check Output (4.3218MHz clock)
27	DATA	I/O	
28	DSY	I/O	
29	SUB	O	Sub-code Output
30	VFSY	O	
31	RCK	I	
32	VDD		Power Supply
33	NC	I	Not Use
34	ϕ 4		4.3218 MHz Clock
35	WQ	O	Q Code Output System Data Output to μ COM Data I/O Control Signal Clock for Data I/O Data I/O from μ COM
37	DOUT	O	
36	R/W	I	
39	SCK	I	
38	DIN	I	
41	VSS		GND
40	A0	O	RAM Connections
42	A1	O	
43	A2	O	
44	A3	O	
45	A4	O	
46	A5	O	
47	A6	O	
48	A7	O	
49	A8	O	
50	A9	O	
51	WE	O	
52	OE	O	
53	A10	O	
54	D8	I O	
55	D7	I O	
56	D6	I O	
57	D5	I O	
58	D4	I O	
59	D3	I O	
60	D2	I O	
61	D1	I O	
62	DEP	O	Deemphasis Signal
63	DTFLG	O	Data Error Signal
66	SDO	O	Digital Data Output LSB first/MSB first
67	SDSY	O	Data Control Circuit Board Serial Signal Output
68	ϕ 2	O	
69	L/M	I	
71	TESTC	I	2.1659MHz Clock SB first (H)/MSB first (L) Switch for SDO
71	TESTC	I	Test Terminal
64	NC	O	DAC Interface
65	SDSYMD	O	
76	SAMPR	O	
77	SAMPL	O	Digrich Signal
34	ϕ 4	O	4.3218MHz Clock
18	TESTD	I	Test Terminal
70	TESTB	I	
74	TCL	I	
72	VDD		Power Supply
73	EFLG	O	C1, C2 Error Correction Check Signal
75	XFSY	I/O	Synchronized Clock Signal
78	VSS		GND
79	XIN	I	Clock Oscillation
80	XOUT	O	

IC20: YM3414
Digital Filter



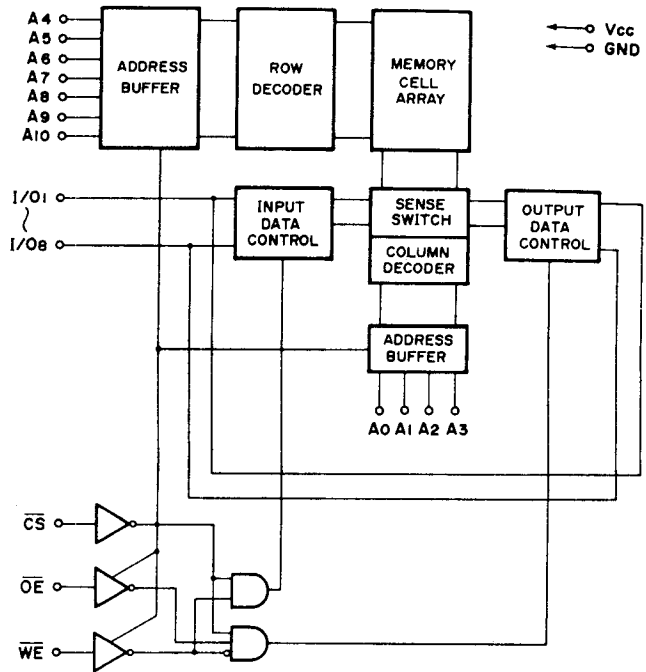
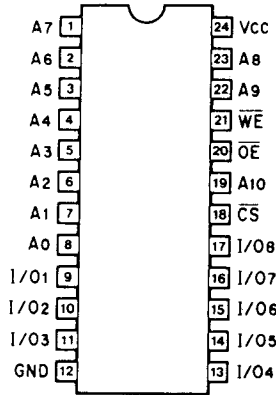
Pin Name	Pin No.	I/O	Description of function
SHL	1	O	At 1DAC (TD = 'L') : Deglitcher signal of Lch (when four-fold) At 2DAC (TD = 'H') : Deglitcher signal of L/Rch (when eight-fold)
X 0	2	O	Generates quarts oscillation between XI and XO. 16.934MHz (Direct input into XI from the external source is also possible.)
X 1	3	I	
Vdd 2	4		+5V power source for quarts oscillation and deglitcher signal
BCI	5	I	Input terminal for bit clock of input data
SDSY	6	I	Clock to indicate L/Rch distinction of input data and input timing
SDI	7	I	Data input terminal
Vdd 1	8		+5V power source for digital signal system
DLO	9	O	At 1DAC (TD = 'L') : L and R ch data output terminal (when four-fold) At 2DAC (TD = 'H') : L ch data output terminal (when eight-fold)
DRO	10	O	R ch data output terminal
WCO	12	O	Word clock of output data DLO, DRO
BCO	12	O	Bit clock of output data
Vss	13		GND terminal
TD	14	I	1DAC/2DAC select terminal 1DAC (four-fold) = 'L' 2DAC (eight-fold) = 'H'
Sync S	15	I	Synchronous signal to absorb jitter in unsynchronous input (Syncs = 'H' : fully synchronous input = 'L' : SDSY prohibited)
SHR	16	O	R ch deglitcher signal at 1DAC

IC302: LU59521
4 bit μ -COM

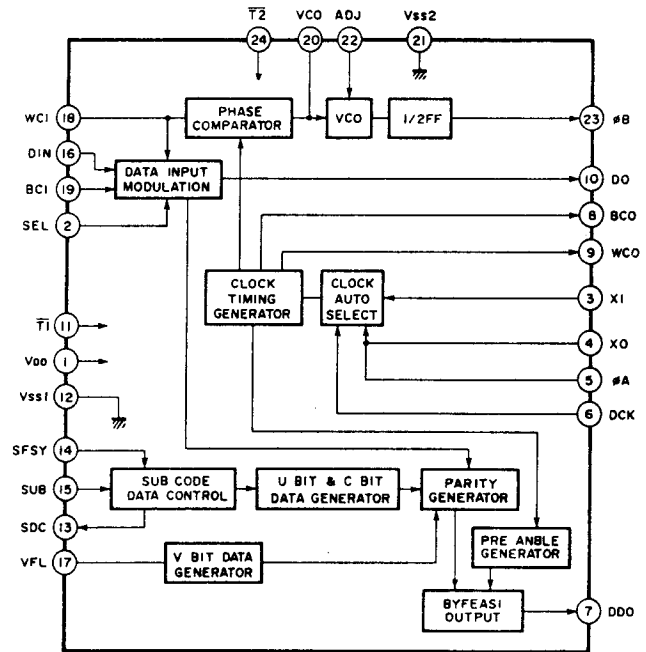
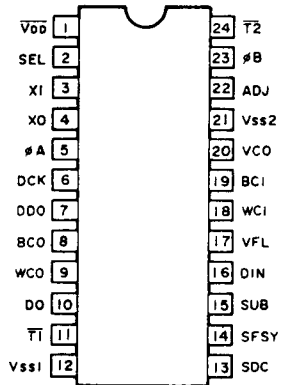


FUNCTION	CONTROL CODE								FUNCTION	CONTROL CODE									
	0	1	2	3	4	5	6	7		0	1	2	3	4	5	6	7		
OPEN / CLOSE	01	1	0	0	0	0	0	0	0	10	20	0	0	0	0	0	1	0	0
PLAY	02	0	1	0	0	0	0	0	0	11	21	1	0	0	0	0	1	0	0
⏪	04	0	0	1	0	0	0	0	0	12	22	0	1	0	0	0	1	0	0
⏩	05	1	0	1	0	0	0	0	0	13	23	1	1	0	0	0	1	0	0
⏮	06	0	1	1	0	0	0	0	0	14	24	0	0	1	0	0	1	0	0
⏭	07	1	1	1	0	0	0	0	0	15	25	1	0	1	0	0	1	0	0
REPEAT S/F	08	0	0	0	1	0	0	0	0	16	26	0	1	1	0	0	1	0	0
REPEAT A-B	09	1	0	0	1	0	0	0	0	17	27	1	1	1	0	0	1	0	0
TIME DISP	0A	0	1	0	1	0	0	0	0	18	28	0	0	0	1	0	1	0	0
INDEX	0B	1	1	0	1	0	0	0	0	19	29	1	0	0	1	0	1	0	0
PROGRAM MAN'L	0C	0	0	1	1	0	0	0	0	20	2A	0	1	0	1	0	1	0	0
" CANCEL	0D	1	0	1	1	0	0	0	0	21	2B	1	1	0	1	0	1	0	0
" DEL	0E	0	1	1	1	0	0	0	0	22	2C	0	0	1	1	0	1	0	0
0	10	0	0	0	0	1	0	0	0	23	2D	1	0	1	1	0	1	0	0
1	11	1	0	0	0	1	0	0	0	24	2E	0	1	1	1	0	1	0	0
2	12	0	1	0	0	1	0	0	0	PAUSE	1E	0	1	1	1	1	0	0	0
3	13	1	1	0	0	1	0	0	0	STOP	1F	1	1	1	1	1	0	0	0
4	14	0	0	1	0	1	0	0	0	PROGRAM TAPE	0F	1	1	1	1	0	0	0	0
5	15	1	0	1	0	1	0	0	0	Hi - Bit	38	0	0	0	1	1	1	0	0
6	16	0	1	1	0	1	0	0	0										
7	17	1	1	1	0	1	0	0	0										
8	18	0	0	0	1	1	0	0	0										
9	19	1	0	0	1	1	0	0	0										
+10	1A	0	1	0	1	1	0	0	0										
PROGRAM AUTO	1B	1	1	0	1	1	0	0	0										

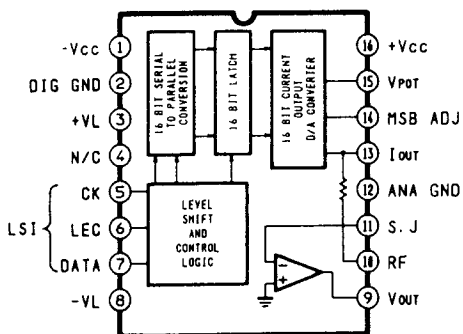
IC15: μ PD4016-CX, LC3517A-15, TMM2015BP,
TMM2016BP, CXK5816SP, CXK5816PS or
CXK5816PN
2048-Word x 8 bit Static RAM



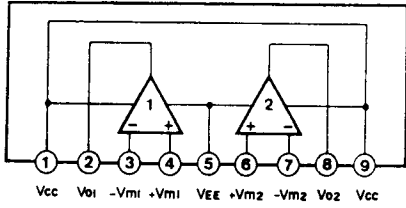
IC16: YM3613B
Digital Audio Interface Transmitter (DIT)



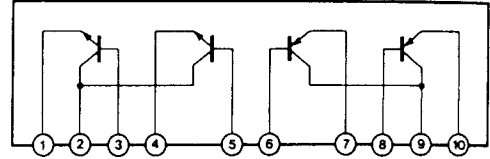
IC22, 23: PCM56J
D/A Converter



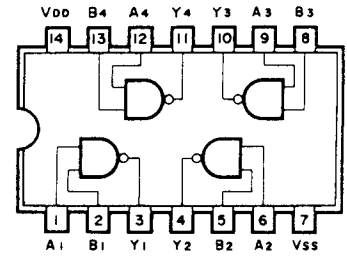
IC1, 8: NJM2043S
 IC2, 3, 5 ~ 7: NJM4558S
 IC9, 10: NJM2068S
 IC11, 12: NJM2068S or μ PC4570HA
 IC13: NJM4556S
 Dual Ope-amp



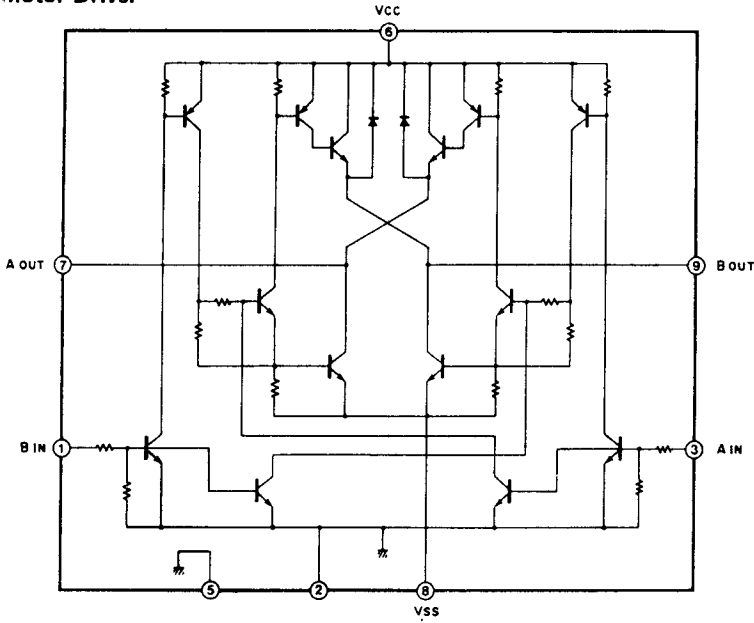
IC4: STA451C
 Transistor Array



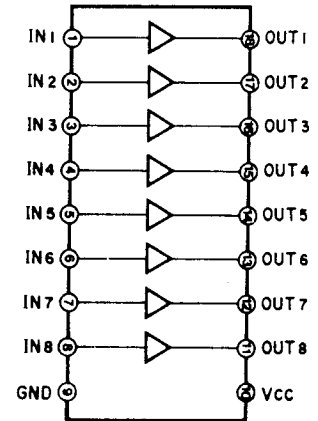
IC25: TC74HC00P
 Quad 2-Input NAND Gate



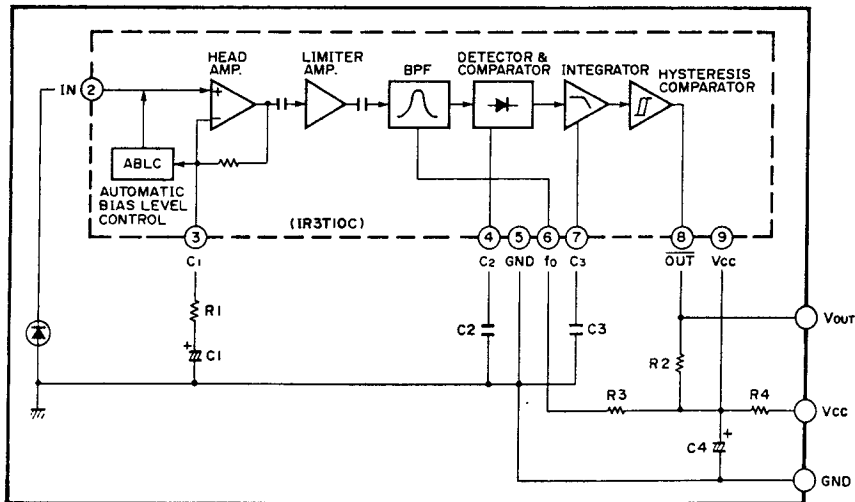
IC26: BA6218
 Motor Driver



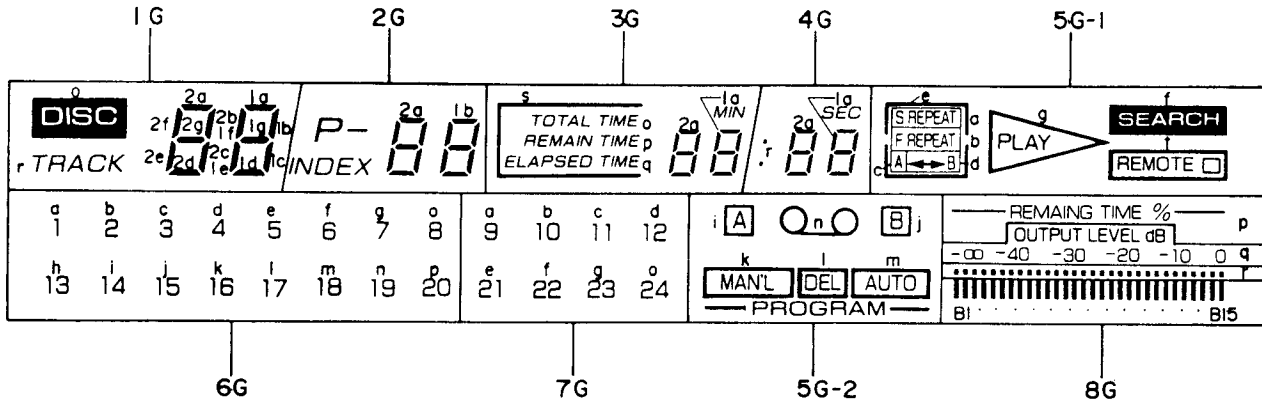
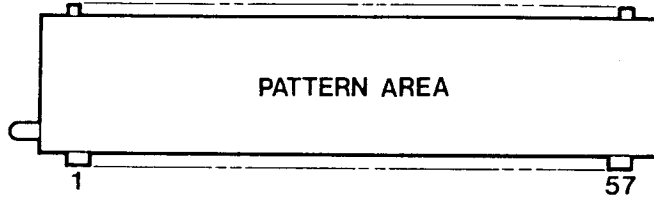
IC303 ~ 305: M54564P
 LED Driver



U301: GP1U501



■ DISPLAY DATA (V301:FV210G)



PIN NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	
CONNECTION	F	F	N	G	G	N	G	G	G	G	N	N	a	b	c	d	N	e	f	g	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N

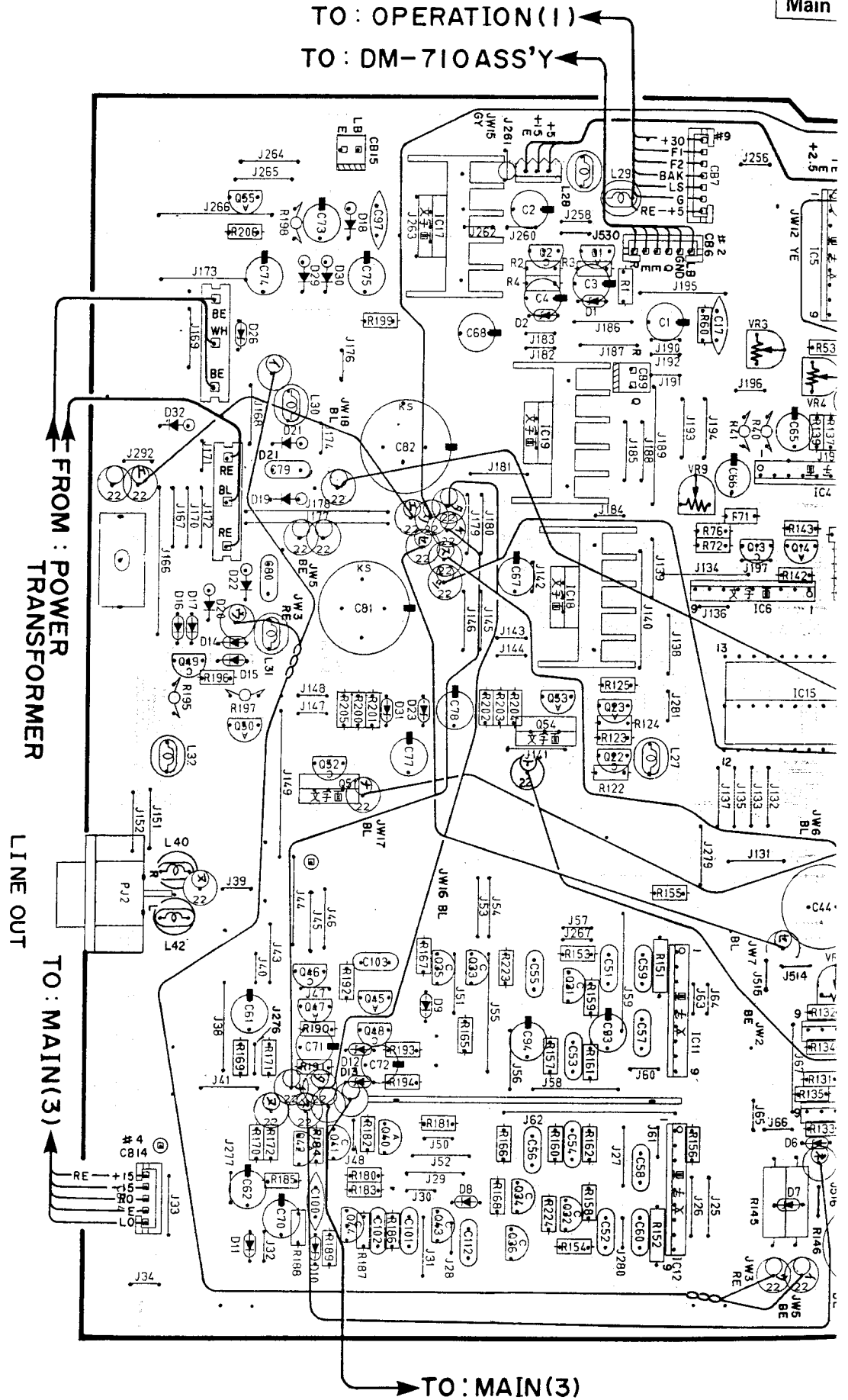
PIN NO.	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58
CONNECTION	h	N	i	j	k	G	l	m	G	n	N	o	p	N	q	r	s	t	N	N	N	F	F

	8G	7G	6G	5G-2	5G-1	4G	3G	2G	1G
a	B7	9	1	-	S REPEAT	1a	1a	1a	1a
b	B6	10	2	-	F REPEAT	1b	1b	1b	1b
c	B3	11	3	-	A	1c	1c	1c	1c
d	B1	12	4	-	↔ B	1d	1d	1d	1d
e	B2	21	5	-	[]	1e	1e	1e	1e
f	B5	22	6	-	SEARCH	1f	1f	1f	1f
g	B4	23	7	-	PLAY	1g	1g	1g	1g
h	B15	-	13	-	[]	2a	2a	2a	2a
i	B14	-	14	A	-	2b	2b	2b	2b
j	B11	-	15	B	-	2c	2c	2c	2c
k	B9	-	16	MAN'L	-	2d	2d	2d	2d
l	B10	-	17	DEL	-	2e	2e	2e	2e
m	B13	-	18	AUTO	-	2f	2f	2f	2f
n	B12	-	19	○ ○	-	2g	2g	2g	2g
o	B8	24	8	-	-	-	TOTAL TIME	P -	DISC
p	p	-	20	-	-	-	REMAIN TIME	INDEX	-
q	q	-	-	-	-	-	ELAPSED TIME	-	-
r	r	-	-	-	-	SEC	MIN	-	TRACK
s	-	-	-	-	-	-	[]	-	-
t	-	-	-	-	REMOTE	-	-	-	-

PRINTED CIRCUIT BOARD (Pattern side)

Note) 文字面 : Component side

Main



TO: OPERATION (1)
TO: DM-710 ASS'Y

FROM: POWER TRANSFORMER
LINE OUT

TO: MAIN (3)

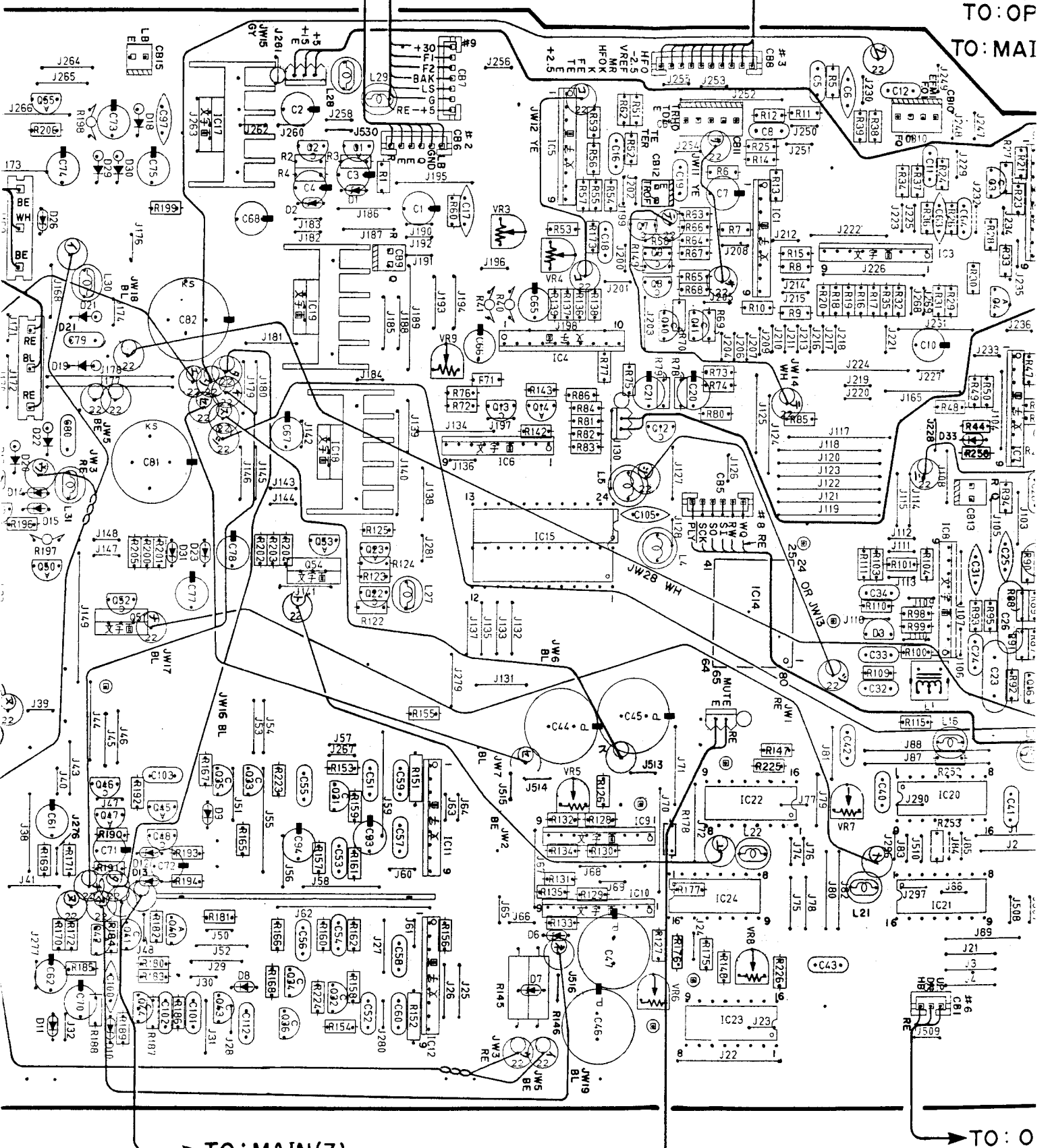
1
2
3
4
5
6

IT BOARD (Pattern side)

Main Circuit Board (1)

TO: OPERATION (1)
TO: DM-710 ASS'Y

TO: DM-710 ASS'Y
TO: OP
TO: MAI

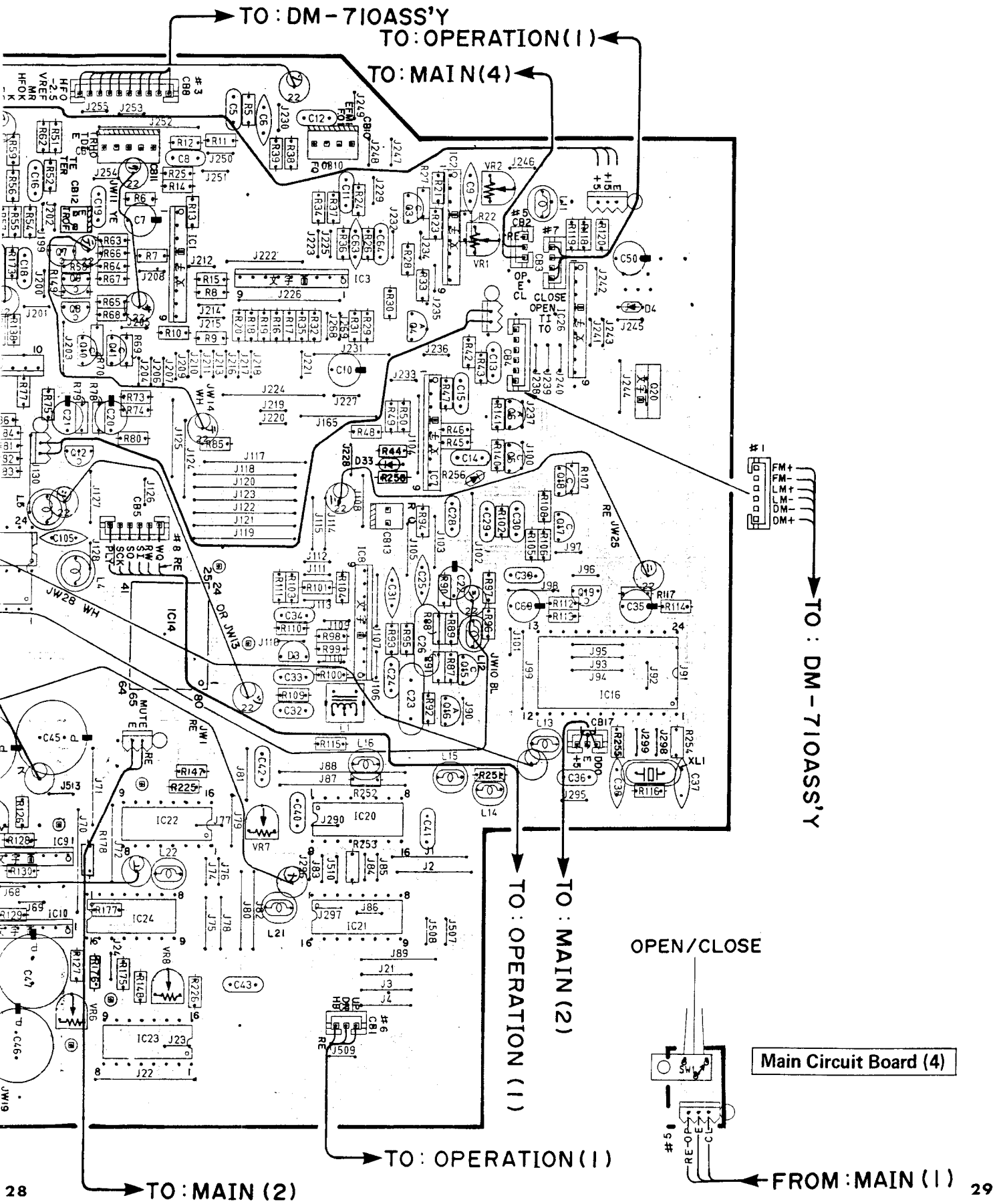


TO: MAIN (3)

TO: MAIN (2)

TO: O

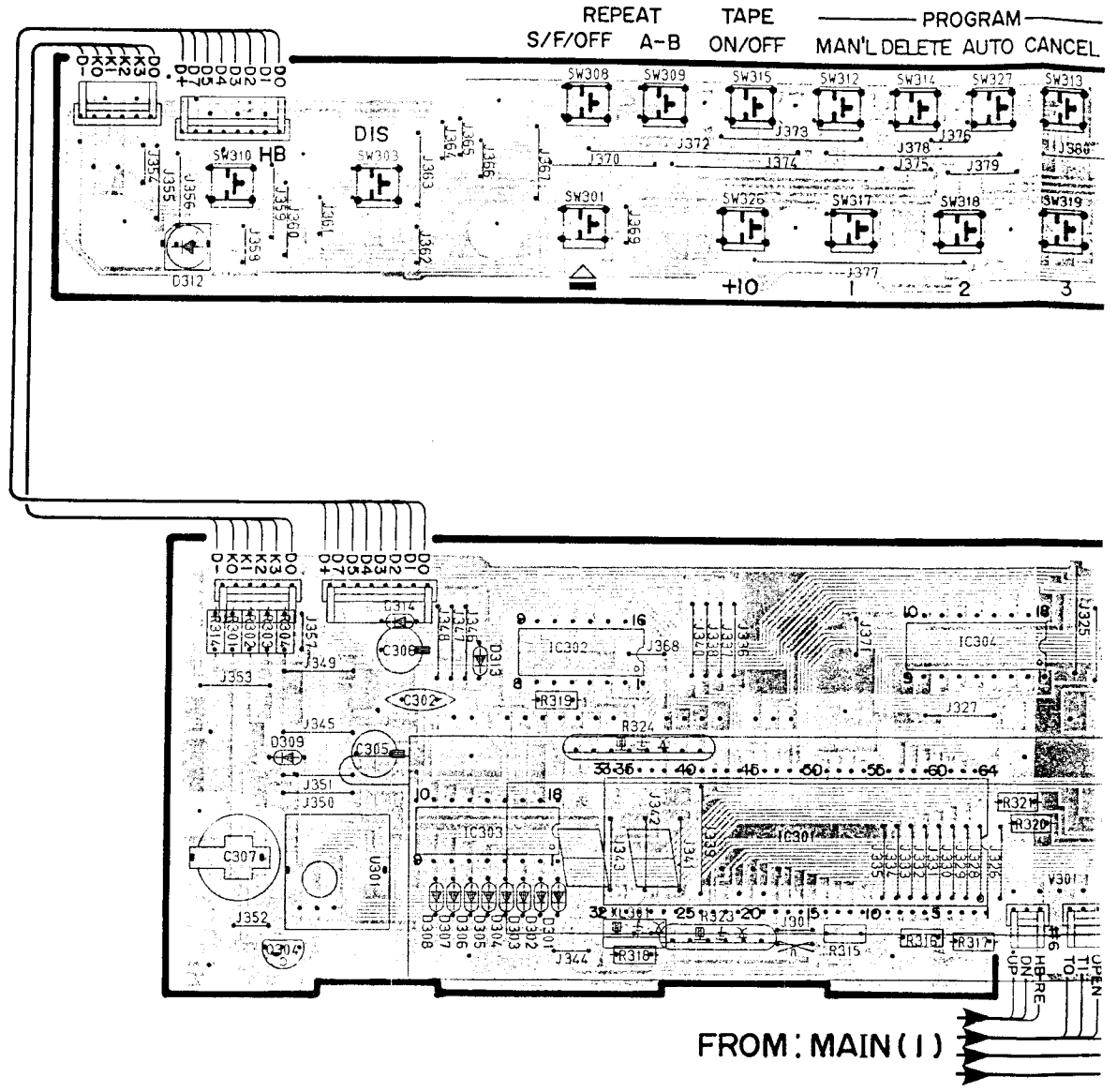
Circuit Board (1)



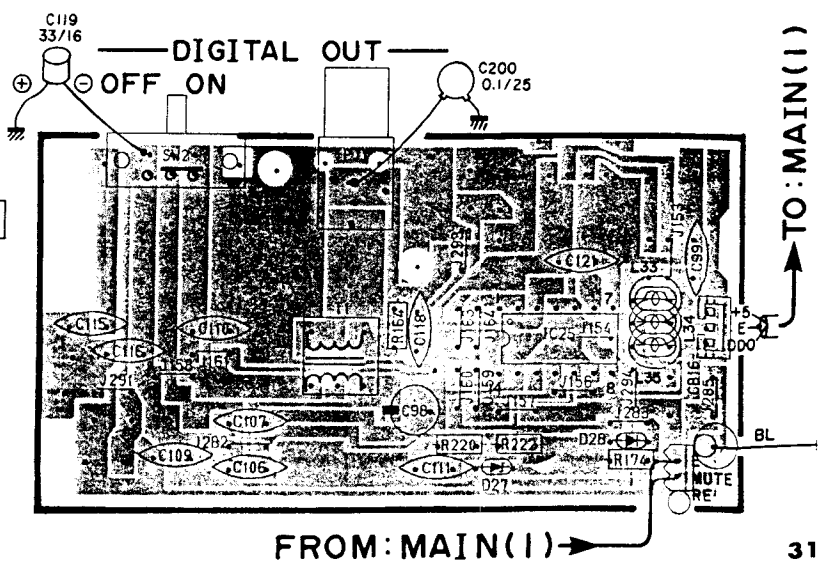
PRINTED CIRCUIT BOARD (Pattern side)

Note) 文字面 : Component side

Operation Circuit Board (1)



Main Circuit Board (2)



1

2

3

4

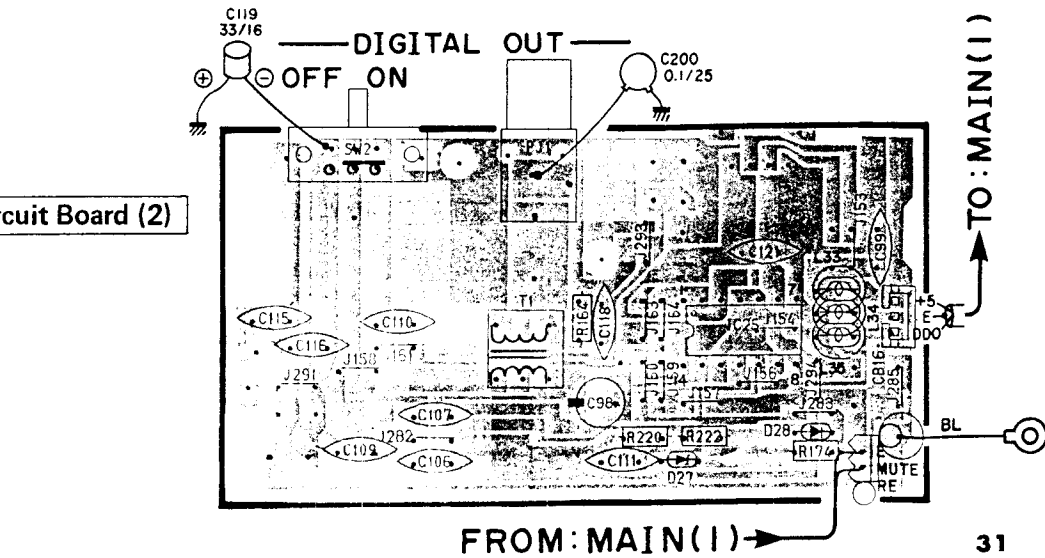
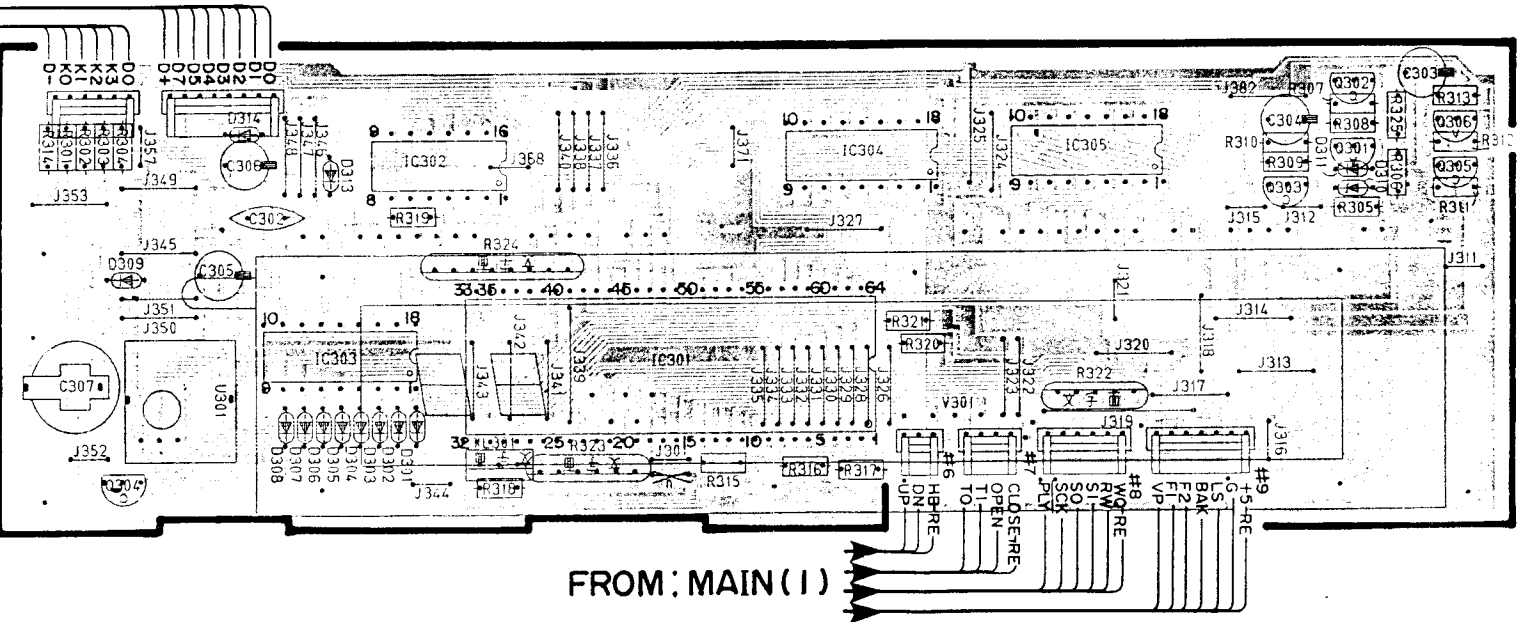
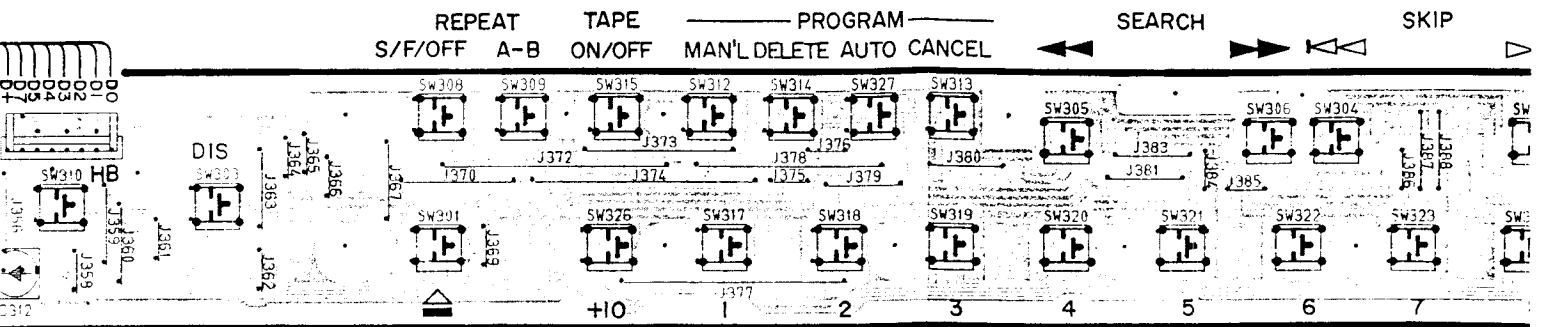
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30

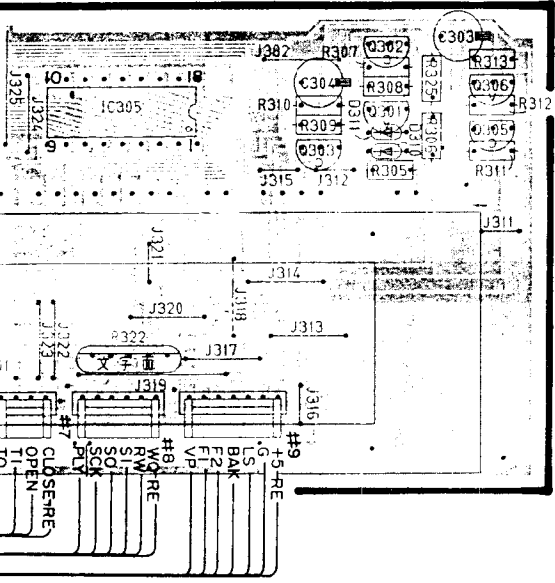
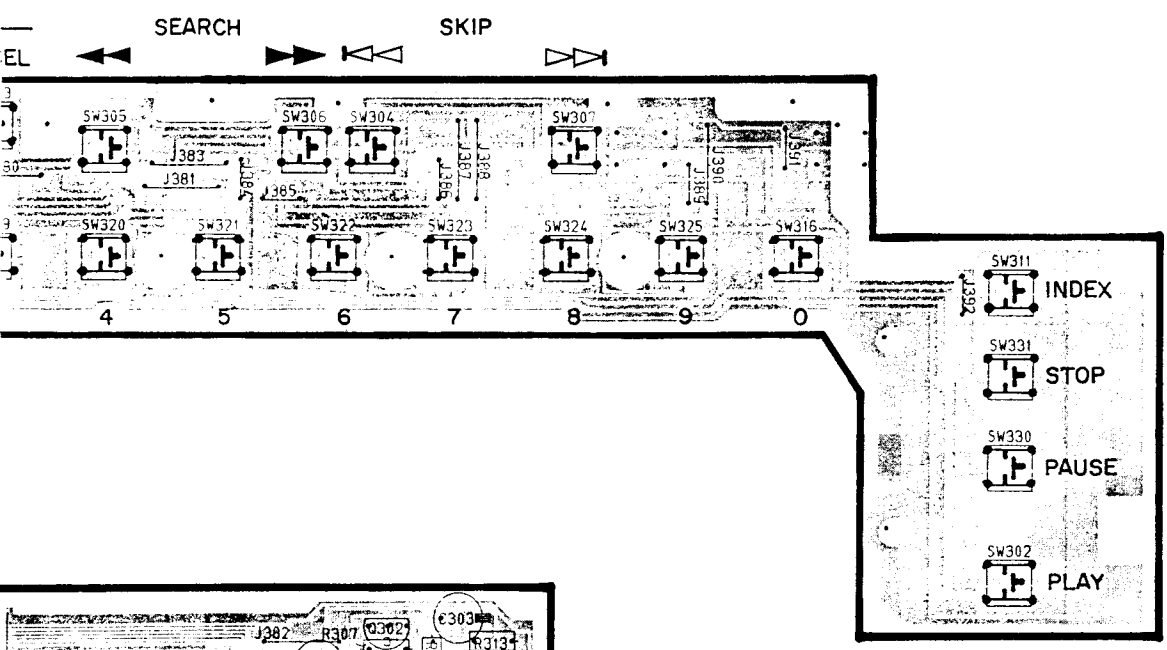
6

31

Operation Circuit Board (1)

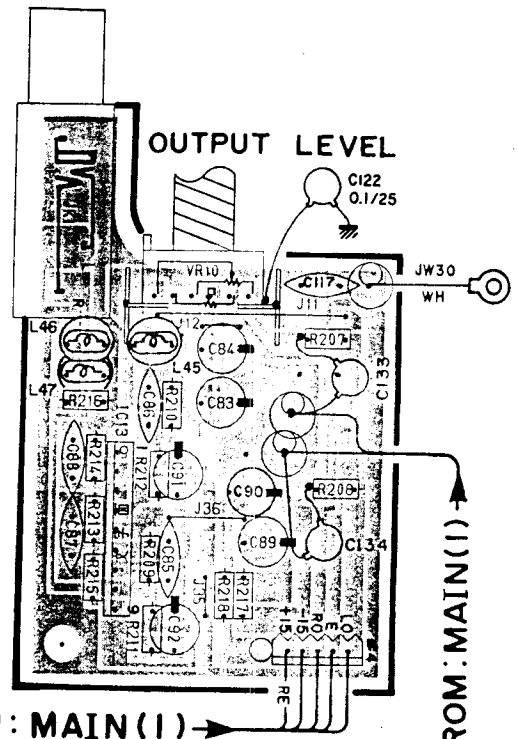


(1)



Operation Circuit Board (2)

PHONES



Main Circuit Board (3)

TO: MAIN(I)



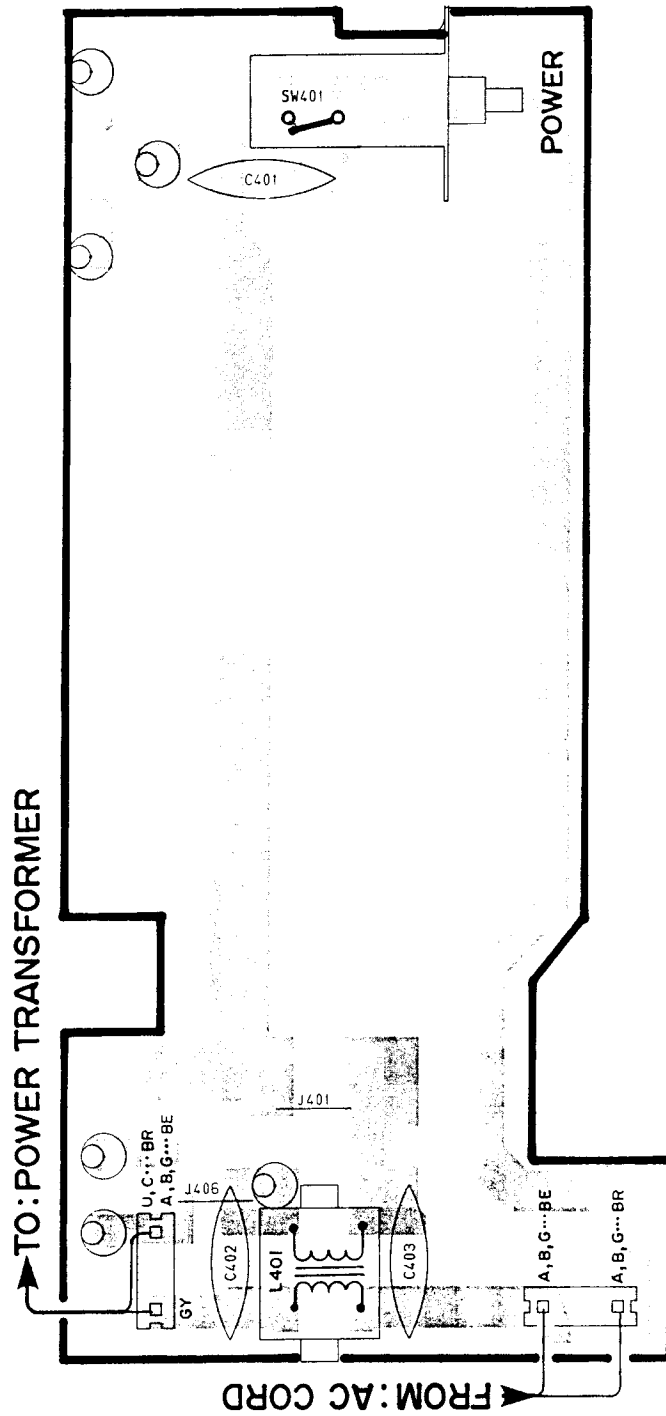
FROM: MAIN(I)

FROM: MAIN(I)

1
2
3
4
5
6
7

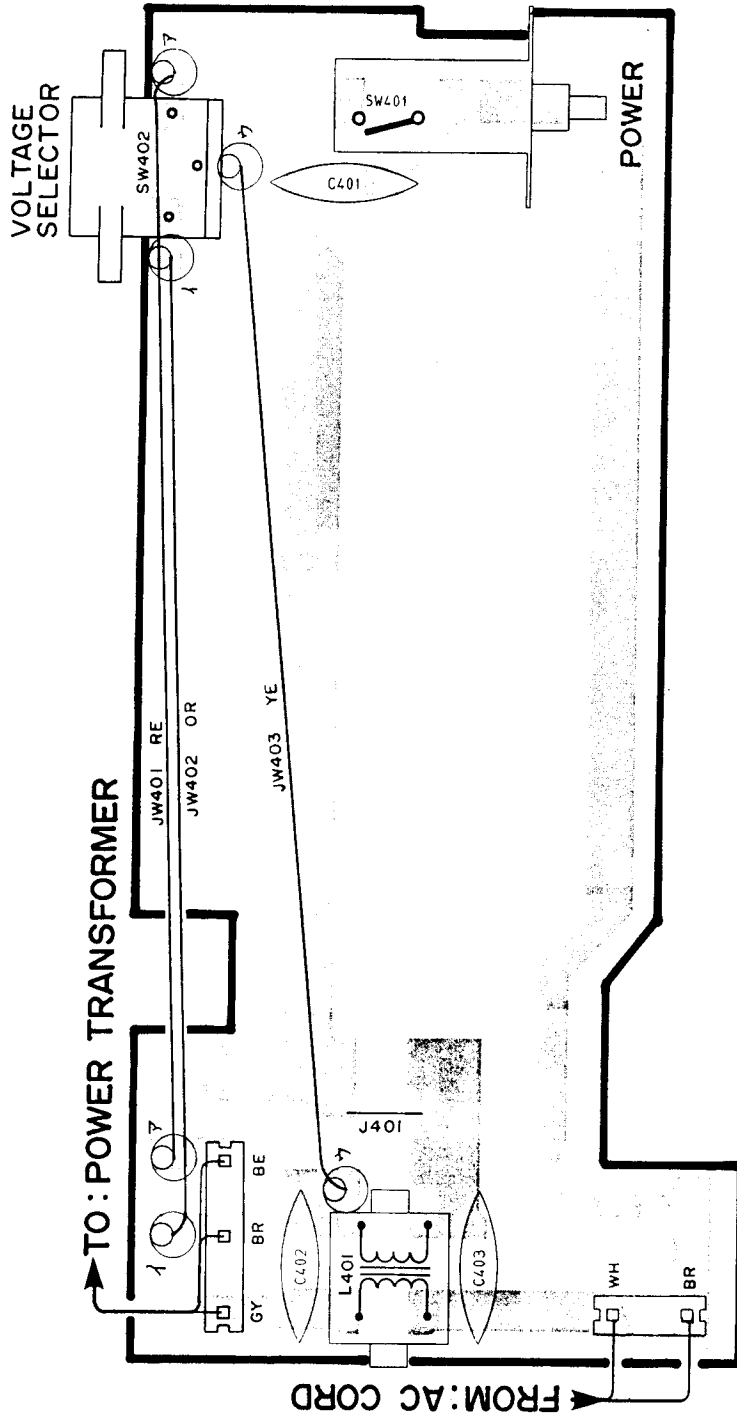
■ PRINTED CIRCUIT BOARD (Pattern side)

Power Circuit Board U, C, A, B, G models



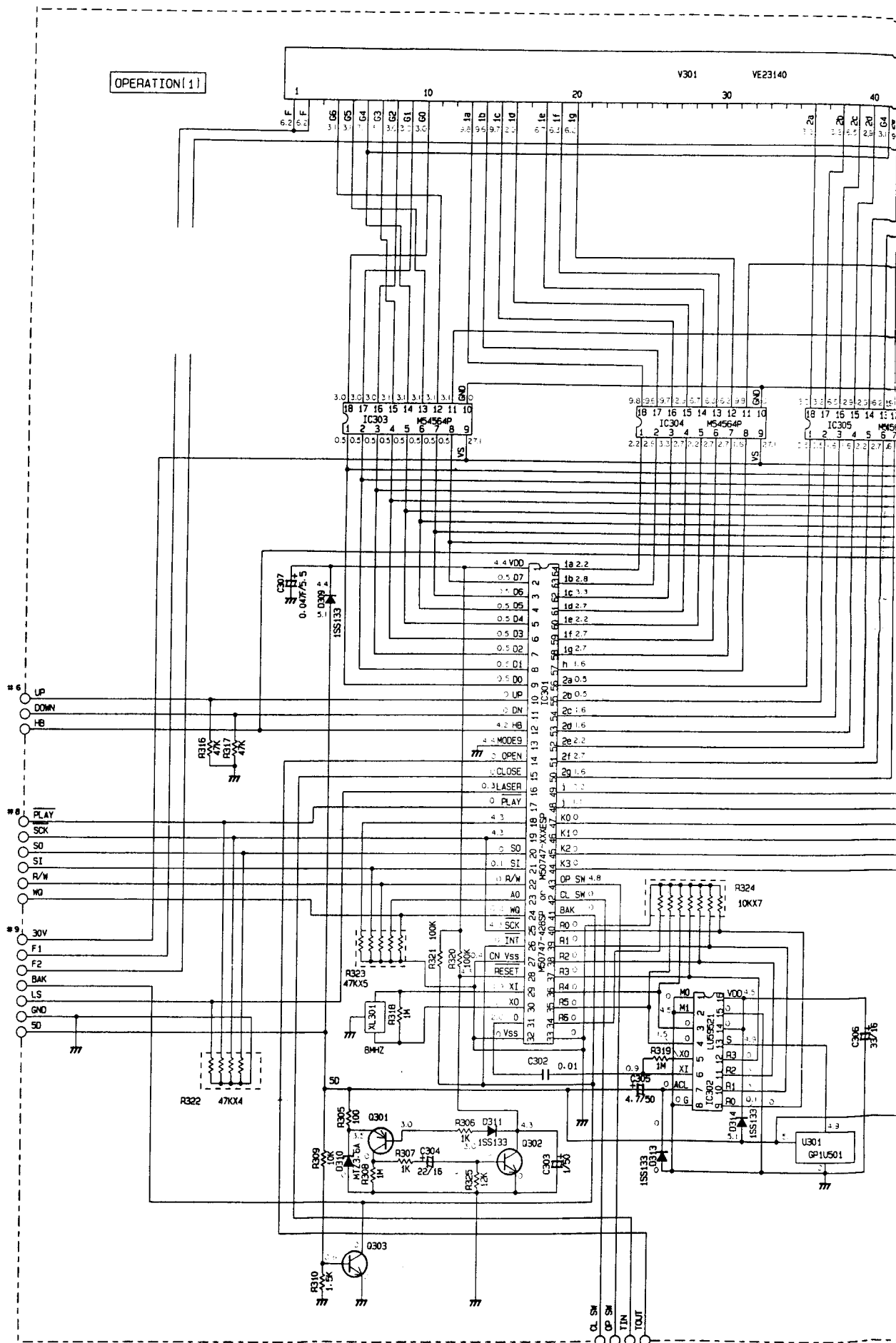
PRINTED CIRCUIT BOARD (Pattern side)

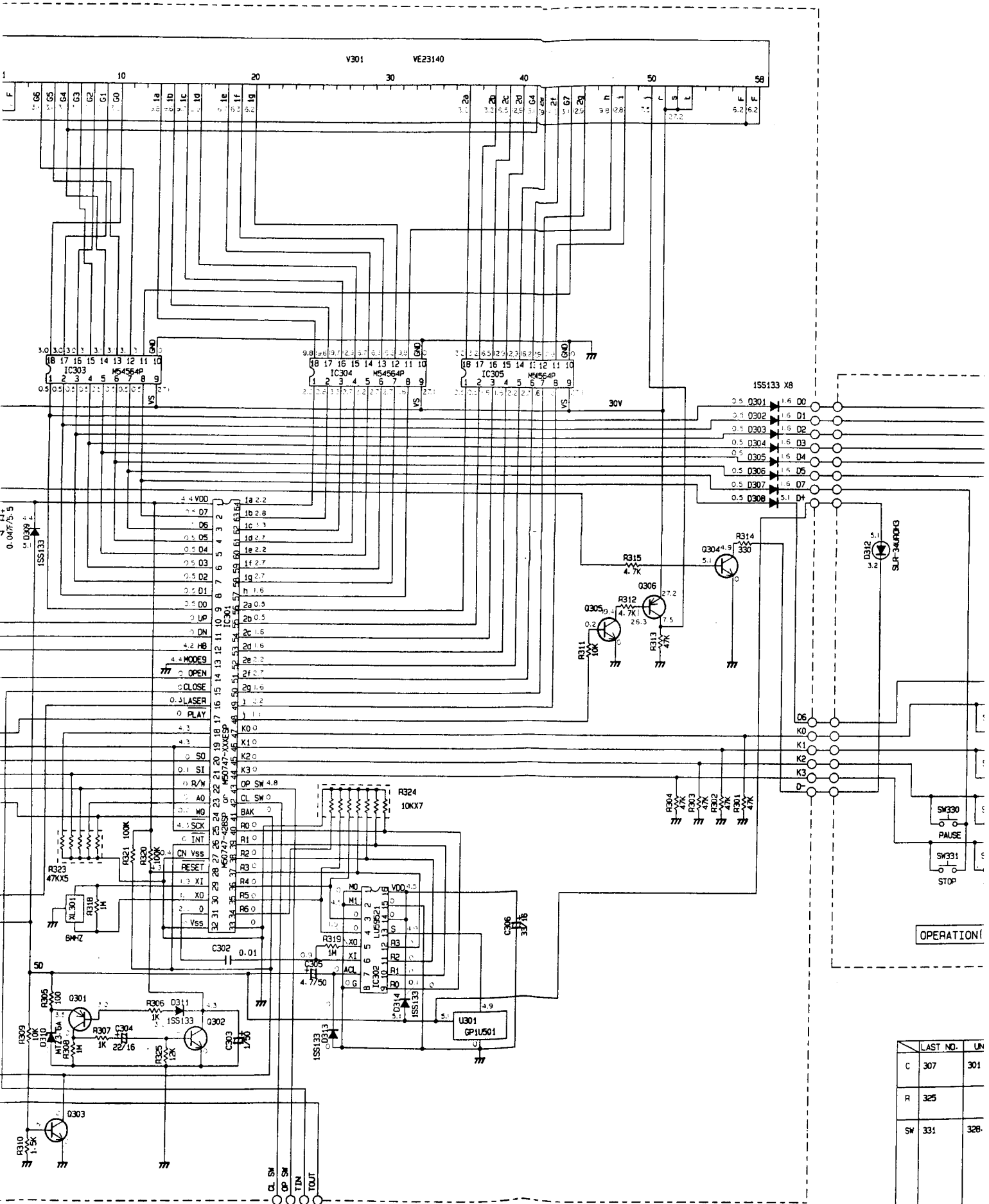
Power Circuit Board R model



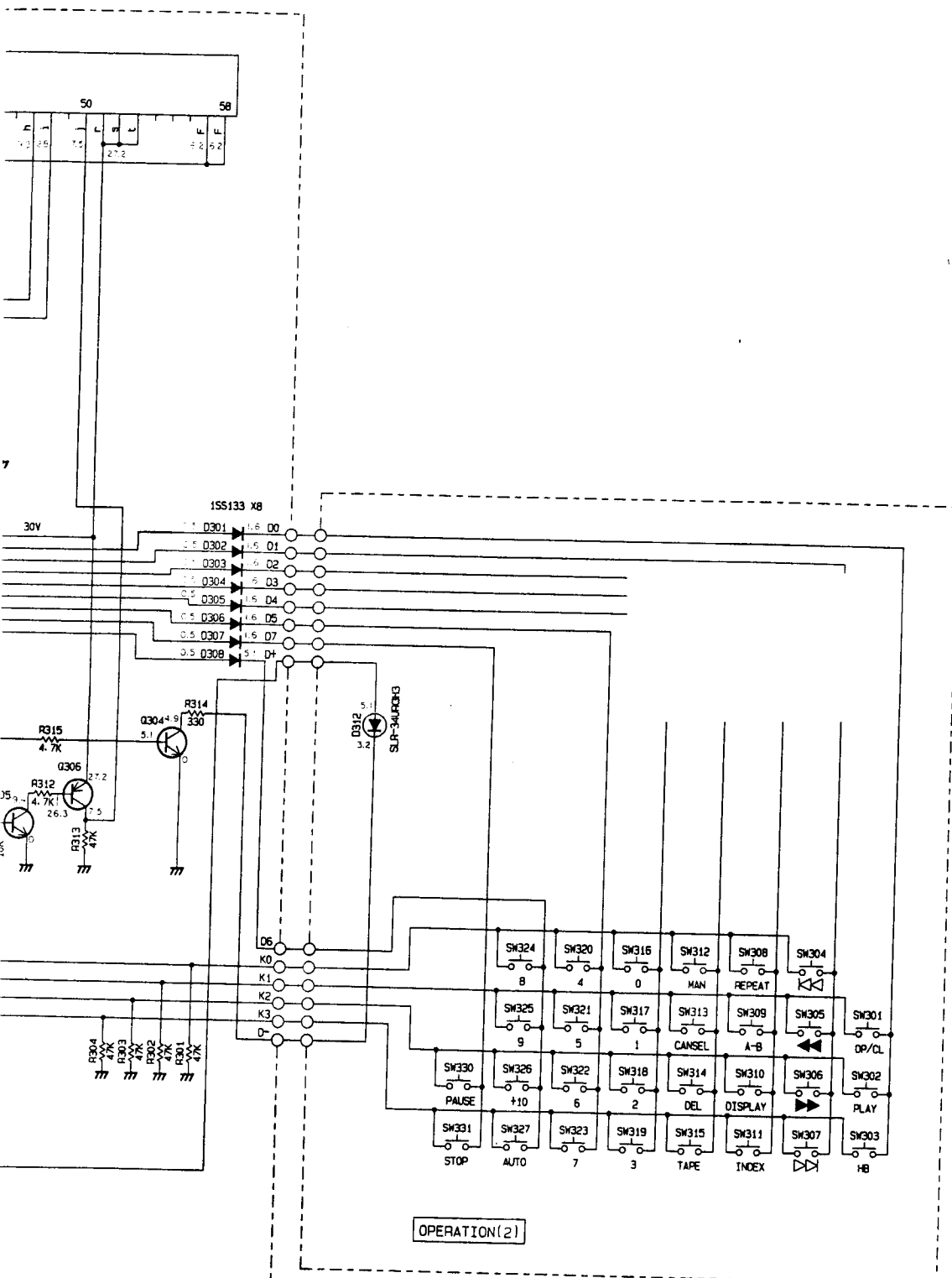
R model

SCHEMATIC DIAGRAM (1/2)



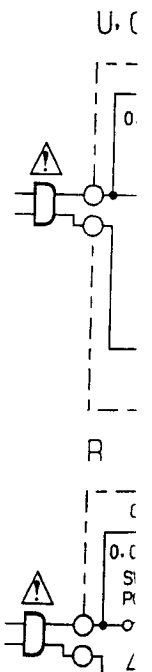


	LAST NO.	UN
C	307	301
R	325	
SW	331	328

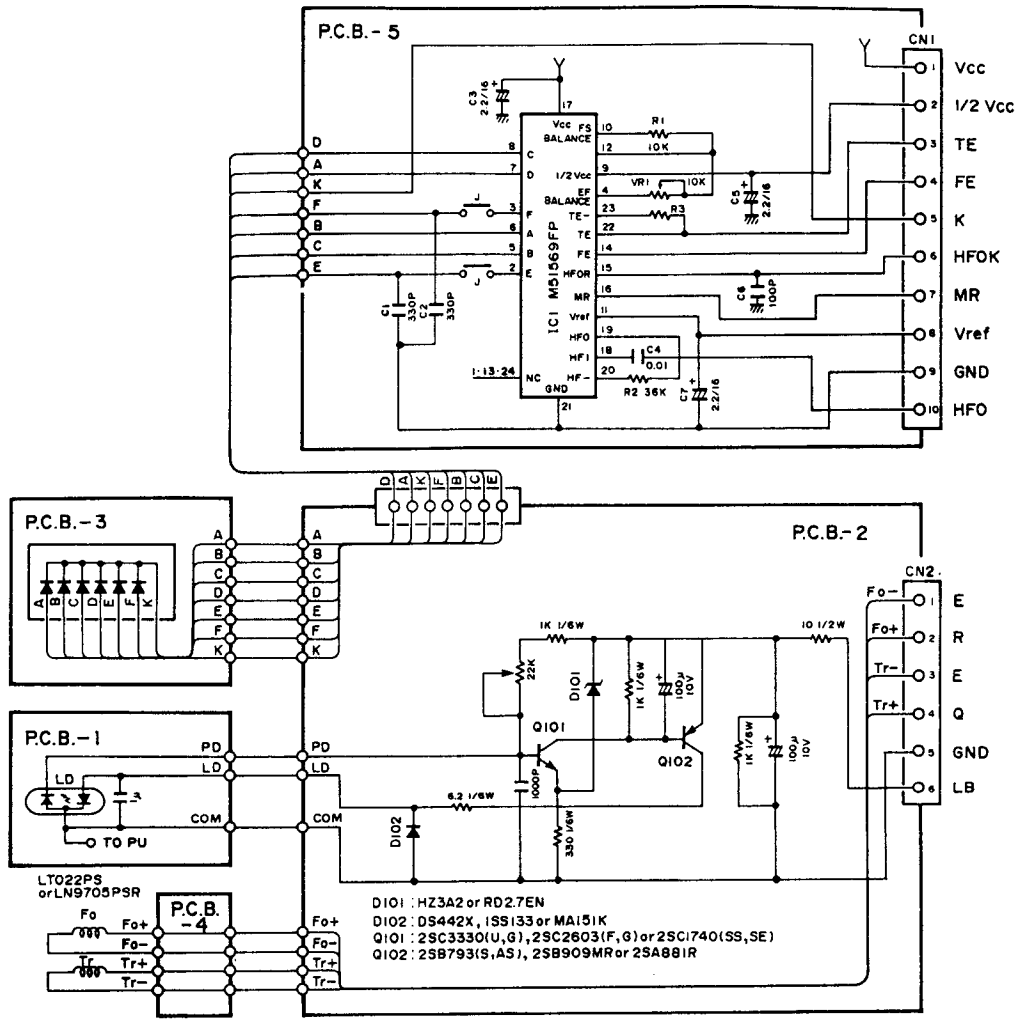


	LAST NO.	UN LISTED NO.
C	307	301
R	325	
SW	331	328-329

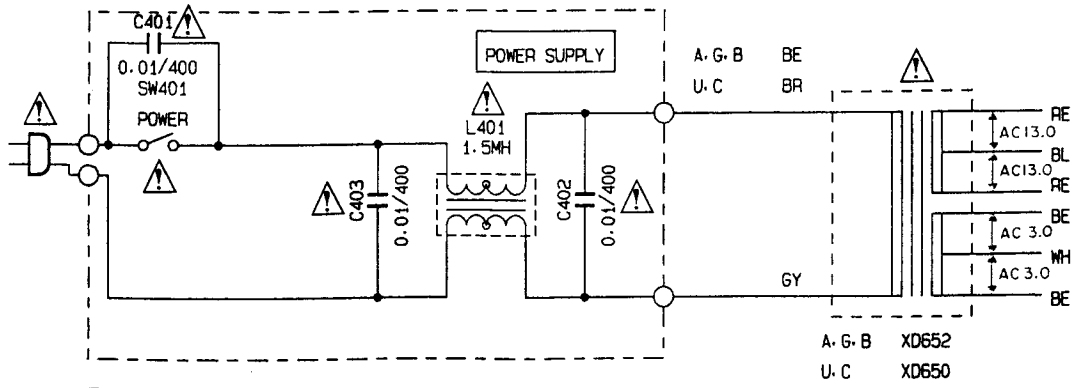
Q301-306	2SA1115 [E.F]
Q302-305	2SC2603 [E.F]



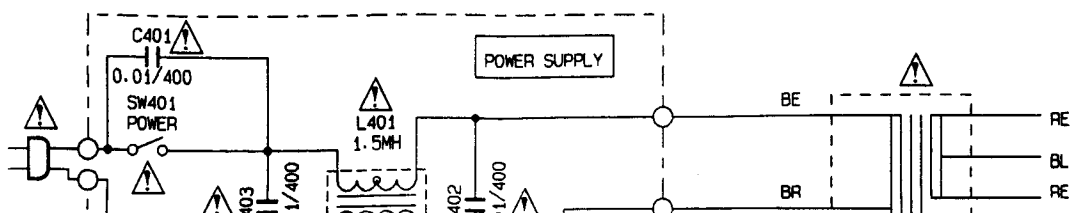
OPTICAL PICKUP HEAD (TAOHS-JP3)



U · C · A · B · G



R



3

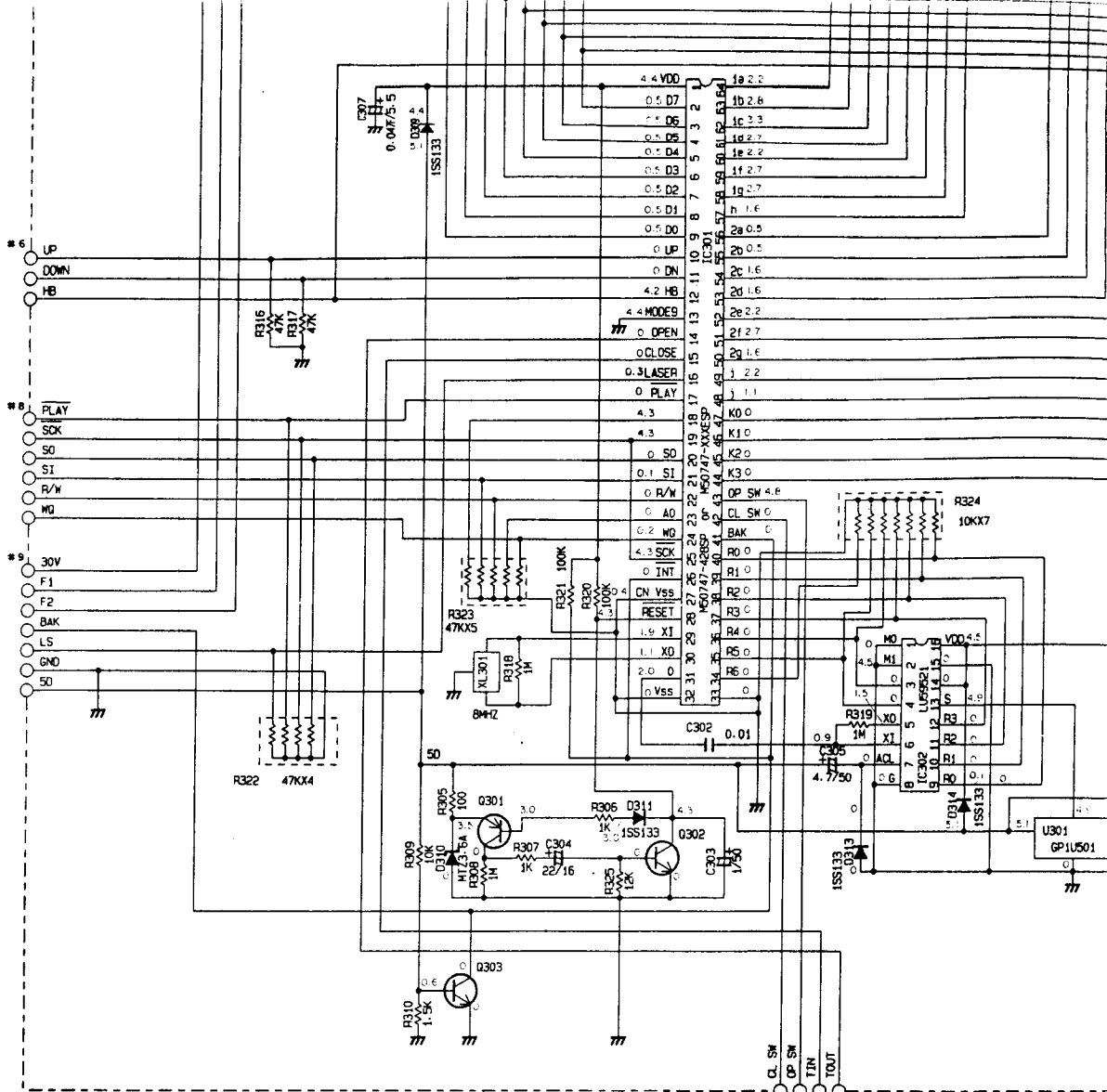
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5

6

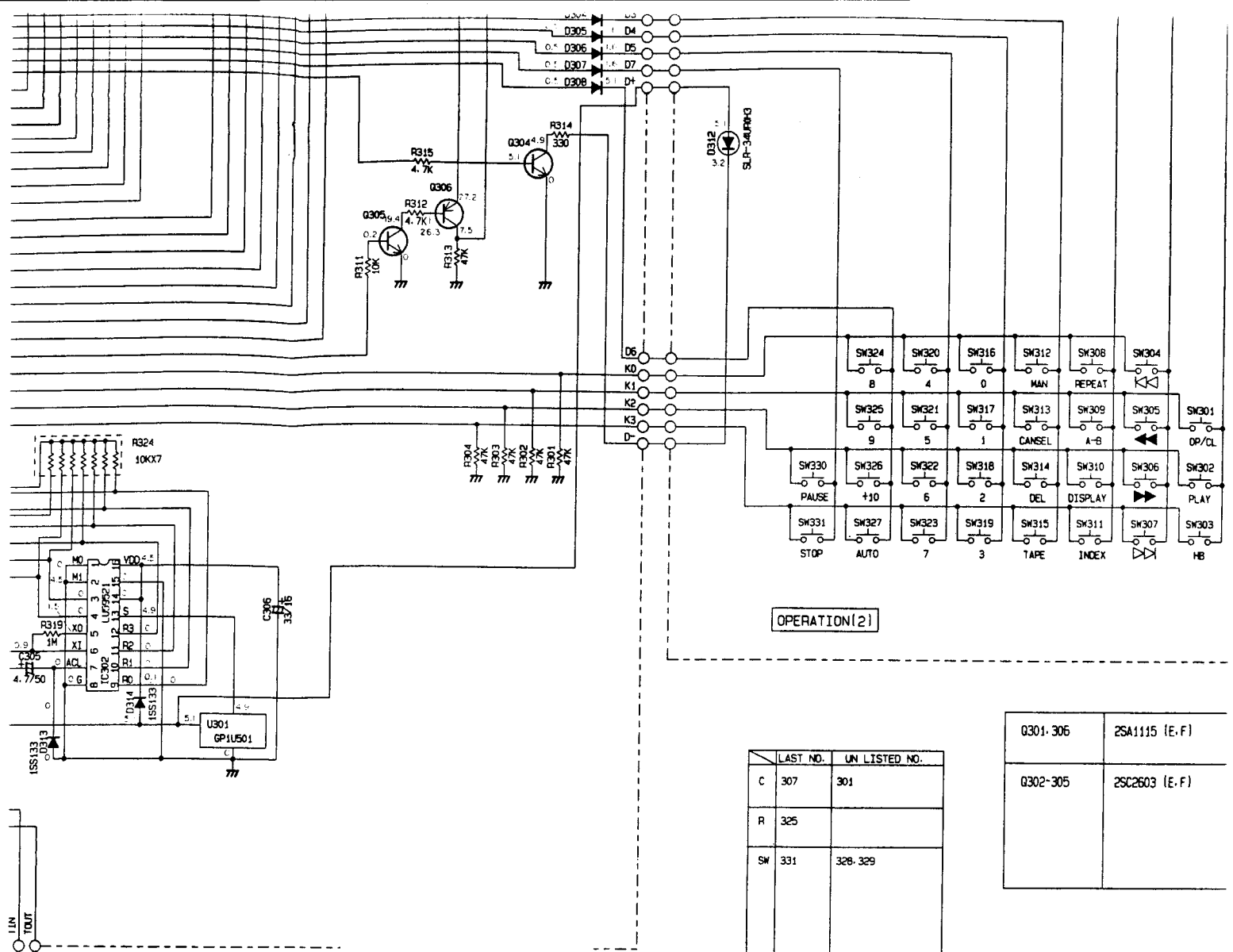
7

8



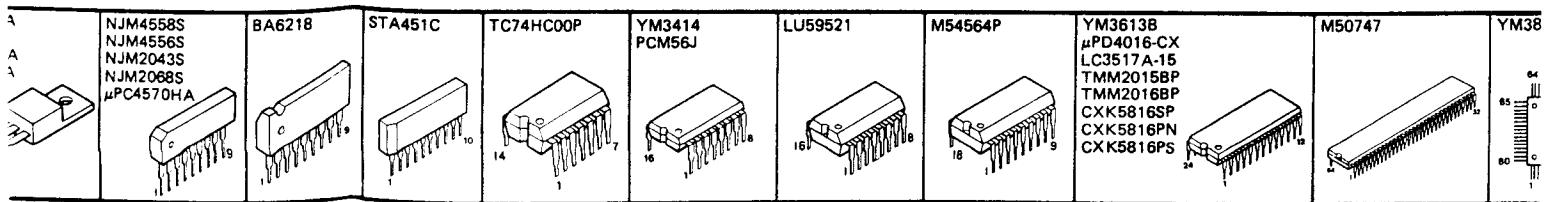
PIN CONNECTION DIAGRAM OF TRANSISTORS, DIODES AND ICs.

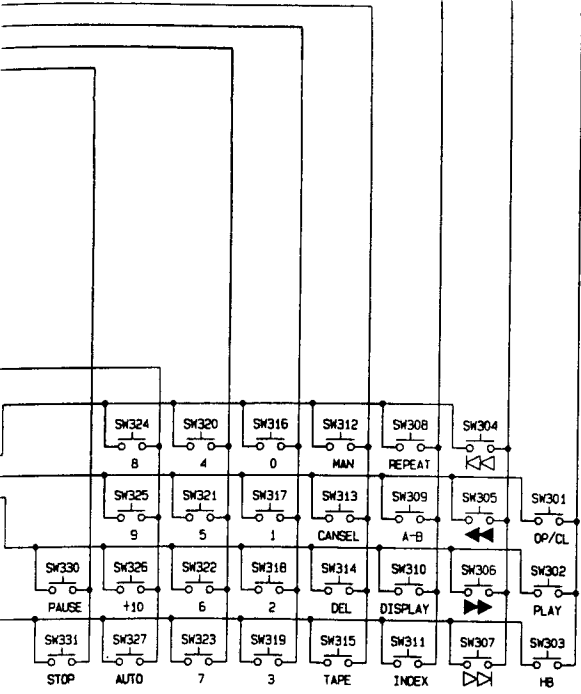
<p>2SA933S (Q, R) 2SA1115 (E, F) 2SA1310 (R, S, T) 2SA934 2SB544 2SB1274 (Q, R, S) 2SB1375 2SC1740S (S, R) 2SC2603 (E, F) 2SC3312 (R, S, T)</p>	<p>2SC2060 2SD400 2SD1913 (R, S) 2SD2012 2SC2878 (A, B) 2SC3327 2SD1915 2SC1983 2SD1985 (P, O)</p>	<p>ISR35-100AT-93X ISS133 MT212A MT26.2A MT27.5A MT29.1C MT25.6C MA4030-L MTZ3.9A MTZ3.6A</p>	<p>ISV55 SVC211</p>	<p>NJM7809FA AN7809F NJM78M05A NJM7909FA AN7909F</p>	<p>NJM4558S NJM4556S NJM2043S NJM2068S μPC4570HA</p>	<p>BA6218</p>



LAST NO.	UN LISTED NO.
C 307	301
R 325	
SW 331	328-329

Q301-306	2SA1115 (E,F)
Q302-305	2SC2603 (E,F)

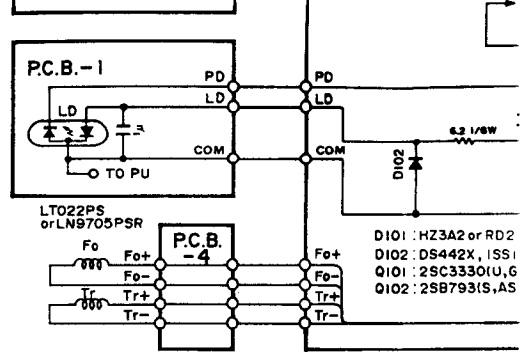




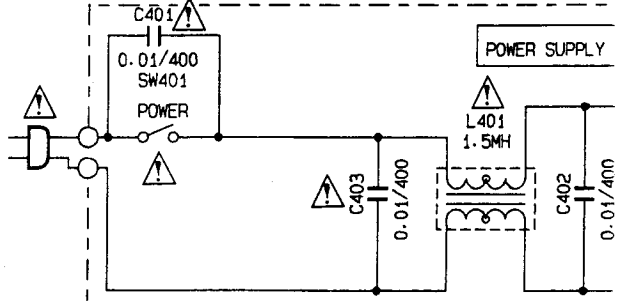
OPERATION(2)

LAST NO.	UN LISTED NO.
307	301
325	
331	328, 329

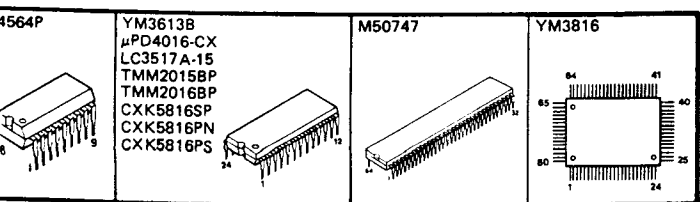
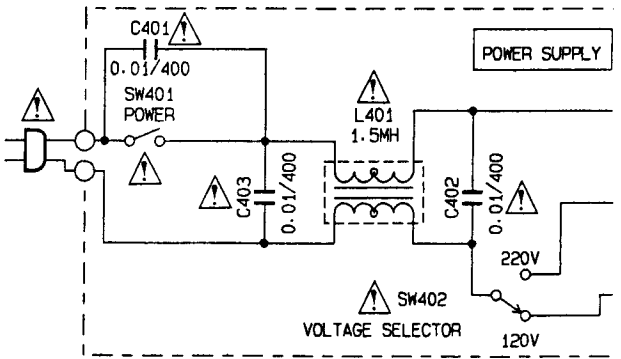
Q301-306	2SA1115 (E-F)
Q302-305	2SC2603 (E-F)



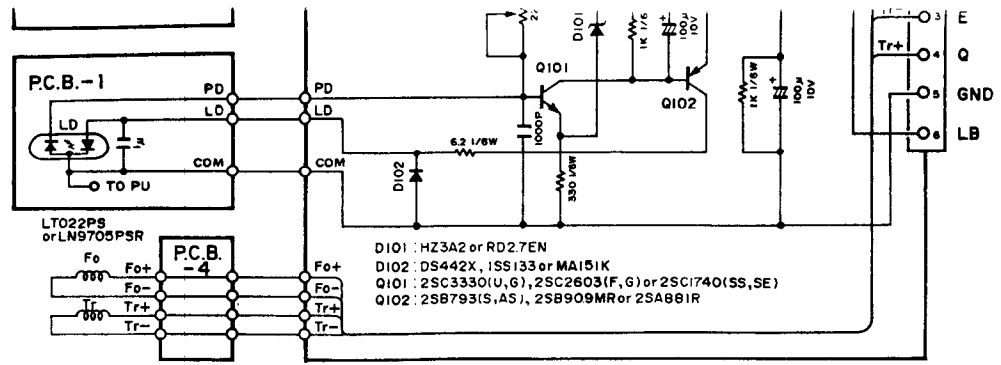
U, C, A, B, G



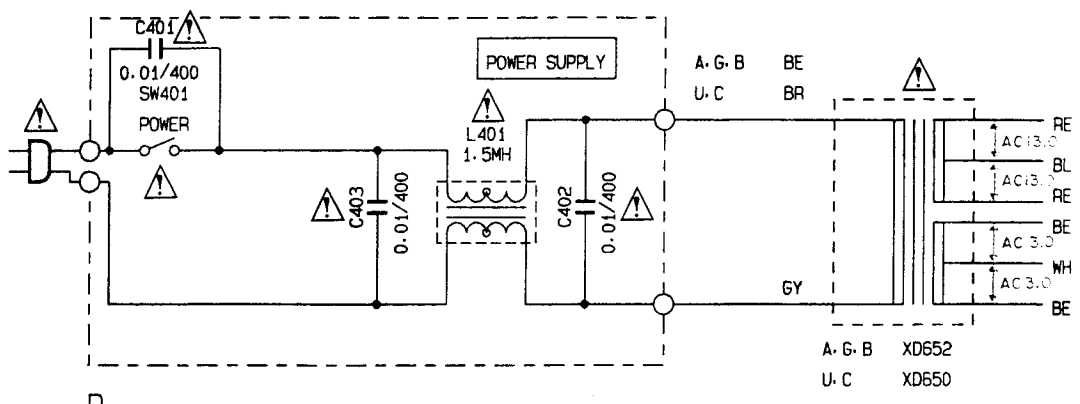
R



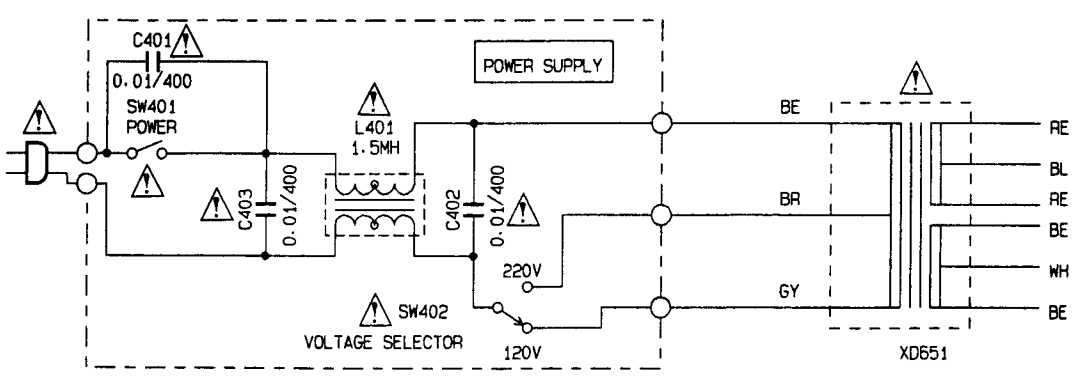
• All voltages
 • Component replaced with
 • Schematic o



U, C, A, B, G

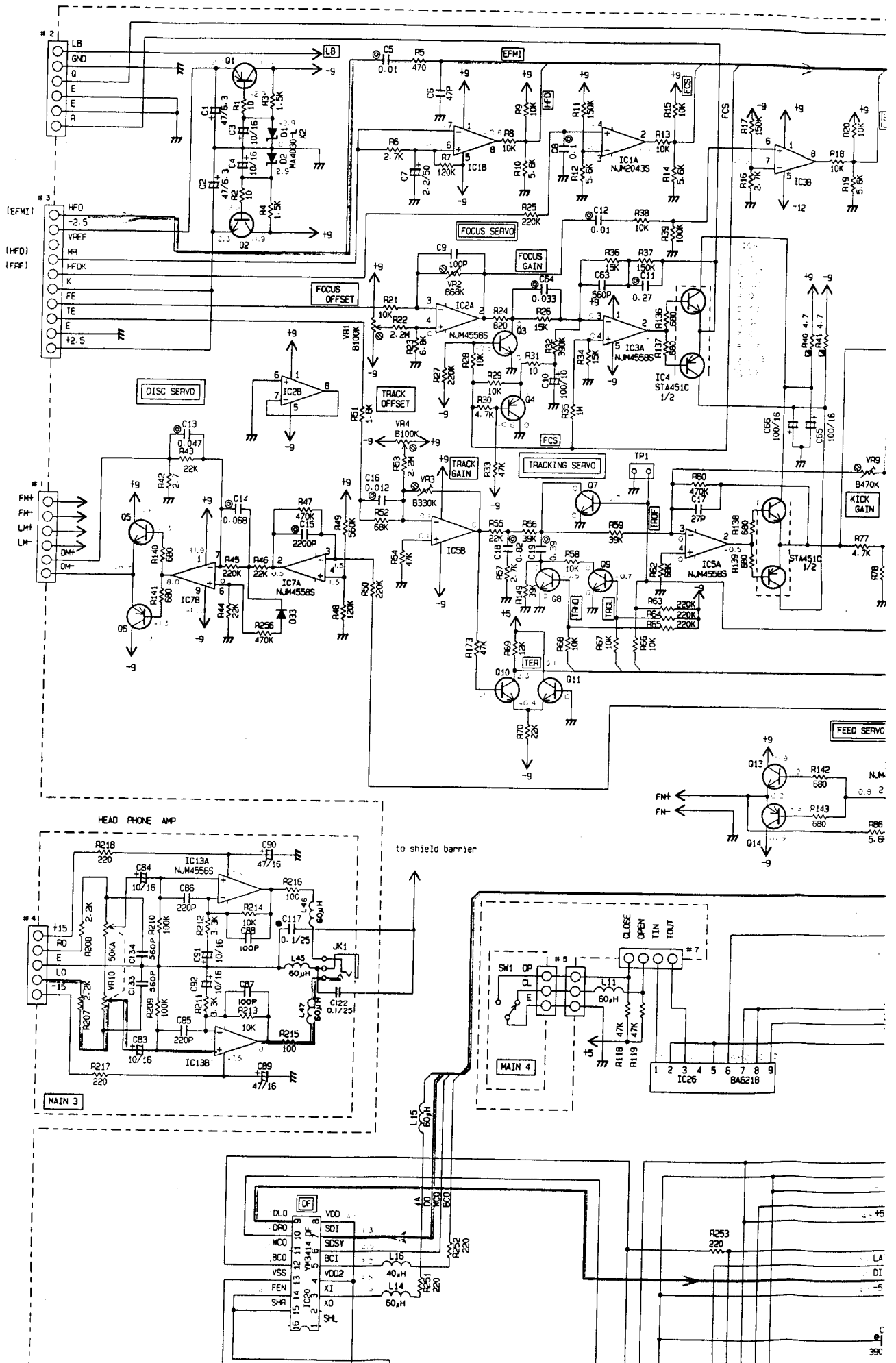


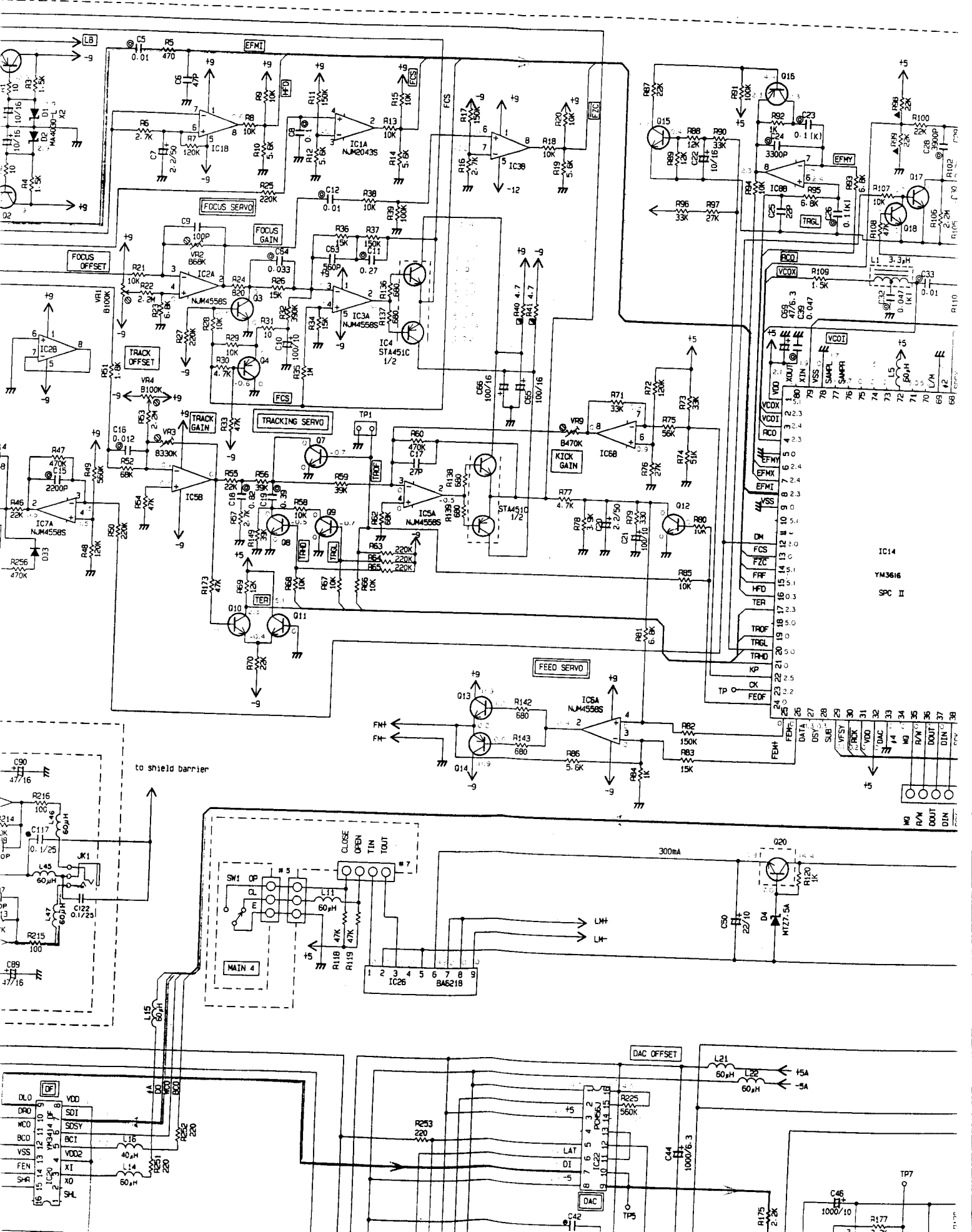
R



- All voltages are measured with a 10MΩ/V DC electric volt meter.
- Components having special characteristics are marked ⚠ and must be replaced with parts having specifications equal to those originally installed.
- Schematic diagram is subject to change without notice.

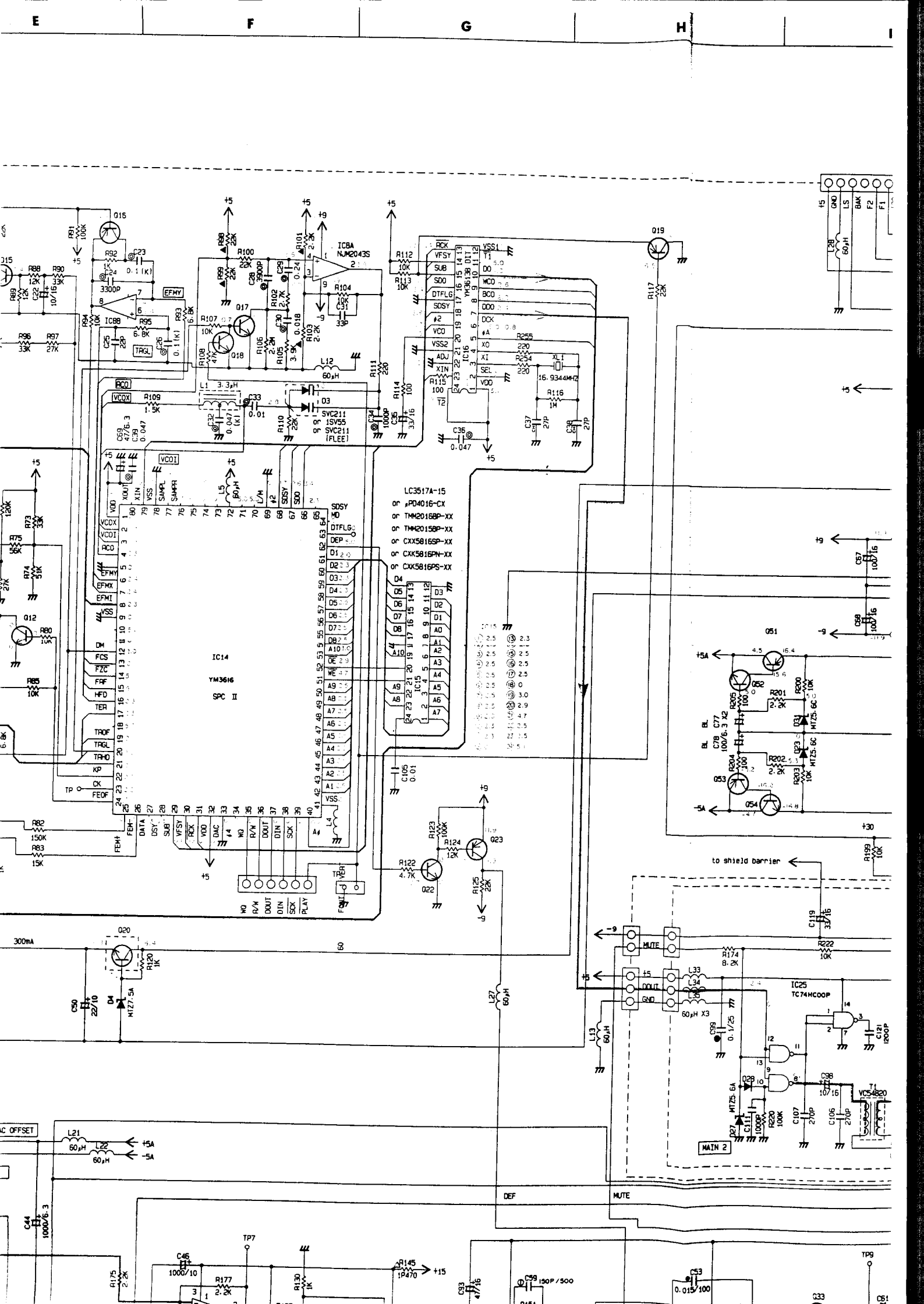
SCHEMATIC DIAGRAM (2/2)





IC14
YM3616
SPC II

Pin	Function
1	VCOX
2	VCOY
3	VCOZ
4	VCOV
5	FENY
6	FENX
7	FENZ
8	FENV
9	TRFD
10	TRGL
11	TRFD
12	TRGL
13	FCM
14	FZC
15	FFD
16	TER
17	TRFD
18	TRGL
19	TRFD
20	TRGL
21	KP
22	CK
23	FEOD
24	FEHM
25	FEMC
26	DATA
27	DSV
28	SUB
29	VSFS
30	TRK
31	VDD
32	DAC
33	VDD
34	VDD
35	VDD
36	R/V
37	DOOT
38	DIN



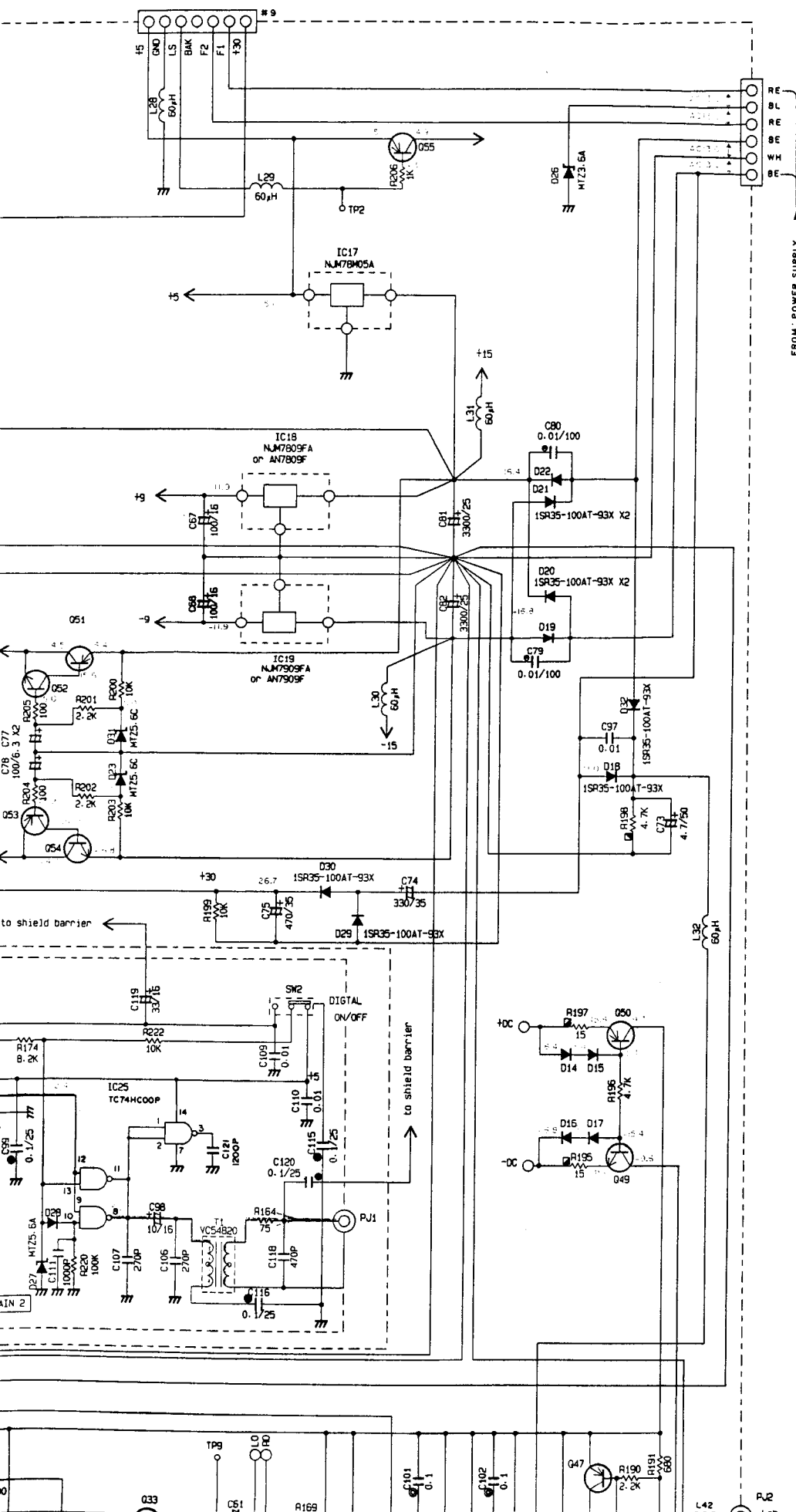
LC3517A-15
or P04016-CX
or TM20168P-XX
or TM20169P-XX
or CXX58169P-XX
or CXX58169N-XX
or CXX58169S-XX

80	XOUT	1	DTFLG	13	D1	1	A1	1	2.3
79	VSS	2	DEP	14	D2	2	A2	2	2.5
78	SAMPL	3	D3	15	D3	3	A3	3	2.5
77	SAMPL	4	D4	16	D4	4	A4	4	2.5
76	SAMPL	5	D5	17	D5	5	A5	5	2.5
75	SAMPL	6	D6	18	D6	6	A6	6	2.5
74	SAMPL	7	D7	19	D7	7	A7	7	2.5
73	SAMPL	8	D8	20	D8	8	A8	8	2.5
72	SAMPL	9	D9	21	D9	9	A9	9	2.5
71	SAMPL	10	D10	22	D10	10	A10	10	2.5
70	SAMPL	11	D11	23	D11	11	A11	11	2.5
69	SAMPL	12	D12	24	D12	12	A12	12	2.5
68	SAMPL	13	D13	25	D13	13	A13	13	2.5
67	SAMPL	14	D14	26	D14	14	A14	14	2.5
66	SAMPL	15	D15	27	D15	15	A15	15	2.5
65	SAMPL	16	D16	28	D16	16	A16	16	2.5
64	SAMPL	17	D17	29	D17	17	A17	17	2.5
63	SAMPL	18	D18	30	D18	18	A18	18	2.5
62	SAMPL	19	D19	31	D19	19	A19	19	2.5
61	SAMPL	20	D20	32	D20	20	A20	20	2.5
60	SAMPL	21	D21	33	D21	21	A21	21	2.5
59	SAMPL	22	D22	34	D22	22	A22	22	2.5
58	SAMPL	23	D23	35	D23	23	A23	23	2.5
57	SAMPL	24	D24	36	D24	24	A24	24	2.5
56	SAMPL	25	D25	37	D25	25	A25	25	2.5
55	SAMPL	26	D26	38	D26	26	A26	26	2.5
54	SAMPL	27	D27	39	D27	27	A27	27	2.5
53	SAMPL	28	D28	40	D28	28	A28	28	2.5
52	SAMPL	29	D29	41	D29	29	A29	29	2.5
51	SAMPL	30	D30	42	D30	30	A30	30	2.5
50	SAMPL	31	D31	43	D31	31	A31	31	2.5
49	SAMPL	32	D32	44	D32	32	A32	32	2.5
48	SAMPL	33	D33	45	D33	33	A33	33	2.5
47	SAMPL	34	D34	46	D34	34	A34	34	2.5
46	SAMPL	35	D35	47	D35	35	A35	35	2.5
45	SAMPL	36	D36	48	D36	36	A36	36	2.5
44	SAMPL	37	D37	49	D37	37	A37	37	2.5
43	SAMPL	38	D38	50	D38	38	A38	38	2.5
42	SAMPL	39	D39	51	D39	39	A39	39	2.5
41	SAMPL	40	D40	52	D40	40	A40	40	2.5
40	SAMPL	41	D41	53	D41	41	A41	41	2.5
39	SAMPL	42	D42	54	D42	42	A42	42	2.5
38	SAMPL	43	D43	55	D43	43	A43	43	2.5
37	SAMPL	44	D44	56	D44	44	A44	44	2.5
36	SAMPL	45	D45	57	D45	45	A45	45	2.5
35	SAMPL	46	D46	58	D46	46	A46	46	2.5
34	SAMPL	47	D47	59	D47	47	A47	47	2.5
33	SAMPL	48	D48	60	D48	48	A48	48	2.5
32	SAMPL	49	D49	61	D49	49	A49	49	2.5
31	SAMPL	50	D50	62	D50	50	A50	50	2.5
30	SAMPL	51	D51	63	D51	51	A51	51	2.5
29	SAMPL	52	D52	64	D52	52	A52	52	2.5
28	SAMPL	53	D53	65	D53	53	A53	53	2.5
27	SAMPL	54	D54	66	D54	54	A54	54	2.5
26	SAMPL	55	D55	67	D55	55	A55	55	2.5
25	SAMPL	56	D56	68	D56	56	A56	56	2.5
24	SAMPL	57	D57	69	D57	57	A57	57	2.5
23	SAMPL	58	D58	70	D58	58	A58	58	2.5
22	SAMPL	59	D59	71	D59	59	A59	59	2.5
21	SAMPL	60	D60	72	D60	60	A60	60	2.5
20	SAMPL	61	D61	73	D61	61	A61	61	2.5
19	SAMPL	62	D62	74	D62	62	A62	62	2.5
18	SAMPL	63	D63	75	D63	63	A63	63	2.5
17	SAMPL	64	D64	76	D64	64	A64	64	2.5
16	SAMPL	65	D65	77	D65	65	A65	65	2.5
15	SAMPL	66	D66	78	D66	66	A66	66	2.5
14	SAMPL	67	D67	79	D67	67	A67	67	2.5
13	SAMPL	68	D68	80	D68	68	A68	68	2.5
12	SAMPL	69	D69	81	D69	69	A69	69	2.5
11	SAMPL	70	D70	82	D70	70	A70	70	2.5
10	SAMPL	71	D71	83	D71	71	A71	71	2.5
9	SAMPL	72	D72	84	D72	72	A72	72	2.5
8	SAMPL	73	D73	85	D73	73	A73	73	2.5
7	SAMPL	74	D74	86	D74	74	A74	74	2.5
6	SAMPL	75	D75	87	D75	75	A75	75	2.5
5	SAMPL	76	D76	88	D76	76	A76	76	2.5
4	SAMPL	77	D77	89	D77	77	A77	77	2.5
3	SAMPL	78	D78	90	D78	78	A78	78	2.5
2	SAMPL	79	D79	91	D79	79	A79	79	2.5
1	SAMPL	80	D80	92	D80	80	A80	80	2.5

MAIN 2

DEF MUTE

G33 G51



FROM POWER SUPPLY

to shield barrier

to shield barrier

MAIN 2

TP8

LO

RO

C101

C102

Q47

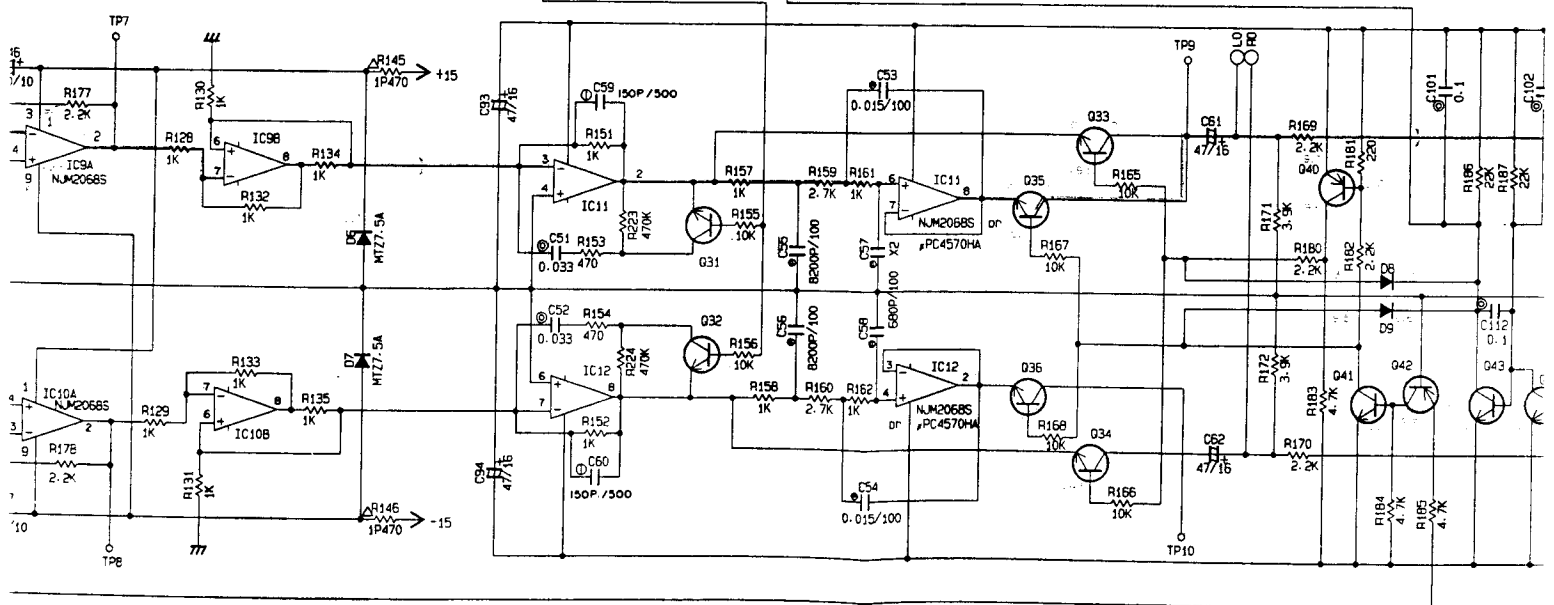
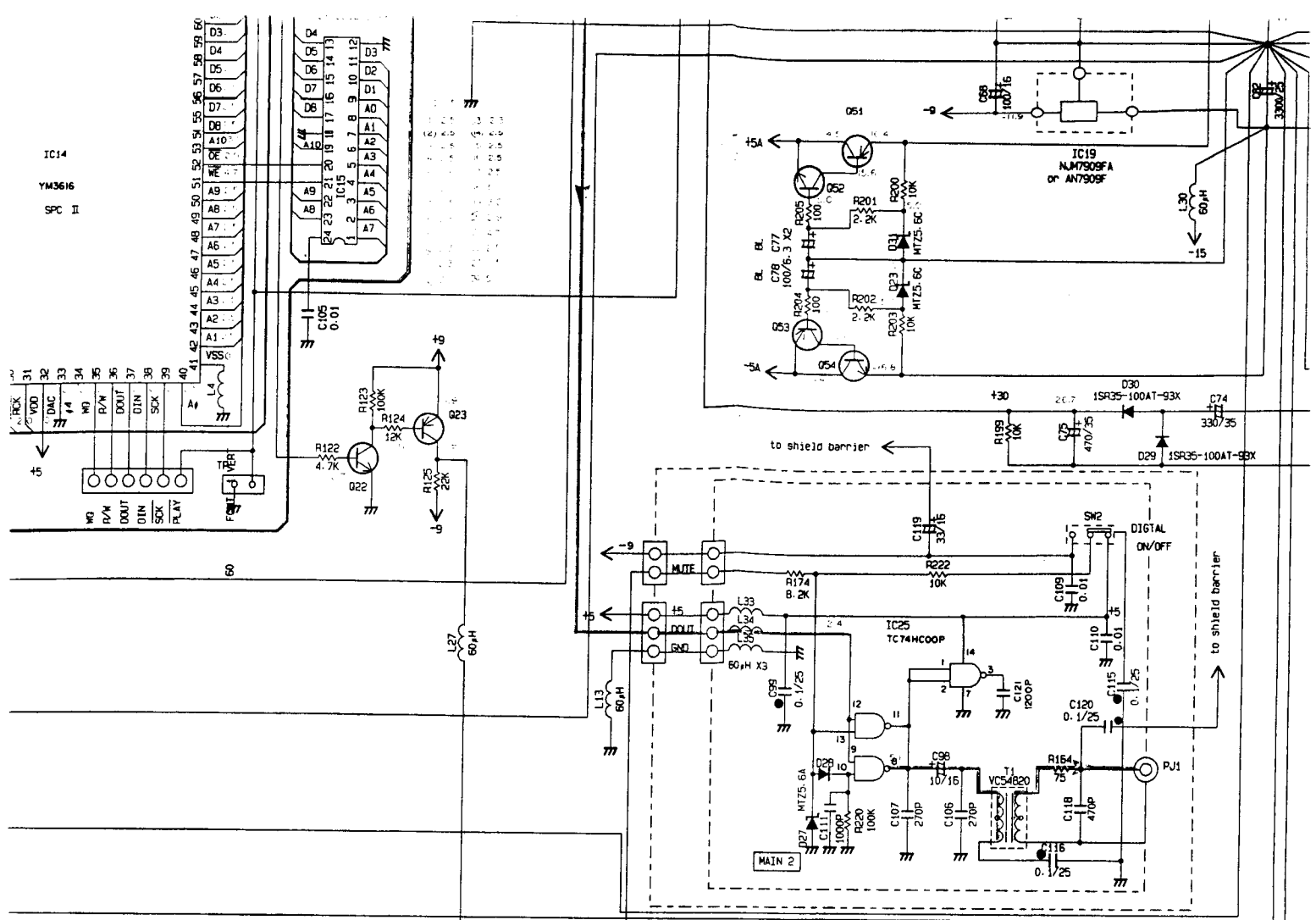
R190

R191

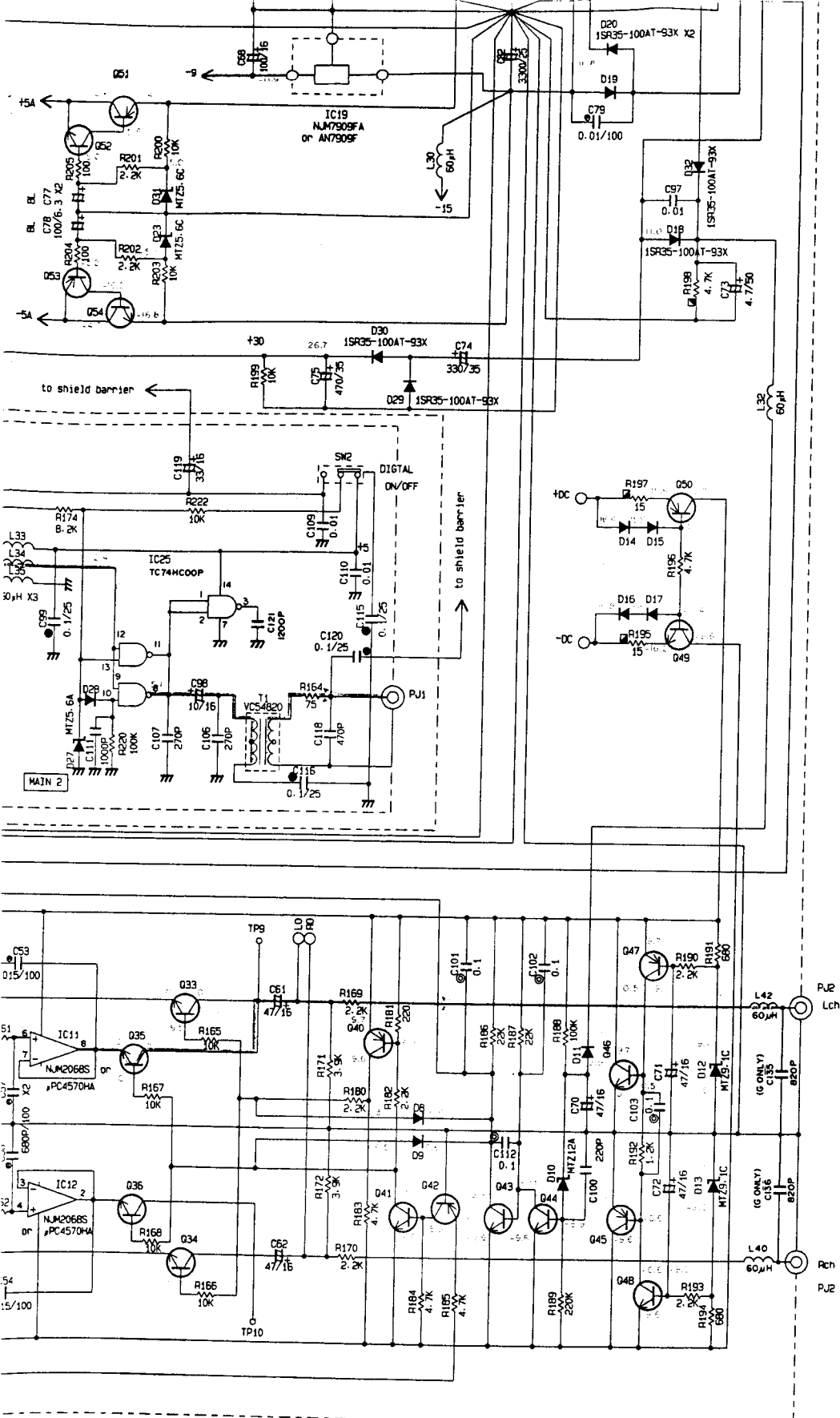
L42

L43

L44

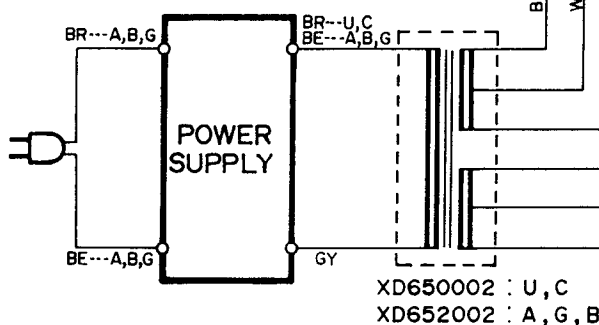
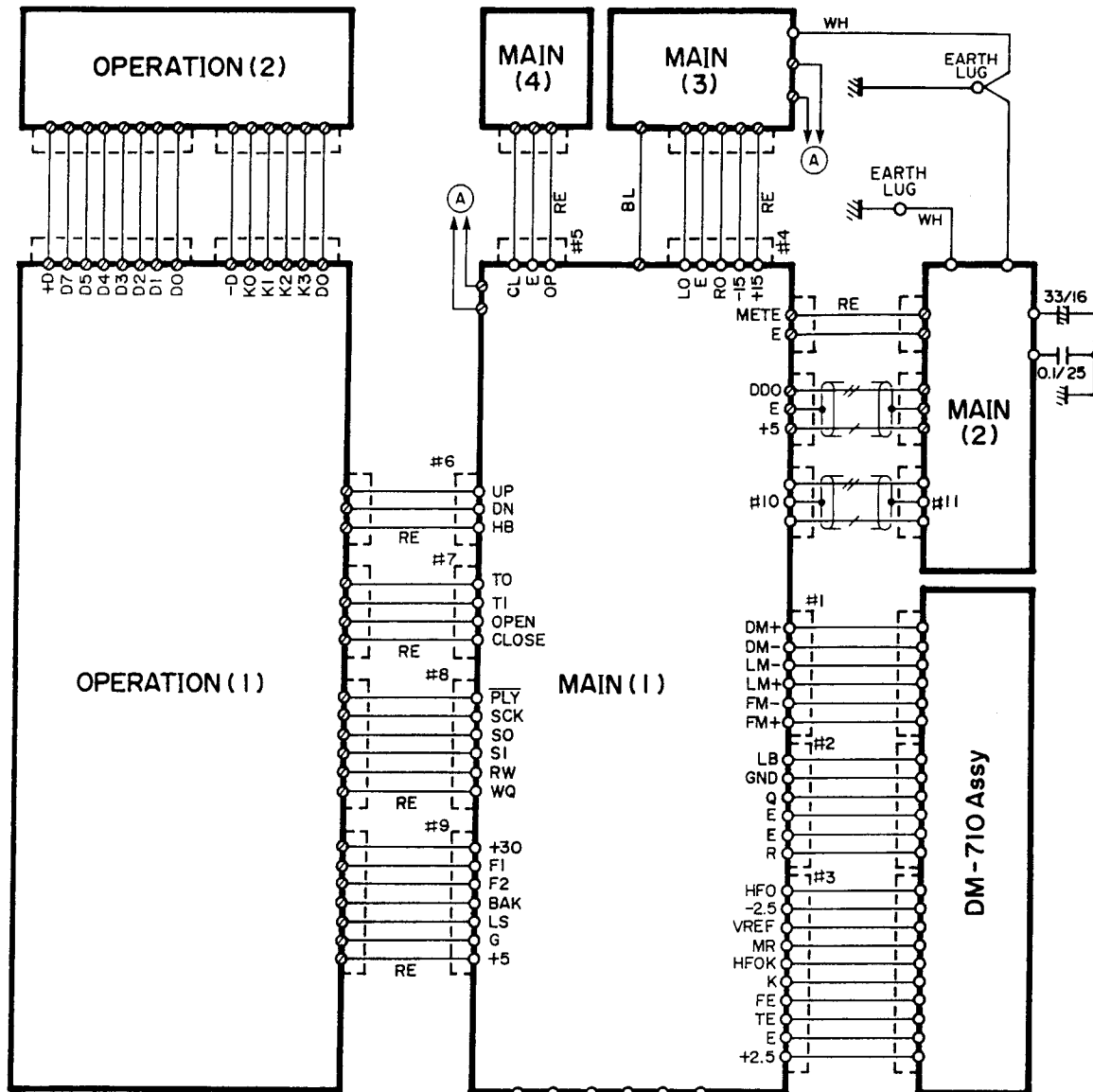


REMARKS	CAPACITOR	PARTS NAME
NO MARK	⊖	ELECTROLYTIC CAPACITOR
NO MARK	⊙	CERAMIC CAPACITOR
	⊗	POLYESTER FILM CAPACITOR
	○	POLYSTYRENE FILM CAPACITOR
	⊕	MICA CAPACITOR
	⊙	POLYPROPYLENE FILM CAPACITOR
	●	SEMICONDUCTIVE CERAMIC CAPACITOR

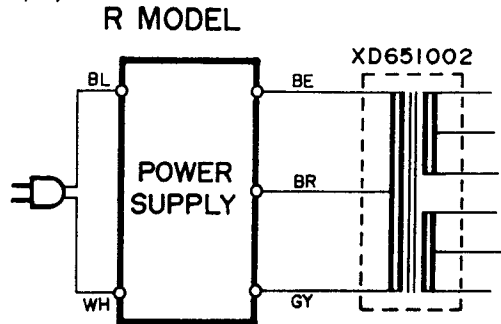


- All voltages are measured with a 10MΩ/V DC electric volt meter.
- Components having special characteristics are marked Δ and must be replaced with parts having specifications equal to those originally installed.
- Schematic diagram is subject to change without notice.

WIRING



U,C,A,B,G MODEL



R MODEL

PARTS LIST

ELECTRICAL PARTS

■ WARNING

Components having special characteristics are marked Δ and must be replaced with parts having specifications equal to those originally installed.

● Carbon resistors (1/6W or 1/4W) are not included in the ELECTRICAL PARTS list. For the parts No. of the carbon resistor, refer to P.48.

Ref. No.	Part No.	Description	部 品 名	Remarks	Common Model	Markets	ランク
※	NA 09 64 70	Operation Circuit Board	オペレーションシート	Black	CDX-910	J	
※	NA 09 65 20	"	"	Silver, Black		U,C,R,A,G,B	
※	NA 09 76 40	"	"	Titan	CDX-910	J	
	FG 24 41 00	Ceramic Cap.	セラコン	C302			
※	VE 63 28 00	Electrolytic Cap.	スーパーキャパシタ	C307			
	UM 39 72 20	"	ケミコン	C304			
	UM 39 73 30	"	"	C306			
	UM 21 61 00	"	"	C303			
	UJ 16 64 70	"	"	C305			
※	VE 47 83 00	Resistor Array	抵抗アレイ	R322			
	VE 35 56 00	"	"	R323			
	HZ 00 45 40	"	"	R324			
	iA 11 15 10	Transistor	トランジスタ	Q301,306			
	iC 26 03 10	"	"	Q302~305			
	iF 00 34 50	Diode	ダイオード	D301~309,311,313,314			
	iF 00 87 30	LED (Red)	LED	D312			
	iF 00 88 00	Zener Diode	ツェナーダイオード	D310			
	XC 25 00 01	IC	I C	IC303~305			
	XD 49 00 01	"	"	IC302			
※	XD 55 50 01	"	"	IC301			
※	VE 23 14 00	Display Unit	蛍光表示管	V301			
	VE 22 24 00	Ceramic Resonator	セラミック発振子	XL301			
	KA 90 63 80	Switch	ライトタッチスイッチ	SW301~327,330,331			
	VD 85 31 00	Receiver Unit	受光ユニット	U301			
※	VE 31 18 00	Support, FL	サポートFL				
※	VE 31 19 00	Sheet, Filter	シートフィルター	Titan		J	
※	VE 85 88 00	"	"	Silver, Black			
※	NA 09 65 10	Power Circuit Board	電源シート		CDX-910	R	
※	NA 09 71 20	"	"			J,U,C,A,B,G	
	VE 17 92 00	Ceramic Cap.	セラコン	C401~403			Δ
	VA 77 84 00	Line Filter	ラインフィルタ	L401			Δ
	VC 09 79 00	Push Switch	プッシュスイッチ	SW401			Δ
	LA 00 58 10	Voltage Selector	電圧切換器	SW402		R	Δ
	LA 00 21 40	Lapping Terminal	P=10 2P i-Type	i型ラッピング端子板			
	LA 00 21 50	"	P=10 3P i-Type	"		R	

※New Parts (新規部品) NR

Ref. No.	Part No.	Description	部 品 名	Remarks	Common Model	Markets	ランク
*	NA 09:65:30	Main Circuit Board	メ イ ン シ ー ト	Black		J	
*	NA 09:65:40	"	"	"		U,C,R,A,B	
*	NA 09:65:50	"	"	"		G	
*	NA 09:69:10	"	"	Silver		U,C,R,A,B	
*	NA 09:69:20	"	"	"		G	
*	NA 09:69:40	"	"	Titan		J	
	FA 15:31:00	Mylar Cap.	1000pF 50V	マイ ラ ー コ ン	C34		
	FA 15:32:20	"	2200pF 50V	"	C15		
	FA 15:33:30	"	3300pF 50V	"	C24		
	FA 15:33:90	"	3900pF 50V	"	C28		
	FA 15:41:00	"	0.01 μ F 50V	"	C5,12,33		
	FA 15:41:20	"	0.012 μ F 50V	"	C16		
	FA 15:41:80	"	0.018 μ F 50V	"	C30		
	FA 15:43:30	"	0.033 μ F 50V	"	C51,52,64		
	FA 15:44:70	"	0.047 μ F 50V	"	C13,36,39		
	FA 15:46:80	"	0.068 μ F 50V	"	C14		
	FA 15:51:00	"	0.1 μ F 50V	"	C8,101~103,112		
	FA 15:53:90	"	0.39 μ F 50V	"	C19		
	FA 15:52:70	"	0.27 μ F 50V	"	C11		
	FA 15:52:40	"	0.24 μ F 50V	"	C29		
	FA 15:58:20	"	0.82 μ F 50V	"	C18		
	FC 36:51:00	"	0.1 μ F 50V	銅リードマイラーコン	C23,26		
	FZ 00:55:80	"	0.047 μ F 50V	"	C32		
	FU 35:21:50	Mica Cap.	150pF 500V	F E マ イ カ コ ン	C59,60		
	FZ 00:41:30	Semi-Conductive Ceramic Cap.	0.1 μ F 25V	半 導 体 セ ラ コ ン	C99,115,116		
	FZ 00:41:30	"	0.1 μ F 25V	"	C117	U,C,R,A,B,G	
	FG 21:12:70	Ceramic Cap.	27pF 50V(CH)	セ ラ コ ン	C37,38		
	FG 21:12:20	"	22pF 50V	"	C25		
	FG 21:12:70	"	27pF 50V	"	C17		
	FG 21:13:30	"	33pF 50V	"	C31		
	FG 21:14:70	"	47pF 50V	"	C6		
	FG 21:21:00	"	100pF 50V	"	C9,87,88		
	FG 21:22:20	"	220pF 50V	"	C85,86,100		
	FG 21:24:70	"	470pF 50V	"	C118	U,C,R,A,B,G	
	FG 21:25:60	"	560pF 50V	"	C63,133,134	U,C,R,A,B,G	
	FG 24:41:00	"	0.01 μ F 50V	"	C97,105,109,110		
	FG 21:22:70	"	270pF 50V	"	C106,107		
	FG 21:28:20	"	820pF 50V	"	C135,136	G	
	FG 21:31:00	"	1000pF 50V	"	C111		
	FG 71:31:20	"	1200pF 50V	"	C121	U,C,R,A,B,G	
	UJ 11:74:70	Electrolytic Cap.	47 μ F 6.3V	ケ ミ コ ン	C1,2,69		
	UJ 13:72:20	"	22 μ F 16V	"	C50		
	UJ 12:81:00	"	100 μ F 10V	"	C10,21		
	UJ 13:71:00	"	10 μ F 16V	"	C3,4,22,83,84,91,92,98		
	UJ 13:73:30	"	33 μ F 16V	"	C35		
	UJ 13:74:70	"	47 μ F 16V	"	C70,89,90,93,94		
	UJ 13:81:00	"	100 μ F 16V	"	C65~68		
	UJ 16:62:20	"	2.2 μ F 50V	"	C7,20		
	UJ 16:64:70	"	4.7 μ F 50V	"	C73		
*	VE 70:88:00	"	47 μ F 16V	ケミコンDUOREX	C61,62,71,72		
	UJ 45:83:30	"	330 μ F 35V	ケ ミ コ ン	C74		
	UJ 15:84:70	"	470 μ F 35V	"	C75		
	FZ 00:62:70	"	1000 μ F 6.3V	ブラックゲートコン	C44,45		
*	VE 70:90:00	"	3300 μ F 25V	ケミコンDUOREX	C81,82		
*	VE 94:58:00	"	1000 μ F 10V	ブラックゲートコン	C46,47		
	FZ 00:54:10	"	100 μ F 6.3V	"	C77,78		

*New Parts (新規部品) NR

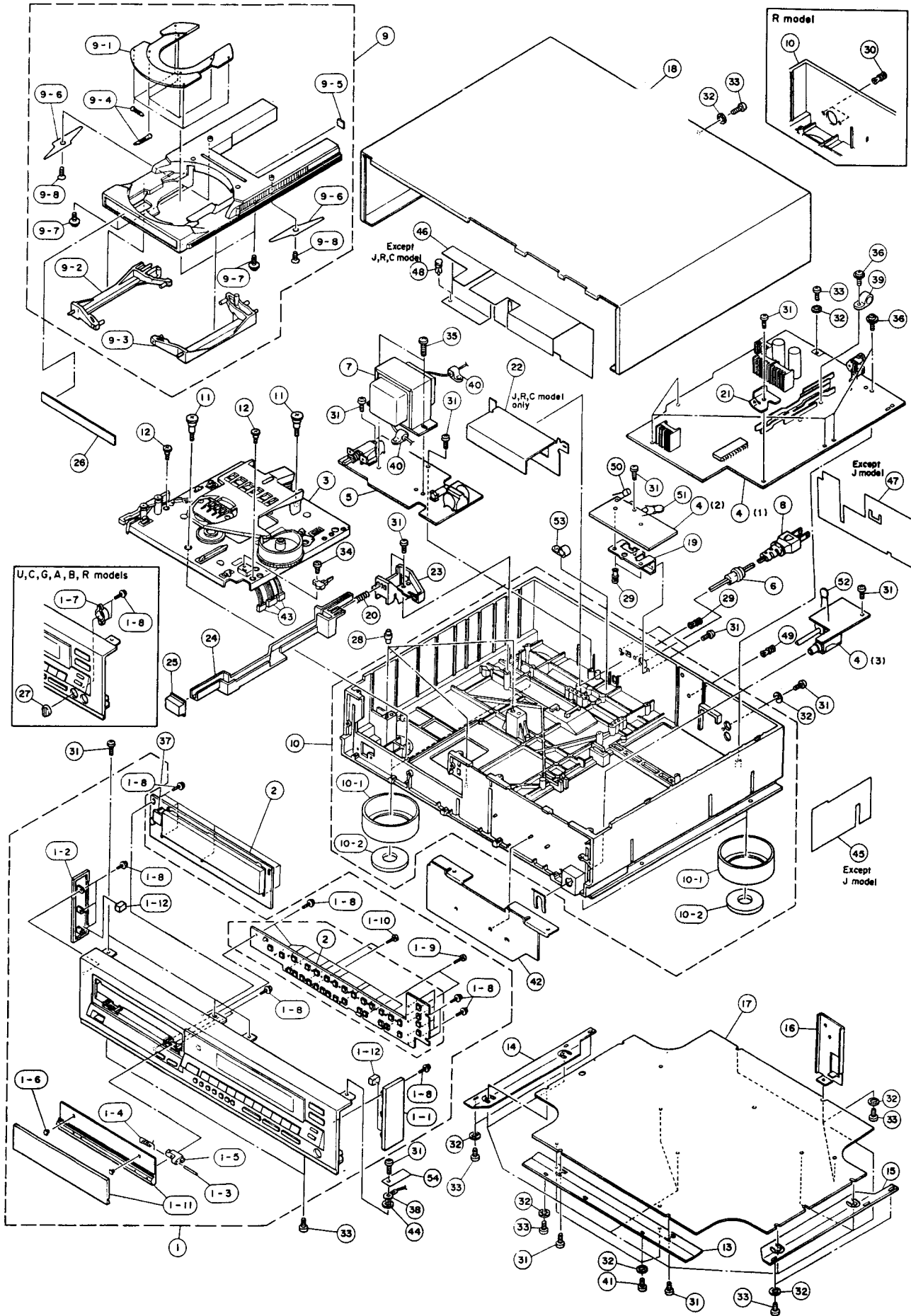
Ref. No.	Part No.	Description	部 品 名	Remarks	Common Model	Markets	ランク
* UT	65 38 20	Polypropylene Film Cap.	8200pF 100V	ポリプロコン	C55,56		
* UT	45 41 50	//	0.015μF 100V	//	C53,54		
UT	45 22 20	//	220pF 100V	//	C48,49	J	
UT	45 26 80	//	680pF 100V	//	C57,58		
UT	45 33 90	//	3900pF 100V	//	C40~43		
UT	45 41 00	//	0.01μF 100V	//	C79,80		
VC	54 82 00	Pulse Trans		パルストランス	TI		
GE	90 20 00	OSC Coil	3.3μH	発振コイル	L1		
* VD	47 37 00	Micro Inductor	60μH	マイクロインダクター	L4,5		
* VB	81 79 00	//	40μH	//	L16	U,C,R,A,B,G	
* VD	47 37 00	//	60μH	//	L11~15, 21, 22, 27~35, 40, 42, 45~47	U,C,R,A,B,G	
HL	31 54 70	Metal Oxide Film Resistor	470Ω 1W	酸金抵抗	R145,146		
HV	45 41 50	Flame Proof Carbon Resistor	15Ω 1/4W	不燃化カーボン抵抗	R195,197		
HV	45 34 70	//	4.7Ω 1/4W	//	R40,41		
HV	45 64 70	//	4.7kΩ 1/4W	//	R198		
HJ	35 61 00	Carbon Resistor	1kΩ 1/4W	カーボン抵抗	R151,152		
* VF	45 91 00	Metal Film Resistor	2.2kΩ 1/6W	金属被膜抵抗	R101,103		
* VF	45 92 00	//	22kΩ 1/6W	//	R98,99		
VB	86 15 00	Pre-Set Potentiometer	B10kΩ	半固定抵抗	VR7,8		
VB	86 19 00	//	B100kΩ	//	VR5,6		
VB	86 19 00	//	B100kΩ	//	VR1,4		
VB	86 22 00	//	B470kΩ	//	VR9		
VC	61 25 00	//	B68kΩ	//	VR2		
* VB	86 21 00	//	B330kΩ	//	VR3		
VC	50 93 00	Rotary Volume	50KA×2	ロータリボリューム	VR10	U,C,R,A,B,G	
iA	09 33 70	Transistor	2SA933S(Q,R)	トランジスタ	Q1,4,16,23,40,42,47, 53,55	Inter-changeable	
iA	11 15 10	//	2SA1115(E,F)	//	//		
iX	60 31 70	//	2SA1310(R,S,T)	//	//		
iA	09 34 00	//	2SA934	//	Q6,14,45,50	Inter-changeable	
iB	05 44 10	//	2SB544	//	//		
VC	61 40 00	//	2SB1274(Q,R,S)	//	Q51	Inter-changeable	
iC	17 40 70	//	2SC1740S(S,R)	//	Q2,10~12,15,17~19, 22,41,48,52		
iC	26 03 10	//	2SC2603(E,F)	//	//		
iX	60 31 80	//	2SC3312(R,S,T)	//	//	Inter-changeable	
iC	20 60 00	//	2SC2060	//	Q5,13,46,49		
iD	04 00 00	//	2SD400	//	//	Inter-changeable	
VC	40 79 00	//	2SD1913(R,S)	//	Q54		
iX	60 42 00	//	2SC2878(A,B)	//	Q3,7~9,31,32,43,44	Inter-changeable	
iC	33 27 00	//	2SC3327	//	//		
VC	50 21 00	//	2SD1915	//	//		
iC	19 83 00	//	2SC1983	//	Q20	Inter-changeable	
* VF	83 51 00	//	2SD1915(T)	//	Q33,34,35,36		
iF	00 84 80	Diode	1SR35-100A	ダイオード	D18~22,29,30,32		
iF	00 34 50	//	ISS133	//	D8,9,11,14~17,28,33		
iF	00 88 50	Zener Diode	MTZ12A	ツェナーダイオード	D10		
iF	01 07 90	//	MTZ7.5A	//	D4,6,7		
iF	01 08 70	//	MTZ9.1C	//	D12,13		
iF	01 07 20	//	MTZ5.6C	//	D23,31		

*New Parts (新規部品) NR

Ref. No.	Part No.	Description	部 品 名	Remarks	Common Model	Markets	ランク
*	VE 50 71 00	Zener Diode	MA4030-L	ツェナーダイオード	D1,2		
	iF 00 88 00	//	MTZ3.6A	//	D26		
	iF 01 07 10	//	MTZ5.6A	//	D27		
	iF 00 49 10	Varactor Diode	ISV55	F Mバラクターダイオード	D3		
	iF 00 49 20	//	SVC211	//	//	Inter-changeable	
	XB 69 80 01	IC	YM3616	I C	IC14		
	XC 85 30 01	//	YM3613B	//	IC16		
	XD 71 20 01	//	YM3414	//	IC20		
	XD 71 10 01	//	YM6013	//	IC21	J	
	XB 70 30 01	//	YM3023	//	IC24	J	
	XD 70 60 01	//	NJM7809FA	//	IC18		
	iG 07 68 00	//	NJM4558S	//	IC2,3,5~7		
	iG 07 74 00	//	NJM4556S	//	IC13		
	iG 08 02 00	//	NJM2043S	//	IC1,8		
	iG 11 94 00	//	STA451C	//	IC4		
	iG 15 35 00	//	BA6218	//	IC26		
	iG 07 56 00	//	NJM78M05A	//	IC17		
	XD 70 70 01	//	NJM7909FA	//	IC19		
	iR 00 00 00	//	TC74HC00P	//	IC25		
*	XD 89 70 01	//	PCM56P-J	//	IC22,23		
	iG 11 92 00	//	μPD4016-CX	//	IC15		
	XD 84 30 01	//	TMM2016BP	//	//	Inter-changeable	
	XA 95 60 01	//	NJM2068S	//	IC9~12		
	VC 39 88 00	Crystal Resonator	16.9344MHz	水 晶 振 動 子	XL1		
	LB 30 24 20	Phone Jack	Gray	ホ ー ン ジャ ッ ク	JK1	Silver	
	LB 30 24 30	//	Black	//	//	Black	
	VA 31 63 00	//		//	//	Titan	J
	LB 20 26 10	Pin Jack	2P	ピ ン ジャ ッ ク	PJ2		J
*	VF 09 65 00	//	2P	//	//		U,C,R,A,B,G
	VD 76 02 00	//	1P	//	PJ1		
	KA 90 63 70	Switch	MSW-1485	エ ン ド ス イ ッ チ	SW1		
	KA 40 14 30	Slide Switch		ス ラ イ ド ス イ ッ チ	SW2		
	LB 20 13 90	Base Pin	TEB2P-SHF	2. 5ピッチベースピン	CB9,12,13,15		
	LB 40 05 70	//	TEB4P-SHF	//	CB10		
	LB 50 02 50	//	TEB5P-SHF	//	CB11		
	VD 00 46 00	//	3P i-Type	P H ベ ー ス ピ ン	CB1,2,16,17		
	VD 00 47 00	//	4P i-Type	//	CB3		
	VD 00 49 00	//	6P i-Type	//	CB4~6		
	VD 00 50 00	//	7P i-Type	//	CB7		
	VD 00 53 00	//	10P i-Type	//	CB8		
	VD 00 48 00	//	5P i-Type	//	CB14		
	LA 00 23 20	Lapping Terminal	P=7.5 3P i-Type	i型ラッピング端子板			
	LA 00 25 70	//	P=7.5 3P i-Type	//			
	LA 00 41 20	Test Point Pin	1P	テ ス ト ポ イ ン ト ピ ン			
	BB 06 95 10	Ground Plate		ラ ン ド 金 具			
	BB 07 04 10	Bus Bar	55mm	バ ス バ ー			
	BA 09 29 70	Heat Sink		放 熱 板			
	ED 33 00 86	Binding Head Screw	3×8 FCRM3-BI	バ イ ン ド 小 ネ ジ	PACK		
	VD 78 28 00	Ferrite Core	ESD-R-16	フ ェ ラ イ ト コ ア			
	VF 37 64 00	//	ESDR19D	//			

*New Parts (新規部品) NR

EXPLODED VIEW



MECHANISM PARTS

Note) φ : Diameter

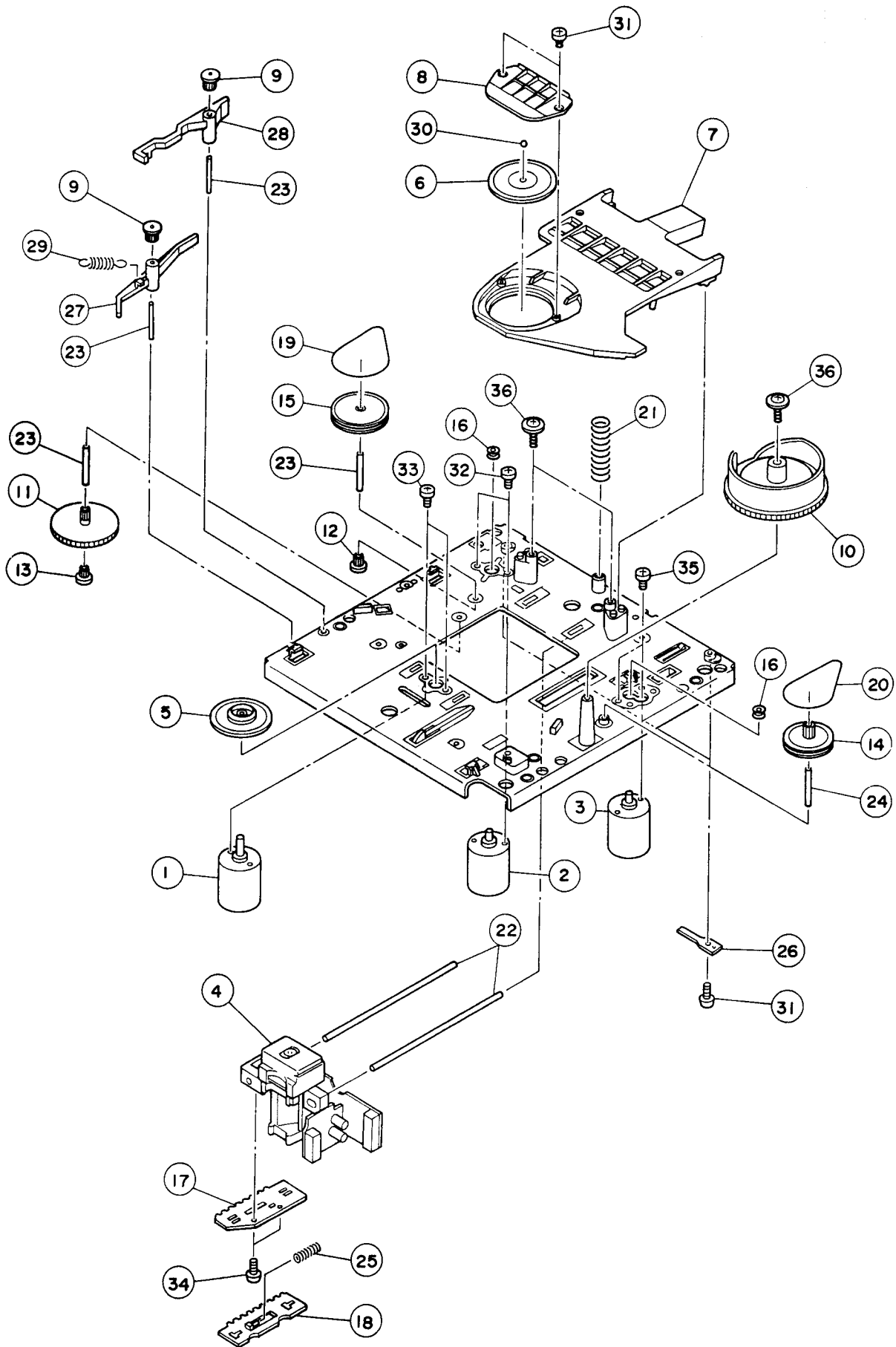
Ref. No.	Part No.	Description	部 品 名	Remarks	Common Model	Markets	リンク
※	1	VE 56 16 00	Front Panel Ass'y	フロントパネル Ass'y	Black		R, A, B, G
※	//	VE 56 14 00	//	//	//		U, C
※	//	VE 56 17 00	//	//	Silver		R, A, B, G
※	//	VE 56 15 00	//	//	//		U, C
※	//	VE 56 13 00	//	//	Titan		J
※	//	VE 56 11 00	//	//	Black		J
※	1-1	VE 02 46 00	Panel, Side L	パネルサイド L	Black		
※	//	VE 31 07 00	//	//	Silver		U, C, R, A, B, G
※	//	VE 43 39 00	//	//	Titan		J
※	1-2	VE 22 71 00	Panel, Side R	パネルサイド R	Black		
※	//	VE 31 08 00	//	//	Silver		U, C, R, A, B, G
※	//	VE 43 41 00	//	//	Titan		J
※	1-3	VC 50 52 00	Shaft, Lid	シャフト/リッド			
※	1-4	VE 02 60 00	Spring, Lid	スプリング/リッド			
※	1-5	VE 02 57 00	Fulcrum, Lid	リッド支点			
※	1-6	VE 02 58 00	Cushion, Lid	クッションリッド			
※	1-7	VE 22 72 00	Knob Guid	ノブガイド	Black		U, C, R, A, B, G
※	//	VE 35 65 00	//	//	Silver		U, C, R, A, B, G
※	1-8	EX 60 08 40	BW Head Tapping Screw	2×6(φ5.5)FCRM3-BI BWヘッドタッピングネジ			
※	1-9	Ej 02 00 66	Binding Head Tapping Screw	2×6 ZMC2-Y バインドタッピングネジ	PACK		
※	1-10	EJ 02 00 66	Pan Head Tapping Screw	2×6 ZMC2-Y ナベタッピングネジ	PACK		
※	1-11	NX 60 11 80	Lid Ass'y	リッド Ass'y	Black		U, C, R, A, B, G
※	//	NX 60 11 90	//	//	Silver		U, C, R, A, B, G
※	//	NX 60 12 20	//	//	Titan		J
※	//	NX 60 12 00	//	//	Black		J
※	1-12	VE 97 64 00	Damper	ダンパ/サイド			
※	2	NA 09 64 70	Operation Circuit Board	オペレーションシート	Black	CDX-910	J
※	//	NA 09 65 20	//	//	Silver, Black		U, C, R, A, B, G
※	//	NA 09 76 40	//	//	Titan	CDX-910	J
※	3	VE 30 59 00	Disc Mechanism Unit	DM-710 D M ユ ニ ッ ト			
※	4	NA 09 65 30	Main Circuit Board	メインシート	Black		J
※	//	NA 09 65 40	//	//	//		U, C, R, A, B
※	//	NA 09 65 50	//	//	//		G
※	//	NA 09 69 10	//	//	Silver		U, C, R, A, B
※	//	NA 09 69 20	//	//	//		G
※	//	NA 09 69 40	//	//	Titan		J
※	5	NA 09 65 10	Power Circuit Board	電源シート		CDX-910	R
※	//	NA 09 71 20	//	//			J, U, C, A, B, G
※	6	CB 61 68 10	Cord Stopper	CM-22A コードストッパー			J
※	//	CB 62 01 90	//	CM-22B //			R, A, B, G
※	//	CB 62 02 00	//	CM-22C //			U, C
※	7	XD 64 90 02	Power Transformer	電源トランス			J
※	//	XD 65 00 02	//	//			U, C
※	//	XD 65 10 02	//	//			R
※	//	XD 65 20 02	//	//			A, B, G
※	8	MG 00 22 90	Power Cord	7A 125V 電源コード			J
※	//	MG 00 22 20	//	10A 125V //			U, C
※	//	MG 00 16 30	//	6A 250V //			R
※	//	MG 00 23 10	//	7.5A 250V //			A
※	//	MG 00 23 30	//	300/300V //			B
※	//	MG 00 23 20	//	2.5A 250V //			G
※	9	VE 26 97 00	Tray Ass'y	トレイ Ass'y	Black	CDX-910	
※	//	VE 30 62 00	//	//	Silver	//	U, C, R, A, B, G

※New Parts (新規部品) NR

Ref. No.	Part No.	Description	部 品 名	Remarks	Common Model	Markets	ランク
* 9	VE 45 37 00	Tray Ass'y	ト レ イ Ass'y	Titan	CDX-910	J	
* 9-1	VE 04 12 00	Tray, Disc	ト レ イ / デ ィ ス ク	Black			
* //	VE 30 63 00	//	//	Silver		U,C,R,A,B,G	
* //	VE 45 34 00	//	//	Titan		J	
* 9-2	VE 26 98 00	Lifter Ass'y(L)	リ フ タ Ass'y (L)	Black			
* //	VE 65 86 00	//	//	Silver		U,C,R,A,B,G	
* //	VE 65 87 00	//	//	Titan		J	
* 9-3	VE 26 99 00	Lifter Ass'y(R)	リ フ タ Ass'y (R)	Black			
* //	VE 65 88 00	//	//	Silver		U,C,R,A,B,G	
* //	VE 65 89 00	//	//	Titan		J	
* 9-4	VE 04 16 00	Pad, Disc	パ ッ ド / デ ィ ス ク				
* 9-5	CB 62 79 60	Cushion Rubber	ク ッ シ ョ ン ゴ ム				
* 9-6	VE 04 18 00	Spring	ス プ リ ン グ				
* 9-7	EX 60 02 40	BW Head Tapping Screw	3×8(φ10) FCRM3-BI B Wヘッドタッピングネジ				
* 9-8	EO 33 00 86	Flat Head Tapping Screw	3×8 FCRM3-BI 皿タッピングネジ	PACK			
* 10	VE 30 88 00	Main Chassis Ass'y	メ イン シャ ー シ Ass'y			J	
* //	VF 70 29 00	//	//			U,C	
* //	VF 51 59 00	//	//			G	
* //	VE 30 89 00	//	//			A,B	
* //	VE 30 90 00	//	//			R	
* 10-1	VD 49 11 00	Leg Cap.	レ ッ グ キャ ッ プ			J	
* 10-2	VC 96 54 00	Pad	パ ッ ド				
* 11	NB 63 83 90	Spacial Screw Ass'y	段 付 ネ ジ Ass'y		CDX-305		
* 12	VC 32 03 00	Spacial Screw	2.6×8 ZMC2-BI 段 付 ネ ジ				
* 13	VE 85 72 00	Ground Plate (F)	ア ー ス プ レ ー ト (F)			J	
* 14	VE 83 11 00	// (L)	// (L)			J	
* 15	VE 83 12 00	// (R)	// (R)			J	
* 16	AA 63 12 30	Ground Plate	ア ー ス 金 具				
* 17	AA 63 12 10	Bottom Cover	ボ ト ム カ バ ー			J	
* //	VE 95 55 00	//	//			U,C,R,A,B,G	
* 18	VE 43 58 00	Top Cover	ト ッ プ カ バ ー	Silver		U,C,R,A,B,G	
* //	VE 43 26 00	//	//	Black			
* //	VE 43 51 00	//	//	Titan		J	
* 19	VD 49 08 00	Support	サ ポ ー ト				
* 20	VB 95 81 00	Spring	ス プ リ ン グ				
* 21	VE 76 46 00	Support	サ ポ ー ト			J	
* 22	VE 85 73 00	Shield Pl.	シ ー ル ド プ レ ー ト			J,R,C	
* 23	CB 65 91 50	Holder	ホ ル ダ ー				
* 24	VE 02 52 00	Rod	ロ ッ ド		CDX-910		
* 25	VE 02 37 00	Button	ボ タ ン	Black POWER	//		
* //	VE 30 93 00	//	//	Silver	//	U,C,R,A,B,G	
* //	VE 43 30 00	//	//	Titan	//	J	
* 26	VE 30 60 00	Plate	プ レ ー ト	Black	//		
* //	VE 30 61 00	//	//	Silver	//	U,C,R,A,B,G	
* //	VE 45 36 00	//	//	Titan	//	J	
* 27	CB 65 91 00	Knob	ツ マ ミ	Black PHONES		U,C,R,A,B,G	
* //	VC 51 70 00	//	//	Silver	//	U,C,R,A,B,G	
* 28	VE 30 92 00	Damper	ダ ン パ ー		CDX-910		
* 29	CB 06 88 80	Plastic Rivet	プ ラ ス チ ッ ク リ ヴ ェ ッ ト				
* 30	CB 65 77 50	//	//			R	
* 31	Ei 33 01 06	Binding Head Tapping Screw	3×10 ZMC2-BI バ イ ン ド タ ッ ピ ン グ ネ ジ	PACK			
* 32	EV 41 30 36	Toothed Lock Washer	φ3 FCRM3-BI 歯 付 座 金	PACK			
* 33	Ei 33 01 26	Binding Head Tapping Screw	3×12 FCRM3-BI バ イ ン ド タ ッ ピ ン グ ネ ジ	PACK			

*New Parts (新規部品) NR

■EXPLODED VIEW (DM-710)



MECHANISM PARTS (DM-710)

Note) φ : Diameter

Ref. No.	Part No.	Description	部 品 名	Remarks	Common Model	Markets	ランク
※	VE 30 59 00	Disc Mechanism Unit	DM-710	D M ユ ニ ッ ト			
※	1 VE 35 62 00	Motor		モ ー タ	DISC		
※	2 VE 35 61 00	//		//	FEED		
※	3 VE 35 63 00	//		//	LOADING		
※	4 VE 18 84 00	Optical Pick Up Head		光ピックアップヘッド			
	5 NB 62 99 70	Turntable Unit		ターンテーブルユニット2			
	6 CB 64 24 00	Stanbilizer		スタビライザー2			
	7 CB 65 55 20	Flapper		フ ラ ッ パ ー 2			
	8 CB 65 55 40	Thrust Bearing		スラストベアリング2			
	9 CB 65 55 50	Pinion Gear		ピニオンギア2			
※	10 VE 88 79 00	Loading Cam		ローディングカム3			
※	11 VE 02 29 00	Gear, Drive		ギヤー/ドライブ			
※	12 VE 02 28 00	Gear, Pulley		ギヤー/プーリー			
※	13 VE 49 12 00	Ring Stopper		リングストッパー			
※	14 VE 98 00 00	Idle Pulley		アイドルプーリー			
※	15 VE 02 30 00	Pulley, Feed		プーリー/フィード			
	16 CB 65 85 10	P.Pulley		P プ ー リ ー			
※	17 VE 02 25 00	Rack, GearA		ラック/ギヤーA			
※	18 VE 02 26 00	Rack, GearB		ラック/ギヤーB			
※	19 VE 02 34 00	Belf, Feed		ベルト/フィード			
※	20 VE 80 18 00	Belf, Loading		ベルト/ローディング			
※	21 VE 64 78 00	Spring		スプリングフラッパ			
※	22 VE 02 31 00	Shaft, PU710		シャフト/PU710			
※	23 VE 02 33 00	Shaft, Drive Gear		シャフト/ドライブギヤー			
	24 AA 61 93 30	Shaft (S)		シャフト(S)			
※	25 VE 17 93 00	Spring		スプリング/ラック710			
	26 VD 73 24 00	//		スプリング/BE			
※	27 VE 27 00 00	Lever (A)		レバ ー (A)			
※	28 VE 27 01 00	// (B)		// (B)			
※	29 VE 27 02 00	Spring		スプリング/TE			
※	30 VD 93 87 00	Roler, SP	φ2.5	ロ ー ラ ー S P			
	31 Ei 32 60 56	Binding Head Tapping Screw	2.6×5 FCRM3-BI	バインドタッピングネジ	PACK		
	32 ED 32 00 56	Binding Head Screw	2×5 ZMC2-BI	バインド小ネジ	PACK		
	33 ED 32 00 46	//	2×4 ZMC2-BI	//	PACK		
	34 ED 32 60 66	//	2.6×6 FCRM3-BI	//	PACK		
	35 ED 33 00 66	//	3×6 FCRM3-BI	//	PACK		
	36 EK 33 00 10	BW Head Tapping Screw	3×12 FCRM3-BI	BWヘッドタッピングネジ			

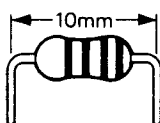
※New Parts (新規部品) NR

Parts List for Carbon Resistor

Value	1/4W Type Part No.	1/6W Type Part No.	Value	1/4W Type Part No.	1/6W Type Part No.
1.0 Ω	HJ353100	HF853100	12K Ω	HJ357120	HF857120
1.8 "	HJ353180	*	15 "	HJ357150	HF857150
2.2 "	HJ353220	HF853220	18 "	HJ357180	HF857180
3.3 "	HJ353330	HF853330	22 "	HJ357220	HF857220
4.7 "	HJ353470	HF853470	27 "	HJ357270	HF857270
5.6 "	HJ353560	HF853560	33 "	HJ357330	HF857330
10 "	HJ354100	HF854100	39 "	HJ357390	HF857390
15 "	HJ354150	HF854150	47 "	HJ357470	HF857470
22 "	HJ354220	HF854220	56 "	HJ357560	HF857560
27 "	HJ354270	HF854270	68 "	HJ357680	HF857680
33 "	HJ354330	HF854330	82 "	HJ357820	HF857820
39 "	HJ354390	HF854390	91 "	HJ357910	HF857910
47 "	HJ354470	HF854470	100 "	HJ358100	HF858100
56 "	HJ354560	HF854560	120 "	HJ358120	HF858120
68 "	HJ354680	HF854680	150 "	HJ358150	HF858150
82 "	HJ354820	HF854820	180 "	HJ358180	HF858180
100 "	HJ355100	HF855100	220 "	HJ358220	HF858220
110 "	HJ355110	HF855110	270 "	HJ358270	HF858270
120 "	HJ355120	HF855120	330 "	HJ358330	HF858330
150 "	HJ355150	HF855150	390 "	HJ358390	HF858390
160 "	HJ355160	*	470 "	HJ358470	HF858470
180 "	HJ355180	HF855180	560 "	HJ358560	HF858560
220 "	HJ355220	HF855220	680 "	HJ358680	HF858680
270 "	HJ355270	HF855270	820 "	HJ358820	HF858820
330 "	HJ355330	HF855330	1.0M Ω	HJ359100	HF859100
390 "	HJ355390	HF855390	1.2 "	HJ359120	*
470 "	HJ355470	HF855470	1.5 "	HJ359150	HF859150
510 "	*	HF855510	1.8 "	HJ359180	HF859180
560 "	HJ355560	HF855560	2.2 "	HJ359220	HF859220
680 "	HJ355680	HF855680	3.3 "	HJ359330	HF859330
820 "	HJ355820	HF855820	3.9 "	HJ359390	*
910 "	HJ355910	HF855910	4.7 "	HJ359470	HF859470
1.0K Ω	HJ356100	HF856100			
1.2 "	HJ356120	HF856120			
1.5 "	HJ356150	HF856150			
1.8 "	HJ356180	HF856180			
2.0 "	HJ356200	HF856200			
2.2 "	HJ356220	HF856220			
2.4 "	HJ356240	HF856240			
2.7 "	HJ356270	HF856270			
3.0 "	HJ356300	HF856300			
3.3 "	HJ356330	HF856330			
3.6 "	HJ356360	HF856360			
3.9 "	HJ356390	HF856390			
4.7 "	HJ356470	HF856470			
5.1 "	HJ356510	HF856510			
5.6 "	HJ356560	HF856560			
6.8 "	HJ356680	HF856680			
8.2 "	HJ356820	HF856820			
9.1 "	HJ356910	HF856910			
10 "	HJ357100	HF857100			

1/4W Type

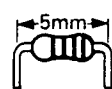
HJ35○○○○



10mm

1/6W Type

HF85○○○○



5mm